

AD-A172 321

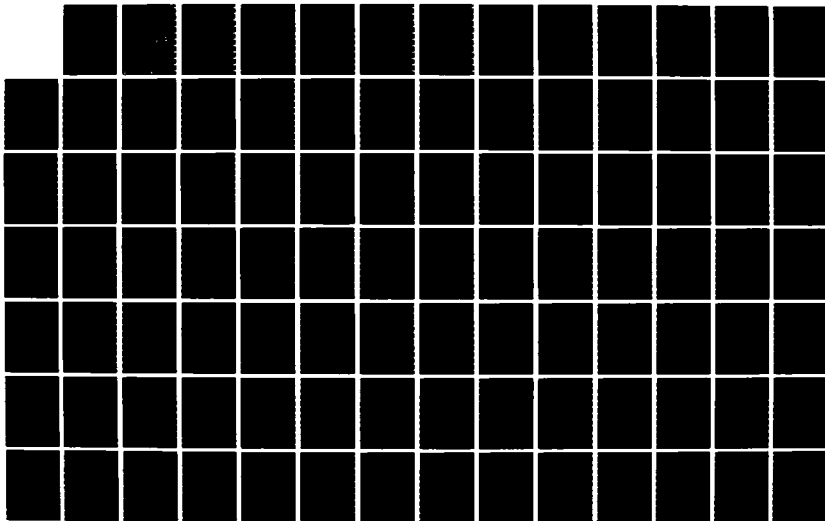
AIDING USAF/UPT (UNDERGRADUATE PILOT TRAINING) AIRCREW  
SCHEDULING USING NETWORK FLOW MODELS(U) AIR FORCE INST  
OF TECH WRIGHT-PATTERSON AFB OH R H HUELSKAMP JUN 86  
AFIT/CI/NR-86-90T

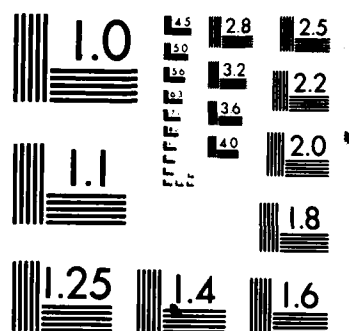
1/2

UNCLASSIFIED

F/G 3/9

NL





MICROCOPY RESOLUTION TEST CHART  
NATIONAL BUREAU OF STANDARDS 1963-A

## REPORT DOCUMENTATION PAGE

READ INSTRUCTIONS  
BEFORE COMPLETING FORM

1. REPORT NUMBER AFIT/CI/NR 86- 90T		2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
4. TITLE (and Subtitle) Aiding USAF/UPT Aircrew Scheduling Using Network Flow Models		5. TYPE OF REPORT & PERIOD COVERED THESIS/DISSEMINATION	
7. AUTHOR(s) Robert Michael Huelskamp		6. PERFORMING ORG. REPORT NUMBER	
9. PERFORMING ORGANIZATION NAME AND ADDRESS AFIT STUDENT AT: Massachusetts Institute of Technology		8. CONTRACT OR GRANT NUMBER(s)	
11. CONTROLLING OFFICE NAME AND ADDRESS AFIT/NR WPAFB OH 45433-6583		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS	
14. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office)		12. REPORT DATE 1986	
		13. NUMBER OF PAGES 143	
		15. SECURITY CLASS. (of this report) UNCLAS	
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE	
16. DISTRIBUTION STATEMENT (of this Report) APPROVED FOR PUBLIC RELEASE; DISTRIBUTION UNLIMITED			
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)			
18. SUPPLEMENTARY NOTES APPROVED FOR PUBLIC RELEASE: IAW AFR 190-1			
19. KEY WORDS (Continue on reverse side if necessary and identify by block number)			
20. ABSTRACT (Continue on reverse side if necessary and identify by block number)  ATTACHED.			

DTIC  
ELECTE  
SEP 30 1986  
E

*Lynn E. Wolaver*  
LYNN E. WOLAVER 64W 16  
Dean for Research and  
Professional Development  
AFIT/NR

AD-A172 321

DTIC FILE COPY

AIDING USAF/UPT AIRCREW SCHEDULING  
USING NETWORK FLOW MODELS

by

Robert Michael Huelskamp  
B.S., United States Air Force Academy  
(1978)

SUBMITTED IN PARTIAL FULFILLMENT  
OF THE REQUIREMENTS OF THE  
DEGREE OF

MASTER OF SCIENCE  
IN OPERATIONS RESEARCH

at the

MASSACHUSETTS INSTITUTE OF TECHNOLOGY

June 1986

©

Robert M. Huelskamp 1986

The author hereby grants to M.I.T. permission to reproduce and to distribute copies of this thesis document in whole or in part.

The author hereby grants to the United States Air Force permission to reproduce and to distribute copies of this thesis document in whole or in part.

Signature of Author *Robert M. Huelskamp*  
Interdepartmental Program in Operations Research  
May 9, 1986

Certified by *James B. Orlin*  
James B. Orlin  
Thesis Supervisor

Accepted by *Jeremy F. Shapiro*  
Professor Jeremy F. Shapiro  
Chairman, Interdepartmental Committee on Operations Research



Accession For	
NTIS GRA&I	<input checked="" type="checkbox"/>
DTIC TAB	<input type="checkbox"/>
Unannounced	<input type="checkbox"/>
Justification	
By	
Distribution/	
Availability Codes	
Dist	Avail and/or Special
A-1	

AIDING USAF/UPT AIRCREW SCHEDULING  
USING NETWORK FLOW MODELS

by

ROBERT MICHAEL HUELSKAMP

Submitted to the Department of Electrical Engineering and  
Computer Science on May 9, 1986 in partial fulfillment of the  
requirements for the Degree of Master of Science in  
Operations Research

ABSTRACT

thesis

>Undergraduate Pilot Training(UPT) is a dynamic, high pressure program which produces front line aviators for the United States Air Force. The eleven month curriculum contains a complicated assortment of academic, flight, and simulator training. Recent expansions in the UPT program and increased emphasis on cost effective scheduling have rendered the current manual scheduling methods obsolete.

This ~~paper~~ develops a micro-computer based scheduling algorithm which aids UPT schedulers in finding feasible solutions to daily scheduling problems. We formulate the problem as a two level network flow problem. Level 1 uses both maximum flow and minimum cost flow formulations to solve the instructor assignment problem. Level 2 addresses student scheduling and uses a two pass, optimization based heuristic which assigns students via a network transportation formulation.

The bi-level network formulation produces feasible daily schedules in minutes on an IBM PC/XT compared to the hours required for the manual method. It also performs feasibility checks at both levels and allows scheduler interaction to effectively generate daily schedules.

Thesis Supervisor: James B. Orlin

Title: Associate Professor of Operations Research and Management

## ACKNOWLEDGEMENTS

There are several people I would like to thank for contributing to this thesis effort.

First, I am grateful to the United States Air Force for providing me the opportunity to expand my horizons at such a prestigious institution.

I would like to thank my parents, Bernard and Rita, whose unfailing love and encouragement fostered in me the ability to accomplish my dreams.

I am indebted to my sister, Maggie, whose fun loving attitude helped me through the rough times and made my stay in Boston most enjoyable.

I am grateful to Vinny Ferrara for showing me that an honest, selfless man can truly excel in our society.

To my good friends at the Operations Research Center especially Carol Holmes, Jackee Kee, and Paul Thompson who served as sounding boards for my ideas and kept me from straying too far afield.

I am especially grateful to my advisor, professor Orlin. His cheerful disposition and approachable manner was most supportive. More importantly, through his tremendous insight in the area of Network Flows and his ability to clearly communicate complex material, he provided precise guidance and made my most difficult problems more tractable.

Finally, none of this would be possible without the unfailing love and devotion of my wife, Valerie, and my children, Shelly and Steve. Their support and sacrifices provided the strength I needed to start each day, and their welcome arms gave me the comfort I desired at home.

RMH

# TABLE OF CONTENTS

<b>ABSTRACT . . . . .</b>	<b>2</b>
<b>ACKNOWLEDGEMENTS . . . . .</b>	<b>3</b>
<b>LIST OF FIGURES . . . . .</b>	<b>7</b>
<b>LIST OF TABLES . . . . .</b>	<b>8</b>
<b>CHAPTER 1 INTRODUCTION AND BACKGROUND</b>	
1.0 Overview . . . . .	9
1.1 Definition of Terms . . . . .	11
1.2 Description of Undergraduate Pilot Training	
1.21 Curriculum . . . . .	12
1.22 Organization . . . . .	13
1.23 T-37 Squadron . . . . .	13
1.3 Scheduling Environment	
1.31 Timeline . . . . .	16
1.32 Typical Flying Day . . . . .	17
1.33 Scheduling Process . . . . .	18
1.34 Recent Development . . . . .	19
<b>CHAPTER 2 LITERATURE REVIEW</b>	
2.0 Introduction	
2.01 Problem Description . . . . .	21
2.02 Problem Constraints . . . . .	22
2.1 Aircrew Scheduling . . . . .	23
2.2 Vehicle Scheduling . . . . .	24
2.3 Vehicle Scheduling Outline . . . . .	27

## CHAPTER 3 INSTRUCTOR SCHEDULING PROBLEM (LEVEL 1)

3.0 Introduction	
3.01 Sample Problem . . . . .	33
3.1 Problem Formulation	
3.11 Dilworth Decomposition . . . . .	37
3.12 Minimal Decomposition Algorithm . . . . .	38
3.13 Exploiting Special Structure . . . . .	45
3.2 Maximum Flow Formulation . . . . .	46
3.3 Minimum Cost Flow Formulation . . . . .	51
3.4 Heuristic Modifications . . . . .	55

## CHAPTER 4 STUDENT SCHEDULING PROBLEM (LEVEL 2)

4.0 Introduction	
4.01 Constraints . . . . .	60
4.02 Sample Problem . . . . .	60
4.1 Problem Formulation	
4.11 Simple Assignment Problem . . . . .	63
4.12 Integer Programming . . . . .	70
4.13 Set Covering/ Complete Enumeration . . . . .	71
4.14 Heuristics . . . . .	72
4.2 Heuristic Method for the Level 2 Problem	
4.21 Step 1 . . . . .	73
4.22 Step 2 . . . . .	74
4.23 Advantages to the Heuristic Method . . . . .	78
4.24 Problems with the Heuristic Method . . . . .	79

## CHAPTER 5 COMPUTATIONAL RESULTS

5.0 Introduction . . . . .	85
5.1 Level 1 Program Results . . . . .	86
5.11 Scheduling Adjustments . . . . .	91
5.2 Level 2 Program Results . . . . .	93



## **CHAPTER 6 CONCLUSIONS AND EXTENSIONS**

6.0 Thesis Review . . . . .	97
6.1 Conclusions . . . . .	99
6.2 Extensions . . . . .	100

REFERENCES . . . . .	102
----------------------	-----

## **APPENDICES**

A Sample Daily Task Schedules . . . . .	106
B Sample Unit Contracts . . . . .	112
C Sample Student Preference Lists . . . . .	119
D Programs	
D.1 Level 1 Program . . . . .	123
D.2 Level 2 Program . . . . .	135

# LIST OF FIGURES

## CHAPTER 1

1.1 Squadron Hierarchy . . . . .	14
1.2 Unit Makeup . . . . .	14
1.3 Scheduling Process . . . . .	19

## CHAPTER 2

2.1 Homogeneous, Single-stage Production Scheduling . . . . .	26
2.2 Non-homogeneous, Single-stage Production Scheduling . . . . .	27

## CHAPTER 3

3.1 Network Depiction . . . . .	35
3.2 Network Depiction of the Dilworth Chains . . . . .	44
3.3 Maximum Flow Representation . . . . .	47
3.4 Maximum Flow Solution . . . . .	50
3.5 Minimum Cost Network Flow Depiction . . . . .	54

## CHAPTER 4

4.1 Sample Assignment Problem . . . . .	66
4.2 Optimal Solution to the Sample Assignment Problem . . . . .	68
4.3 Step 2 Sample Assignment Problem . . . . .	75
4.4 Heuristic Solution to the Sample Assignment Problem. . . . .	77
4.5 Student Lock-out Infeasibility . . . . .	81
4.6 Task Lock-out Infeasibility . . . . .	83

## CHAPTER 5

5.1 Phase 2 Schedules for the Week . . . . .	89
--	----

# LIST OF TABLES

## CHAPTER 3

3.1 Task Schedule . . . . .	34
3.2 Array Depiction of the Bi-Partite Graph . . . . .	41
3.3 Labelling Scheme . . . . .	42
3.4 Conflict Resolution . . . . .	43
3.5 Staircase Form . . . . .	45
3.6 Cost Matrix for Feasible Arcs . . . . .	53
3.7 Instructor Duty Schedule . . . . .	55
3.8 Least Cost Schedule . . . . .	56
3.9 Alternative Solutions . . . . .	57

## CHAPTER 4

4.1 Instructor-Task Assignment Summary . . . . .	61
4.2 Student Preference List . . . . .	62

## CHAPTER 5

5.1 Task Breakdown by Type and Day . . . . .	87
5.2 Number of Instructors Needed . . . . .	88
5.3 Unit B Contract, by Instructor . . . . .	92
5.4 Assigned Schedule of Unit B, by Instructor . . . . .	93
5.5 Unit B Student Preference Matrix . . . . .	94
5.6 Level 2 Schedule Output . . . . .	96

# CHAPTER 1

## INTRODUCTION AND BACKGROUND

### 1.0 - OVERVIEW

The United States Air Force's Air Training Command is the largest training operation in the world. Its efforts are diverse as it prepares newly recruited personnel for virtually every USAF role. Perhaps the most critical training program within Air Training Command is Undergraduate Pilot Training(UPT). UPT prepares select military officers to be the front line aviators for the USAF. Training is conducted year round at several locations and produces over 2,500 fully qualified pilots annually.

For many years Air Training Command has placed great emphasis on conducting high quality training programs in a cost effective manner. In UPT, the emphasis has been on aggressive use of instructors and aircraft to provide the highest quality pilots. Supporting this effort to better manage resources each flying squadron in UPT has placed increasing importance on daily scheduling efforts. Historically, the daily scheduling has been accomplished heuristically, by hand. Little computer assistance was required or available due to the small size of the training squadrons. However, recent expansions of the UPT squadrons have led to tighter scheduling and increased difficulty in finding feasible solutions to daily training requirements. Paralleling this schedule tightening in UPT has been the introduction of powerful, affordable micro computers. It is my goal to develop a

scheduling algorithm on a micro computer which will aid UPT schedulers in finding feasible solutions to daily scheduling problems. In this chapter I will provide a brief background of Undergraduate Pilot Training and a description of the UPT scheduling environment.

## 1.1 - DEFINITION OF TERMS

DUTY DAY	The individual's work day. It begins when the pilot arrives in the squadron and ends when he/she departs.
LAUNCH	The initial takeoff of an aircraft mission.
RUNWAY SUPERVISORY UNIT	A senior instructor and staff responsible for safe conduct of all air operations.
SLOT TIME	The assigned takeoff time (launch time) for an aircraft mission
SORTIE	An aircraft mission
SUPERVISOR OF FLYING	A senior instructor responsible for monitoring all squadron activities.
TURN TIME	The time between successive launches for a particular pilot or aircraft

## 1.2 - DESCRIPTION OF UNDERGRADUATE PILOT TRAINING

Undergraduate Pilot Training(UPT) is the United States Air Force's school of flying in which all military aviators for the USAF are trained. The purpose of UPT is to provide a high quality, military pilot in a timely manner. The course of training lasts 11 months and exposes the student to all facets of military aviation. The USAF's Air Training Command(ATC) is responsible for the UPT program which is conducted simultaneously at 5 sites throughout the southern United States. The UPT bases are located at Williams AFB., Tempe, Arizona; Reese AFB., Lubbock, Texas; Vance AFB., Enid, Oklahoma; Laughlin AFB., Del Rio, Texas; and Columbus AFB., Columbus, Mississippi.

### 1.21 - CURRICULUM

The 11 month UPT program is multi-faceted involving several different areas of instruction. The program is divided into three major categories of training. They are 1) Academic(classroom) instruction, 2) Subsonic flight instruction, and 3) Transonic flight instruction. The program begins with one month of basic classroom instruction in aeronautics, aircraft systems, and weather. After this introductory course the students transition into subsonic flight training in the Cessna T-37 jet trainer. This training is conducted by USAF instructor pilots and lasts approximately 16 weeks. During the 16 weeks students receive training in basic aircraft control, takeoff and landing, acrobatics, inclement weather flying, navigation, and two-ship formation. The students "solo" after 15 hours and receive nearly 70 total hours of flight instruction in the T-37.

After mastering the T-37 the student graduates to the Northrop T-38 for additional training in a high speed, transonic flight environment. As in the T-37 the

student learns the basic skills needed for acrobatics, navigation, formation, etc. in the high speed environment. T-38 instruction is also provided by USAF instructor pilots and lasts approximately 22 weeks. Simultaneously with flight instruction in the T-37 and T-38 the student continues his academic schedule learning advanced aircraft systems, navigation, and advanced aerodynamics. In addition, the student receives training in various other areas such as ejection, survival, and parachuting.

#### 1.22 - ORGANIZATION

Each of the 5 UPT bases conduct identical training programs throughout the year. The schools operate 50 weeks a year with a new class arriving every 6 weeks. This constant flow of students results in all forms of training being conducted simultaneously at each base. The UPT instructor staff at each base is divided along the same lines as the curriculum. Three squadrons(Academic, T-37, T-38) train independently, and each squadron maintains its own instructor force. The T-37 and T-38 squadrons have similar flight scheduling situations and similar constraints on the program. For this project I will focus on a typical T-37 squadron and its scheduling needs. Only minor constraint modifications would be necessary to apply results to a T-38 squadron.

#### 1.23 - T-37 SQUADRON

The T-37 squadrons at each of the 5 UPT bases are organized in the same fashion. Each squadron operates year round and is divided into 6 training units and a squadron staff. A squadron will have approximately 90 assigned instructors fully qualified to instruct students in all phases of training. The hierarchy in the squadron can be seen in figure 1.1. The instructors in the 6 units are the primary trainers while the other staff instructors divide their time between student training and other duties.



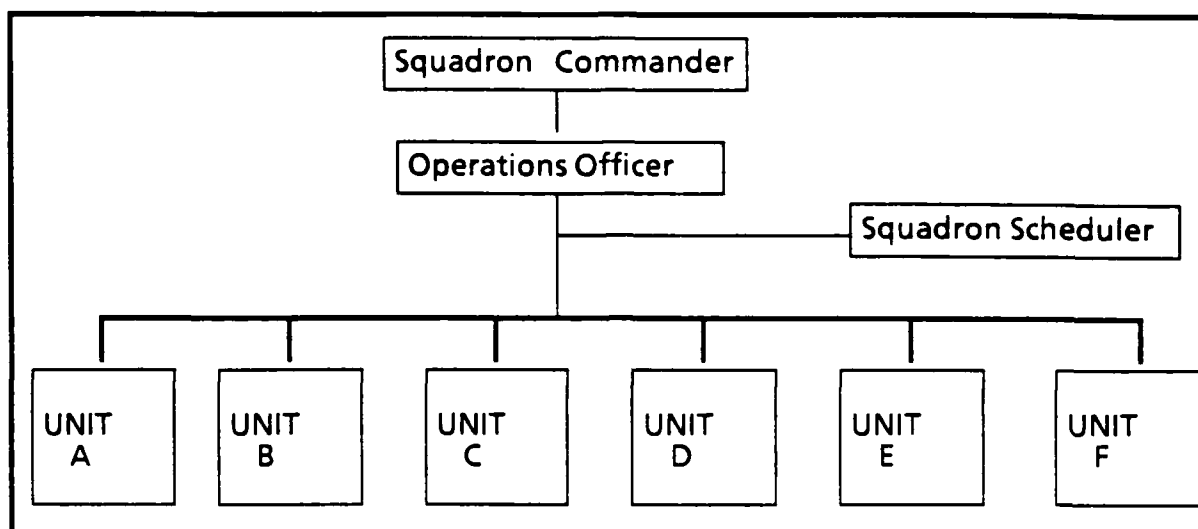


Figure 1.1 - Squadron Heierarchy

The makeup of each unit can be seen in figure 1.2. An average unit consists of a unit commander, his assistant, a scheduler, training officer, and 8 "line" instructors. Although each of these instructors are involved in daily flight instruction of students, the line instructors conduct the bulk of the training due to their lack of additional duties.

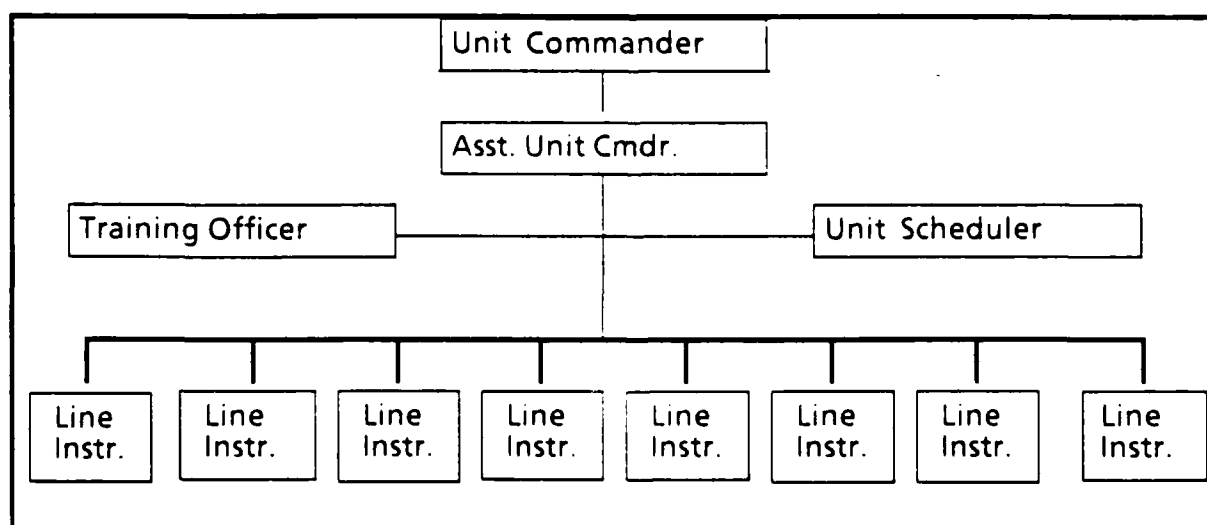


Figure 1.2 - Unit Makeup

Entering classes of students are assigned equitably to each unit as they arrive. Classes average 70 students with a new class entering every 6 weeks. Upon entering, a class is divided between 2 units resulting in a 3:1 student-instructor ratio. Thus a typical T-37 squadron will have nearly 200 students in various stages of training throughout the year.

### 1.3 - SCHEDULING ENVIRONMENT

Due to the staggered class arrangement in a squadron a wide variety of training is accomplished on a daily basis. This results in a homogeneous training schedule for the entire squadron year round. Each training day has a variety of tasks in the different units, but the distribution of tasks and total missions flown each day is fairly constant barring any unusual delays or losses due to weather, maintenance, etc.

#### 1.31 - TIMELINE

The daily training program is driven by the squadron's timeline. The timeline is a computer monitored training flow schedule which reflects how well the squadron is maintaining its position relative to scheduled graduation dates. The timeline output is broken down into squadron, unit, and individual student levels to exhibit their relative positions. For example, if a student does not fly for an extended period of time due to weather or an illness the timeline will show how many days the student will graduate late if normal training pace is resumed. Due to the various student's flying skills a typical class will have students anywhere from 10 days ahead of the timeline( +10) to 20 days behind( -20). The combination of the student's individual timeline positions reflects the unit's timeline position. Normally, units prefer to remain +2 to +5 days ahead of the timeline to buffer any unexpected losses. Combining the unit timeline positions results in the squadron's position. Typically the squadron's timeline position hovers near 0 as the individual units struggle to maintain their positions.

A second important feature of the timeline output is the correction factors. Each student and unit receive a daily update on the number of sorties needed per day to return to a 0 timeline position by the graduation date. For the student, the

printout shows how many missions per day are required to graduate on time. Each flight receives its total missions/day requirement and, finally, the squadron receives input as to the total squadron missions/day needed to smoothly return to a normal training flow.

Allowing an individual student or unit to stray too far from the timeline position can have disastrous affects for the squadron. If too far ahead, students have poor continuity toward the program's end which may lead to unsafe flying conditions. If too far behind, the individual student or unit must put in excessive amounts of overtime resulting in rushed training and fatigue. These are just some of the problems which result from poor timeline management by a squadron.

#### 1.32 - TYPICAL FLYING DAY

The homogeneity of the squadron's flying activities results in a fairly constant squadron-wide daily flying schedule. With the exception of a few night missions, the UPT flight instruction is conducted only in the daylight and twilight hours. The flying day extends from 15 minutes before sunrise to 15 minutes after sunset. Based on the time of year the flying day is anywhere from 11 to 15 hours long.

Agreement with the local FAA Air Traffic Control centers allows a new aircraft sortie to launch from the field every 90 seconds. Due to instructor/aircraft limitations and safety considerations, however, sorties are scheduled to launch with a minimum of 3 minute spacing. This allows for a maximum of 20 sorties per hour from 15 minutes before sunrise to 15 minutes after sunset. These maximums are rarely needed to maintain a good timeline position and primarily reflect a surge capability for the squadron. On average a squadron will need approximately 200 sorties/day to maintain its timeline position and will schedule about 15 sorties/hour.

Although the squadron flies a variety of sorties on a daily basis, nearly every sortie has the same flight profile. Each sortie will depart the home field, last 1.25

hours, and return to the home field for fuel and servicing. Of the total sorties approximately 10% will be flown solo by a student. The other 90% will require one instructor and one student per sortie.

### 1.33 - SCHEDULING PROCESS

The squadron scheduler is the central scheduler who reports directly to the Operations officer. He is responsible for monitoring squadron and unit timeline positions and allocating daily sorties to each unit based on need and capacity. Unit schedulers have similar monitoring and controlling responsibilities for their respective units and report directly to the unit commander. In all, 10 to 12 schedulers and assistants are actively involved in the process on a given day resulting in nearly 100 manhours daily to ensure a smooth flowing training schedule. The entire scheduling process is accomplished heuristically. The only computer assistance available is the daily timeline output discussed above. In the past year many squadrons have purchased personal computers for the squadron scheduler. However, these are used for little more than as a spreadsheet and as a printing device.

The squadron scheduler is primarily concerned about the total timeline position and is not responsible for the instructor-student pairings for each sortie. To the squadron scheduler all sorties are virtually the same and his primary responsibility is to ensure an equitable and feasible mixture of sorties among the units. The unit scheduler, on the other hand, has a slightly different scheduling problem. He is responsible not only for the number of sorties for his unit, but also for the pilot pairings for each sortie to maintain each student's timeline position.

The scheduling process can be seen in figure 1.3. Two weeks prior the unit schedulers "contract" for sorties based on 1) current timeline position, 2) projected instructor availability, and 3) desired timeline position. Each unit scheduler sends

his contract to the squadron scheduler who then determines the necessary daily totals for each day and negotiates with Maintenance Control. An example of a unit contract form can be seen in appendix A. Based on each unit's timeline position and

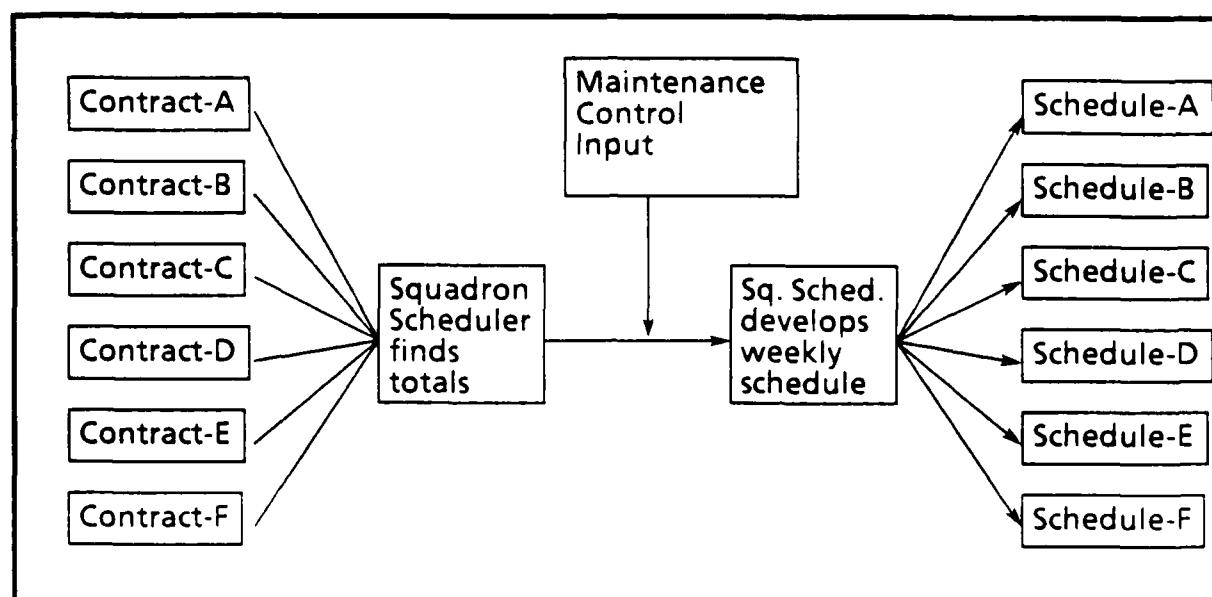


Figure 1.3 - Scheduling Process

capacity, and the capabilities of Maintenance Control the squadron scheduler attempts to develop a feasible schedule for the entire week. An obvious goal is to simply fill each unit's contract. However, this is rarely feasible due to conflicting contracts from the individual units. The squadron schedule for the entire week is arranged and distributed to the units two workdays prior to the start of the week. Each unit scheduler then manipulates student-instructor pairings on a day to day basis to optimize student training. Appendix B is an example of a weekly flying schedule for the T-37 squadron at Reese AFB.

#### 1.34 - RECENT DEVELOPMENTS

For several years the method of scheduling currently used by squadron and unit schedulers was adequate due to the nature of training. Smaller class sizes and

more dependable aircraft systems resulted in fewer timeline constraints. This made squadron and flight scheduling easier as feasible solutions were more readily available. Typically an average duty day for an instructor was 8-10 hours and weekend flying was unheard of. Suboptimal feasible solutions from the units easily met timeline constraints and the squadron scheduler merely filled each unit's contract. No effort was made to maximize training as this would only result in early graduation and subsequent sequencing problems with other training programs.

Since 1980, however, the need for optimal scheduling has become paramount. Class sizes have increased significantly and constraints on the system have become much more binding. Feasible solutions to daily timeline scheduling requirements are much more elusive. A common approach used by many squadrons to find feasible solutions has been to increase the instructor duty day and to include weekend flying. 6 day work weeks are now the norm at most UPT bases. The manual heuristic method is becoming less effective and squadron and unit schedulers have less time to devote to scheduling since they, too, must fly more to meet timeline demands. All of these developments have significant morale, training, and safety implications as instructors and students work longer hours and become more fatigued.

# CHAPTER 2

## LITERATURE REVIEW

### 2.0 - INTRODUCTION

Under the current scheduling system it is virtually impossible to determine an optimal schedule due to the difficulty of the problem and time constraints. In the past no real attempt was made at computer aided scheduling due to the lack of facilities. The size of the training squadron was not large enough to justify powerful and expensive computer equipment used only for daily scheduling and data management. However, with the advent of the personal computer sufficient power may now be available to efficiently find nearly optimal solutions to the UPT scheduling problem. In this chapter I will further define the UPT scheduling problem by addressing the problem description, constraints, and structure.

#### 2.01 - PROBLEM DESCRIPTION

The UPT scheduling problem can be subdivided into three basic levels. The first and most constrained level is the squadron scheduler's task of assigning instructor pilots to the daily task schedule (Level 1). Recall that each task has a fixed start time and each instructor has limited availability. After determining a feasible instructor-sortie matching for the entire squadron, the schedule is divided into the six independent flying units. This



second level of scheduling is performed by the unit scheduler who attempts to find a feasible student-instructor matching for all the unit's assigned tasks. The third level of the problem is addressed after the unit scheduler "fills" the schedule with feasible student/instructor matchings. At this level the unit scheduler determines the mission category to be flown by each student.

The first two levels of the problem are actual scheduling problems and are similar in many respects. Their specific constraints and structure will be addressed in the next two chapters. The third level, mission category assignments, is a data management problem in which the unit scheduler develops a priority queue for each student. A First-In/First-Out queue of mission categories ensures a balanced mix of mission types and good continuity of training.

## 2.02 - PROBLEM CONSTRAINTS

The squadron and unit schedulers work in unison to find a feasible scheduling solution which maintains a smooth training program that meets Air Training Command guidelines for student training. Of the myriad of constraints on the system the following are most binding for the schedulers.

### Level 1

1. 3 tasks maximum per day for each instructor pilot
2. 2.75 hour turn time for each instructor
3. Unit report time for all instructors is 1.75 hours prior to the 1<sup>st</sup> unit sortie of the day
4. Maximum flying day is 12 hours for each instructor
5. Maximum duty day (flying + additional duties) is 16 hours

## Level 2

1. 3 tasks maximum per day for each student pilot
2. 2.75 hour turn time for each student
3. Unit report time for all students is 1.50 hours prior to the 1<sup>st</sup> unit sortie of the day
4. Student duty day must be less than 12 hours
5. Each student flies with a maximum of 5 different instructors during training

These and other training/scheduling constraints are contained in Air Training Command manual 51-37. In addition to these "hard" constraints several "soft" constraints exists to provide optimal training. If possible, these constraints should be met as well.

1. Limit instructor duty day to 12 hours
2. Minimum of 1, maximum of 2 sorties per student per day
3. Maximum of 2 sorties per instructor per day
4. One sortie per day for staff/support personnel
5. Minimize instructor idle time between sorties
6. Five day work week

Obviously as each constraint is considered the difficulty of obtaining a feasible solution increases. Some constraints are more binding than others and dramatically increase the difficulty of the scheduling problem.

### 2.1 - AIRCREW SCHEDULING

The area of aircrew scheduling is one that has recieved much attention in recent years. In aircrew scheduling the primary concern is to sequence the movement of crew members in space and time to staff desired airplane

movements. Usually the aircrew schedule is determined after the airplane schedule since the airplane costs significantly dominate the crew costs.

Some of the best results in crew scheduling in general have been obtained in those areas where the problem can be formulated as a network flow model[43]. Unfortunately for the airline industry the variety of airplanes, crew domiciles, and complicated pilot workrules do not lend themselves to easy network formulation. The airline crew scheduling problem is generally broken down into two parts - generating pairings and constructing bid lines. A pairing is a sequence of trips that begin and end at the same domicile which one crew must complete. A bid line is a set of pairings that represent a monthly work schedule for a crew.

Baker[1] uses a set of heuristics to solve the pairing problem. He has solved a single domicile/900 trip crew scheduling problem for Federal Express Corporation to within 1% of the best known result. For bid line construction Finnegan[23] uses a matching algorithm to develop bid lines given a set of pairings. Marsten and Shepardson[46] use set partitioning ideas to solve both the pairing and bid line problems.

## 2.2 - VEHICLE SCHEDULING

Although the UPT crew scheduling problem involves aircraft and aircrew members, its network structure is much simpler when compared to the scheduling in the airline industry. This structure reduces the UPT problem from a complex airline scheduling problem to one which can be modelled as a production planning or vehicle scheduling problem. Vehicle scheduling problems can be viewed as routing problems with additional time constraints imposed on the network. As a result, the tasks are accomplished

in both space and time. Vehicle scheduling problems can be broken down into three major classes -- arc-based scheduling, node-based scheduling, and a combination of both. In the arc-based scheduling a set of arcs in the network must be traversed. Examples include snow removal and the Chinese Postman problem with time constraints. In the node-based scheduling a collection of supply and demand nodes are given and at least one vehicle must travel from each supply node to its corresponding demand sight. Examples of this type of network include the dial-a-ride problem and the assignment problem. Finally, in the combined problem there specific nodes and arcs which must be serviced. School bus scheduling, where specific schools and streets must be serviced within time constraints, is an example of this type of scheduling[180]

In simple terms, the vehicle scheduling problem involves vehicles, customers, and a time schedule. The vehicles travel from customer to customer servicing customer needs(making deliveries, pickups, etc.) at specific times. The goal of the scheduler is to "optimally" route each vehicle such that all customers are serviced on time. In production scheduling, the "vehicles" are actually machines on which certain jobs(customers) must be completed. In this context the goal is to optimally schedule jobs to machines such that all jobs are completed on time.

Translated into the terms we are using for the UPT crew scheduling problem, the instructor pilots(level 1) and students(level 2) can be viewed as the "vehicles" or "machines" required to perform specific jobs. The jobs are tasks which must be accomplished at predetermined times. The scheduler's goal is to optimally assign tasks(jobs) to pilots(machines) such that all tasks are accomplished on time. Figure 2.1 is an illustration of the level 1 problem(matching instructors and tasks) viewed as a production scheduling problem.

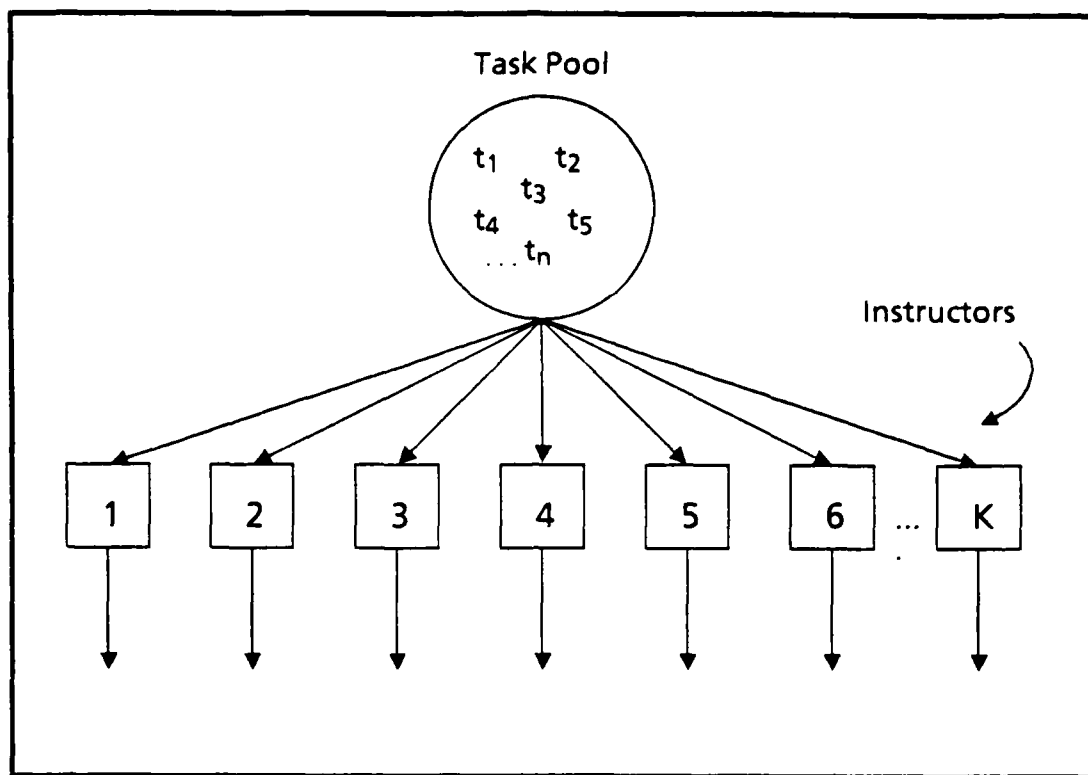


Figure 2.1 - Homogeneous, single-stage production scheduling

Our goal is to sequence the daily tasks  $t_1, t_2, \dots, t_k$  through the instructors in an "optimal" manner subject to the constraints outlined in the previous section. Each task has a predetermined start/completion time and each pilot has a constraint of accomplishing only one task at a time. What an "optimal" matching of tasks to pilots actually is will be addressed in the next chapter. Figure 2.2 shows the level 2 problem which incorporates not only the time element but also the matching element. The task type must match with the student since the students are non-homogeneous.

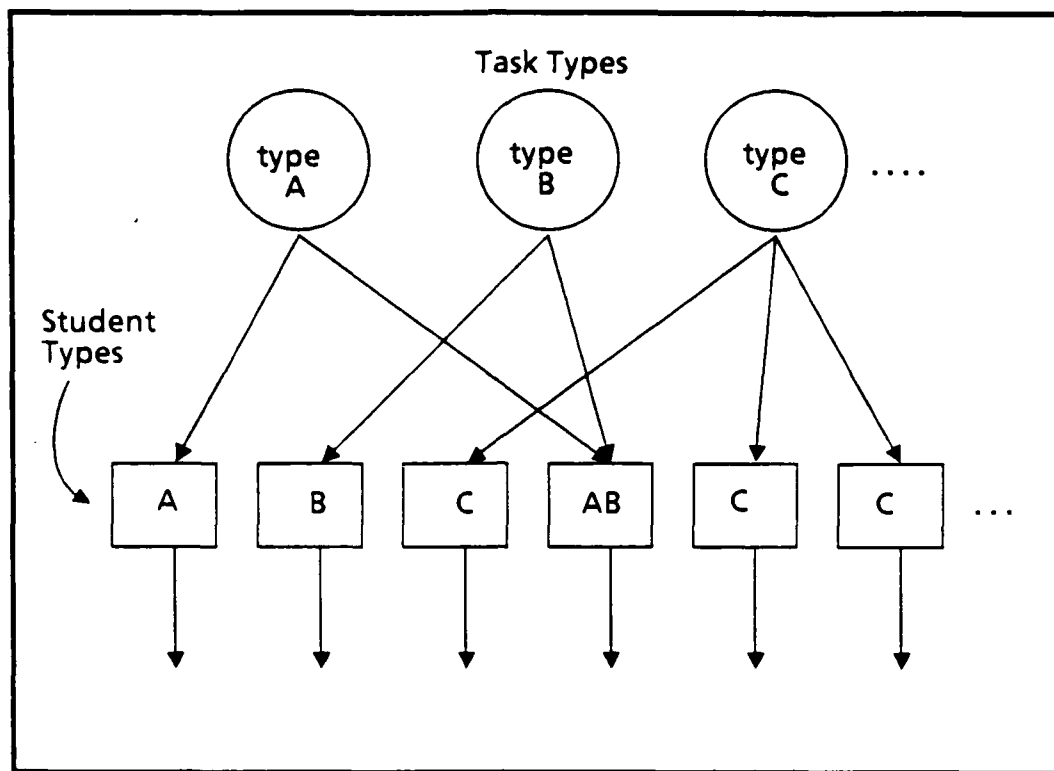


Figure 2.2 - Non-homogeneous, single-stage production scheduling

### 2.3 - VEHICLE SCHEDULING OUTLINE

The following outline from Bodin and Goldin[12] outlines a number of characteristics that further describe any vehicle scheduling problem. One can see from this outline that the UPT scheduling problem neatly fits into the category of pure vehicle scheduling problems. I have asterisked the item in each category which applies to the UPT problem.

- A. Time to service a particular node or arc
  - 1. time specified and fixed in advance (pure vehicle scheduling problem) (\*)
  - 2. time windows (combined vehicle routing and scheduling problem)
  - 3. time unspecified (vehicle routing unless precedence relationships exist)

- B. Number of domiciles
  - 1. one domicile (\*)
  - 2. multiple domiciles
- C. Size of vehicle fleet available
  - 1. one vehicle
  - 2. multiple vehicles (\*)
- D. Type of fleet available
  - 1. homogeneous case (all vehicles the same) (\*)
  - 2. heterogeneous case (all vehicles not the same) (\*)
- E. Nature of demands
  - 1. deterministic (\*)
  - 2. stochastic
- F. Location of demands
  - 1. at nodes (not necessarily all) (\*)
  - 2. on arcs (not necessarily all)
  - 3. mixed
- G. Underlying network
  - 1. undirected
  - 2. directed (\*)
  - 3. mixed
- H. Vehicle capacity constraints
  - 1. imposed-all the same (\*)
  - 2. imposed-not all the same
  - 3. not imposed
- I. Maximum vehicle route-times
  - 1. imposed-all the same (\*)
  - 2. imposed-not all the same
  - 3. not imposed
- J. Costs
  - 1. variable or routing costs
  - 2. fixed operating or capital costs (\*)
- K. Objective
  - 1. minimize routing costs incurred
  - 2. minimize sum of fixed and variable costs
  - 3. minimize number of vehicles required (\*)
- L. Other (problem dependent) constraints

In category A the time to service a particular item is time specified and fixed in advance. As was mentioned before, this applies to the duration of a task(sortie length). This length is directed by regulation to be 1.25 hours for aircraft and simulator sorties. This item also applies to the specified start/finish time for each task. Again, the start time for each sortie is fixed in advance by Maintenance Control. Limited flexibility is available with respect to start times, but this is utilized only if no feasible schedule can be determined. The primary reason for strict start times is that several sorties are flown in a single aircraft or simulator. Obviously, if a sortie starts late all subsequent sorties in that aircraft/simulator must be pushed back proportionately. This rippling through the schedule may result in an infeasible turn time for a pilot flying that aircraft later in the schedule.

In category B the number of domiciles is limited to one. All sorties originate and terminate at the home airfield. This simplifies the problem since it allows greater flexibility of sortie assignments to pilots.

Category C, the size of the vehicle fleet, further defines the problem. The UPT problem has more than one vehicle(pilot) available for assignment to the multitude of tasks.

The type of fleet available, Category D, involves a set of homogeneous instructor pilots all possessing the same flying qualifications for the level 1 problem. The level 2 problem involves a set of non-homogeneous students which must be matched to instructors.

Categories E and F address the nature of demand at each node. The nodes in the UPT problem are the sorties to be flown. The demand at each node is deterministic. That is, each task "demands" exactly one instructor(level 1) and one student(level 2).



The underlying network, Category G, in the UPT problem is directed. This is so because of the precedence relationships among tasks. For example, of the five sorties assigned to a particular aircraft( $s_1, \dots, s_5$ ) each has a specified start time. The sequence must be flown in ascending numerical order resulting in the directedness of the network.

In Category H, capacity constraints are imposed and are not necessarily the same for each pilot. The constraints in the previous section indicate that the maximum number of sorties per day is three for each pilot. Particular pilots (Commanders, staff, etc.) may be limited to a maximum of two or less due to additional duties. Unfortunately, this restriction on capacity for each pilot has been proven to be NP-hard [4]. Methods to accomodate this difficulty will be discussed in the following chapter.

Category I involves maximum vehicle route times. This category captures another major constraint of the UPT scheduling problem. Maximum route times equate to the maximum flying duty day for the pilots. As with the capacity constraints in Category H the duty day restriction adds considerably to the difficulty of the problem.

Category J- costs. The costs in the UPT scheduling problem can be viewed as fixed. There are no variable costs associated with overtime, instructor duty days, etc. The capital costs associated with pilot acquisition is a long term planning concern not a daily scheduling matter.

The primary objective of the UPT scheduler, Category K, is to minimize the number of pilots needed to fill the daily schedule. This objective can be used to determine if a particular task schedule is infeasible(i.e. is the minimum number of pilots needed greater than the number available?) It also indicates the number of pilots available for additional duties. Thus, the "minimize the number of pilots" objective allows the scheduler to iterate

through feasible schedules and to perform sensitivity analysis on the chosen schedule.

Finally, category L captures any remaining problem-dependent constraints. In our case this would include additional constraints such as unit report times which affect the length of a pilot's duty day.

In summary, The problem structure of the UPT scheduling problem can be viewed as a pure Vehicle Scheduling problem with a single domicile containing multiple homogeneous (level 1) /non-homogeneous(level 2) pilots. The task demands are deterministic at each node in a directed network of tasks. Pilot capacity and time constraints are imposed and the objective is to minimize(Level 1)/maximize(Level 2) the number of pilots needed to fill the schedule.

In the following two chapters I will address each level of the UPT scheduling problem in turn. Chapter 3 will focus on the formulation of the instructor scheduling problem while chapter 4 addresses the student - instructor matching problem.

# **CHAPTER 3**

## **INSTRUCTOR SCHEDULING PROBLEM (LEVEL 1)**

### **3.0 - INTRODUCTION**

In the formulation of the ATC Crew Scheduling problem I will divide the problem into three separate areas. The first area to be addressed is determining the minimum number of instructors needed to fill the daily schedule(Level 1). This is by far the most binding constraint on the problem as a whole since the instructor force is small compared to the number of students. As was mentioned in chapter 1 the instructor scheduling problem is addressed on a daily basis by the squadron scheduler. The squadron scheduler is responsible for scheduling all of the instructors equitably and within Air Training Command regulations and squadron guidelines[57]. In chapter 2 I determined that these regulations and guidelines coupled with the characteristics of the squadron indicate the problem is a pure vehicle scheduling type. The problem involves a single domicile containing multiple homogeneous pilots. The task demands are deterministic at each node in a directed network. Pilot capacity and time constraints exist, and the primary objective is to minimize the number of pilots needed to fill the daily schedule.

In formulating the Level 1 problem I will first look at a relaxed version without capacity and time constraints since these constraints render the problem NP complete. I will then look into methods to accomodate these restrictions.

### 3.01 - SAMPLE PROBLEM

To aid in visualizing the formulation of the problem I will use the following sample problem. The ten tasks listed in table 3.1 represent a small portion of a realistic schedule encountered by a squadron scheduler on a daily basis. Actual problems may have well over 200 such tasks to schedule daily (see appendix A).

The table includes a brief description of each task, the amount of pre-briefing time required, the task start time, the duration of the task, the amount of de-briefing required, and the total time period needed to accomplish the task. Each task is accomplished by a single instructor.

The sample problem can also be viewed as a network flow problem (figure 3.1). In this depiction the nodes are the tasks  $t_1, t_2, \dots, t_{10}$  and the directed arcs represent feasible paths through the nodes. The time block required for each task is included in the node. An arc exists from nodes  $t_i$  to node  $t_j$  if the start of the time block for  $t_j$  is later than the end of the time block for  $t_i$ . Some arcs are not included in the network to prevent the depiction from becoming too cluttered. Obviously, if arcs exists from node  $t_i$  to node  $t_j$  and from node  $t_j$  to node  $t_k$  then an arc also exists from  $t_i$  to  $t_k$ .

Table 3.1 - Task Schedule

Task No.	Task Description	Pre-Brief Time $B_i$	Task Time		De-brief Time $DB_i$	Time Block
			Start $S_i$	End $E_i$		
1	Runway Supervisor(RSU)	15	0545	1100	15	0530-1115
2	Supervisor of Flying(SOF)	15	0615	1035	15	0600-1050
3	aircraft mission	60	0615	0735	40	0515-0815
4	aircraft mission	60	1015	1135	40	0915-1215
5	aircraft mission	60	1200	1320	40	1100-1400
6	simulator mission	30	1200	1315	30	1130-1345
7	aircraft mission	60	1450	1610	40	1350-1650
8	simulator mission	30	1430	1545	30	1400-1615
9	simulator mission	30	1350	1505	30	1320-1535
10	simulator mission	30	1700	1815	30	1630-1845

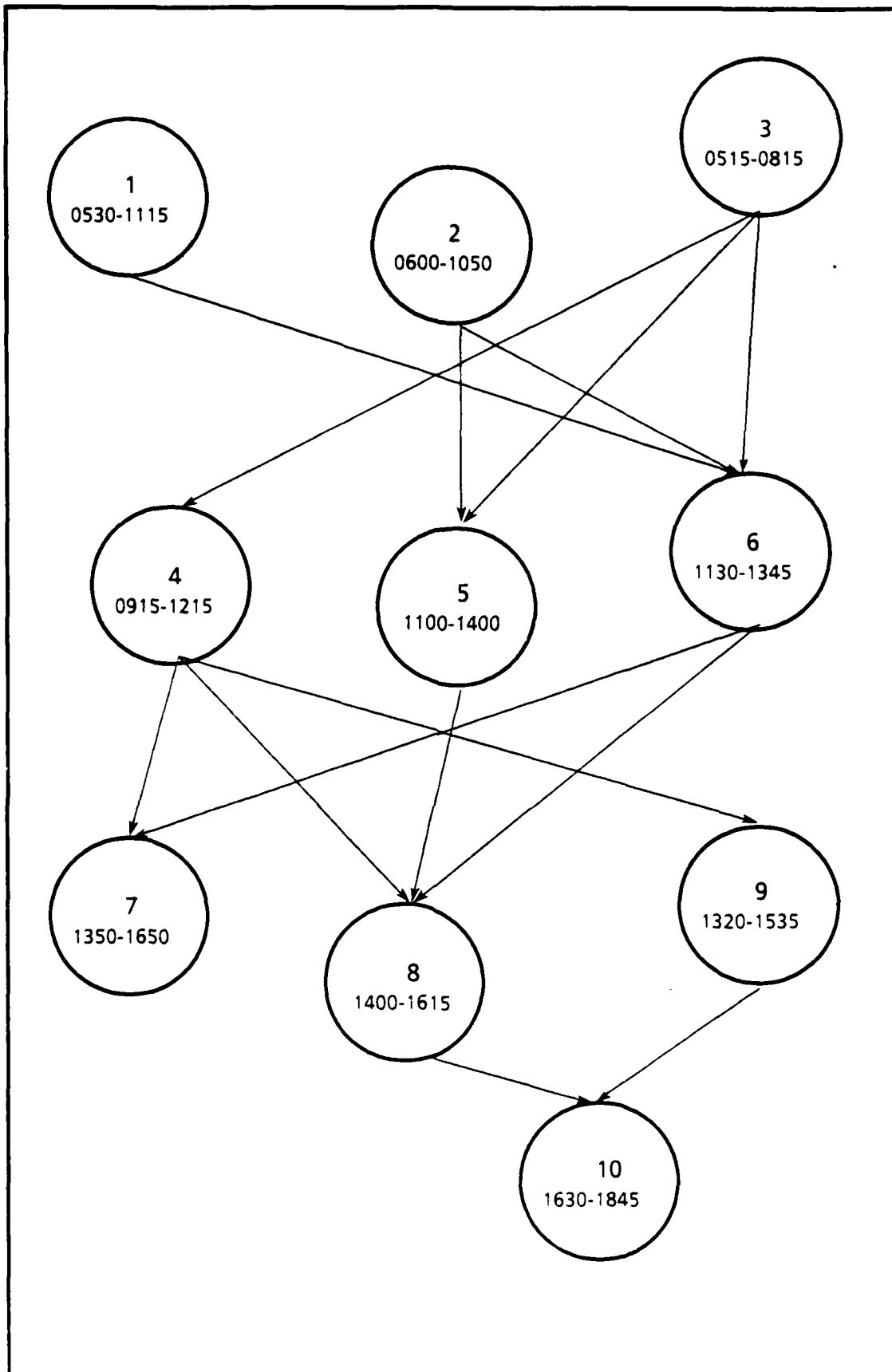


Figure 3.1 - Network depiction

### 3.1 - LEVEL 1 PROBLEM FORMULATION

The initial goal of the squadron scheduler is to merely find a feasible schedule of instructors which covers all the tasks. By determining the minimum number of instructors required to accomplish all assigned tasks the scheduler can quickly check for infeasibility. That is, if the minimum number of instructors needed is greater than the number available no feasible solution exists. If a feasible solution exists the scheduler can add optional, low priority tasks such as meetings, training sessions, etc. to any extra instructors to use the instructor pool to a maximum extent. In addition to determining the minimum number of instructors needed to fill the schedule the scheduler can attempt to minimize some sort of cost function as well. Costs can be assigned to indicate the desirability of a particular pilot's schedule. The cost is directly proportional to idle time in the schedule. Accomplishing all the tasks with little or no idle time between tasks is much more desirable than having large amounts of idle time in the schedule. Using the minimum number of pilots as an input to a cost(idle time) minimization problem the scheduler can find a low cost feasible solution to the Level 1 problem.

Using the directed, acyclic network representation in figure 3.1 the problem reduces to finding the minimum number of disjoint paths which cover all the nodes in the network. Once these paths have been found, each path can be interpreted as a schedule for a particular instructor. The squadron scheduler can then assign each available instructor a set of tasks corresponding to a path in the network. This problem, which is often referred to as a Dilworth decomposition problem.

### 3.11 - DILWORTH DECOMPOSITION

Ford and Fulkerson[28] give an excellent description of how to solve the Dilworth decomposition problem using a partially ordered set. A partially ordered set  $P$  is a set with a transitive, antisymmetric order relation " $\succ$ " where  $t_i \succ t_j$  is represented in the network by a directed arc from node  $t_i$  to  $t_j$ . The Level 1 problem can be written as a partially ordered set in the following manner.

$$(3.1) \quad t_i \succ t_j \text{ if and only if } S_j - B_j \leq S_i + D_i + DB_i.$$

That is, task  $t_i$  must be completed prior to the pre-briefing time for  $t_j$ . Figure 3.2 is a partially ordered set. A *chain* in  $P$  is a set where

$$(3.2) \quad t_1 \succ t_2 \succ \dots \succ t_k.$$

This coincides with a directed chain in the network. A *decomposition* of  $P$  is a partition of the partially ordered set into disjoint chains. This is also referred to as a chain cover. The decomposition is *minimal* if it covers the nodes with the smallest number of chains. Finally, two distinct members of  $P$  are *unrelated* if neither  $t_i \succ t_j$  nor  $t_j \succ t_i$ . These unrelated members form the antichain.

**Dilworth's Theorem:** *Let  $P$  be a finite or countably infinite partially ordered set. then the cardinality of the minimal decomposition (chain cover) is equal to the cardinality of the maximal number of unrelated members (antichain) of  $P$ .*

By connecting Dilworth's theorem to the following Max Flow theorem we can solve the problem of finding the minimal chain decomposition[28].

**Konig-Egervary Theorem:** *Let  $G = [S,T;A]$  be a bipartite graph. The maximal number of arcs of  $G$  that are pairwise node disjoint is equal to the minimal number of nodes in a  $S, T$  disconnecting set of nodes.*



The disconnecting set of nodes is a set which blocks all chains from S to T.

According to Ford and Fulkerson

Another statement of this theorem is sometimes given in terms of  $m$  by  $n$  arrays that contain two kinds of cells, admissible and inadmissible. Suppose we refer to the rows and columns of the array by the common term "lines". A set of lines *covers* the admissible cells of the array if each admissible cell belongs to some line of the set. A set of admissible cells is *independent* if no two cells of the set lie in the same line. By constructing from the array the bipartite graph  $G$  composed of nodes

$$(3.3) \quad S = \{x_1, \dots, x_m\}, \quad T = \{y_1, \dots, y_n\}$$

and arcs  $(x_i, y_j)$  corresponding to admissible cells, one sees the notion of "independent set of admissible cells corresponds to "pairwise node disjoint arcs", and hence the Konig-Egervary theorem becomes: *the maximal number of independent admissible cells is equal to the minimal number of lines that cover all admissible cells.*

For the Level 1 problem, then, the maximal number of independent admissible cells is equal to the minimal number of instructors to accomplish all the tasks in the schedule.

By reconstructing the partially ordered set  $P$  in figure 3.1 into a bipartite graph  $G = [S, T; A]$  consisting of  $2n$  nodes  $S = \{t_1, t_2, \dots, t_{10}\}$  and  $T = \{t_1, t_2, \dots, t_{10}\}$  and defining arcs by the rule:  $(t_i, t_j) \in A$  if and only if  $t_i \succ t_j$  we can find the minimal chain decomposition (cover) by using an algorithm which determines the maximal number of independent admissible cells.

### 3.12 - MINIMAL DECOMPOSITION ALGORITHM

To find the minimal decomposition in the partially ordered set we can use the labelling process for maximal flows. First the bipartite graph  $G$  is depicted in an array format. The columns and rows of the array are the elements of  $S$  and  $T$  respectively. Inadmissible cells, cells where no arc  $(t_i, t_j)$  exists, are marked with an X; while admissible cells, cells where arcs  $(t_i, t_j)$  do exist, are left blank. From this format the algorithm can be quickly executed.

The goal of the algorithm is to place as many 1's as possible in admissible cells. The only restriction is that no more than one 1 can be in any row or column. The algorithm proceeds as follows:

Step 1 - Start with any feasible placement of 1's in the array. (recall only one 1 can be in any row or column).

Step 2 - Label all rows which do not contain a 1.

Step 3 - Select an unscanned, labelled row and scan it for admissible cells.

Step 4 - Label the columns which contain the admissible cells found in step 3 with the row number being scanned. If a column is already labelled do not relabel it.

Step 5 - repeat steps 3 and 4 until all labelled rows have been scanned and the appropriate columns have been labelled.

Step 6 - Select an unscanned, labelled column and scan it for a 1. If a 1 is found label the row containing the 1 with the column number.

Step 7 - Repeat step 6 until all labelled columns have been scanned and the appropriate rows have been labelled.

Step 8 - Repeat steps 3 through 7 until one of the following occurs:

Case 1 -- A labelled column is scanned and no 1 is found. This is called a *breakthrough*.

Case 2 -- No more row or column labels are possible (*no breakthrough*).

STOP.

If Case 1 occurs then the current placement of 1's is not maximal and the chain decomposition is not minimal. The number of 1's in the array can be increased by one in the following manner:

Step 1 - In the just labelled column which has no 1 place a 1 in the row indicated by the column's label.

This row will now have two 1's in it since the row was previously scanned. The other 1 must now be moved somewhere else in its column since no more than a

single 1 can be in any row. The conflicting 1 is moved in the following manner:

Step 2 - Move the conflicting 1 to the row indicated by its column label. Repeat this step for all subsequent conflicts until a conflicting 1 is moved to a row in which no conflict occurs.

STOP.

This method will always increase the number of 1's in the array by one because eventually a conflicting 1 will be moved into one of the original scanned rows which did not have a 1.

After increasing the number of 1's in the array all labels are removed and the entire process is repeated until Case 2 occurs. When Case 2 occurs no more row or column labels are possible and there is no breakthrough. At this point the number of 1's is maximal and the minimal chain decomposition is reached.

At this point an example of the algorithm is appropriate. Using the partially ordered set in figure 3.1 the array representation can be seen in table 3.2. Like the bipartite graph the array depiction includes all feasible arcs ( $t_i, t_j$ )  $t_i \in S, t_j \in T$ . The feasible arcs are the admissible cells(those without an X).

Table 3.2 - Array Depiction of the Bi-Partite Graph

Tasks	1	2	3	4	5	6	7	8	9	10	
1	X	X	X	X	X						
2	X	X	X	X							
3	X	X	X								
4	X	X	X	X	X	X					
5	X	X	X	X	X	X	X		X		
6	X	X	X	X	X	X			X		
7	X	X	X	X	X	X	X	X	X	X	
8	X	X	X	X	X	X	X	X	X		
9	X	X	X	X	X	X	X	X	X		
10	X	X	X	X	X	X	X	X	X	X	
											Labels

The next array in table 3.3 shows the results of the labelling algorithm. Initially six 1's are placed in the admissible cells(Step 1). No other 1's can be added so far since any addition would violate the restriction of one entry per line. The associated chain decomposition is read from the array to be {1, 6, 10; 2, 5, 8; 3, 4, 7; 9}. We will now determine if this decomposition into 4 chains is minimal. (Step 2) Rows 7, 8, 9, and 10 do not have 1's and are labelled (indicated by ---- ). (Step 3) Row 8 is scanned yielding one admissible cell. (Steps 4) The column containing this cell is labelled with the number 8. (Step 5) Scanning row 9 yields no new labels. (Step 6,7) Column 10 is scanned for a 1 which is found in row 6. Row 6 is labelled by the column number 10. (Step 8) Repeating steps 3 through 7 for row 6 labels columns 7 and 8. These columns in turn label rows 4 and 5 respectively. Scanning row 4 labels column 9(note:

column 10 is already labelled), and scanning row 5 results in no new labels. Finally, scanning column 9 yields no 1. Thus we have a breakthrough, indicated by a O, and the process is complete.

Table 3.3 - Labelling Scheme

Tasks	1	2	3	4	5	6	7	8	9	10	
1	X	X	X	X	X	1					
2	X	X	X	X	1						
3	X	X	X	1							
4	X	X	X	X	X	X	1		O		7
5	X	X	X	X	X	X	X	1	X		8
6	X	X	X	X	X	X			X	1	10
7	X	X	X	X	X	X	X	X	X	X	----
8	X	X	X	X	X	X	X	X	X		----
9	X	X	X	X	X	X	X	X	X		----
10	X	X	X	X	X	X	X	X	X	X	----
							6	6	4	8	Labels

Using the two step procedure to resolve conflicts a 1 is placed in the breakthrough cell - row 4, column 9. The conflicting 1 in row 4 is in column 7. This 1 is moved to the row indicated by column 7's label - row 6. Similarly the conflicting 1 in row 6 is moved to row 8. Since row 8 is the original labelled row no conflict exists. Table 3.4 displays the conflict resolution and the new configuration of 1's. Notice the number of 1's has increased by one from six to seven.

Table 3.4 - Conflict Resolution

Tasks	1	2	3	4	5	6	7	8	9	10	
1	X	X	X	X	X	1					
2	X	X	X	X	1						
3	X	X	X	1							
4	X	X	X	X	X	X			1		
5	X	X	X	X	X	X	X	1	X		
6	X	X	X	X	X	X	1		X		
7	X	X	X	X	X	X	X	X	X	X	----
8	X	X	X	X	X	X	X	X	X	1	10
9	X	X	X	X	X	X	X	X	X		----
10	X	X	X	X	X	X	X	X	X	X	----
										9	Labels

Repeating the entire process on the new configuration yields rows 7, 9, and 10 as not having any 1's. The only admissible cell is in row 9. However, the labelling process quickly results in no breakthrough. Thus the configuration in table 3.4 is maximal. The new chain decomposition from the array is {1, 6, 7: 2, 5, 8, 10: 3, 4, 9}. This decomposition into three chains is minimal by Dilworth's theorem. The bold lines in figure 3.2 are the minimal chains in the partially ordered set resulting from the algorithm. According to Papdimitriou and Steiglitz, labelling algorithms of this type for the bipartite matching problem require  $O(\min(|S|, |T|) \cdot |A|)$  time[50].

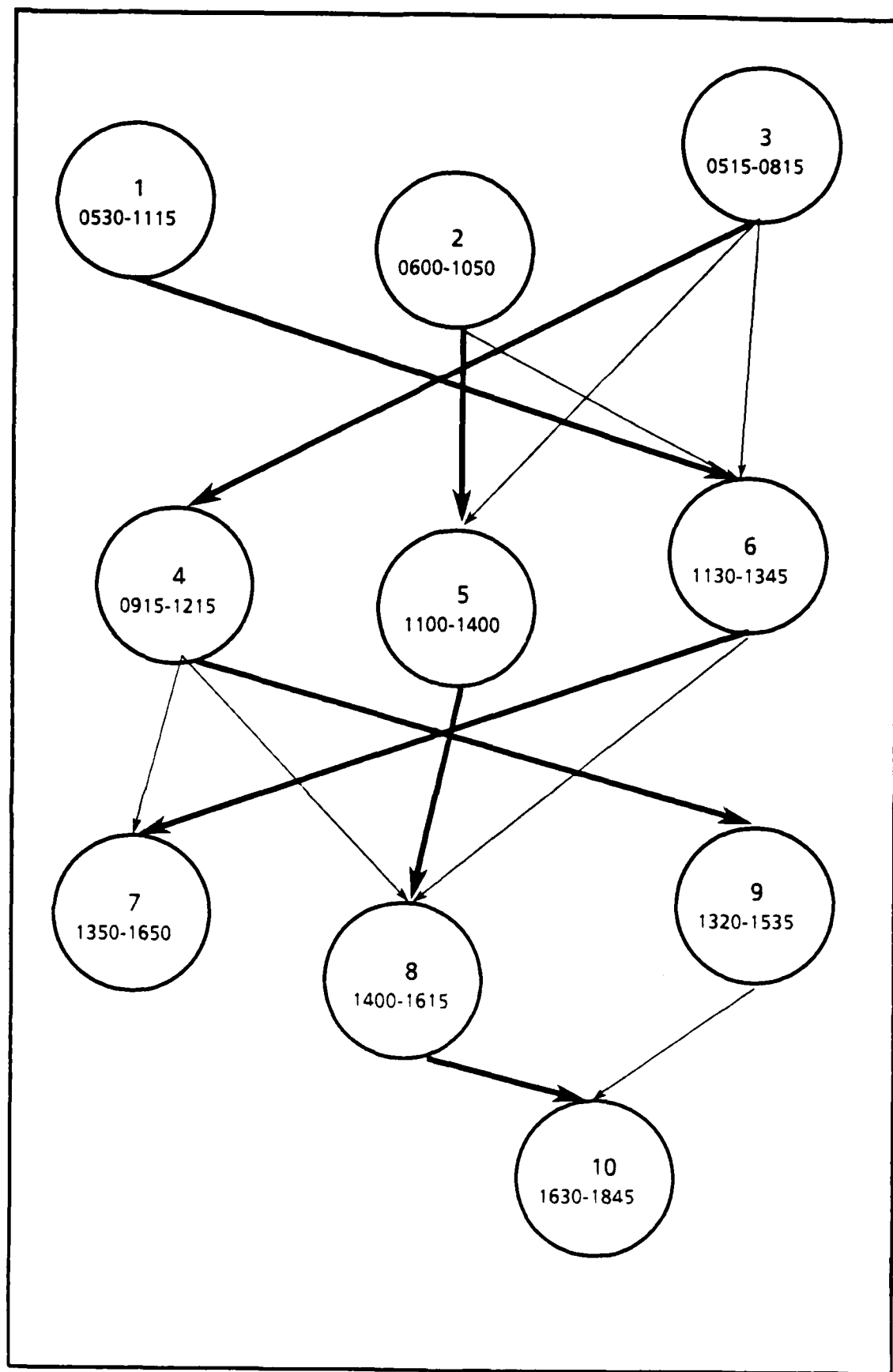


Figure 3.2 - Network depiction of the Dilworth chains

### 3.13 - EXPLOITING SPECIAL STRUCTURE

On occasion the Level 1 scheduling problem exhibits special structure which can be exploited in determining the minimal chain decomposition. If the members of the partially ordered set can be renumbered so that  $t_i \leq t_j$  implies that the predecessors of  $t_i$  are included in the predecessors of  $t_j$  then the *Staircase rule* applies. Unlike the labelling algorithm just described, this simple rule requires no iterations. If the array can be rearranged such that the set of all inadmissible cells has a staircase form, the rule applies.

**Staircase Rule:** *Select any admissible cell that borders the staircase of inadmissible cells and place a 1 in it. Delete the row and column and repeat the process.[ FF 65]*

By exchanging the rows and columns in the example array, the array displays the staircase form (table 3.5).

Table 3.5 - Staircase Form

Tasks	1	2	3	4	5	6	9	7	8	10	
3	X	X	X	1							
2	X	X	X	X	1						
1	X	X	X	X	X	1					
4	X	X	X	X	X	X	1				
6	X	X	X	X	X	X	X	1			
5	X	X	X	X	X	X	X	X	1		
8	X	X	X	X	X	X	X	X	X		
9	X	X	X	X	X	X	X	X	X	1	
10	X	X	X	X	X	X	X	X	X	X	
7	X	X	X	X	X	X	X	X	X	X	



Using the staircase rule, starting at the top left, 1's are placed at each border point. The corresponding minimal chain decomposition can be seen directly to be {1, 6, 7; 2, 5, 8; 3, 4, 9, 10}. These chains are not the same chains determined by the labelling process. I will discuss how to decide between alternative solutions in the next section. Obviously, this structure should be exploited whenever possible since it quickly determines the minimal decomposition in  $O(N)$  steps. As was mentioned earlier, the staircase form may exist in the Level 1 problem.

### 3.2 - MAXIMUM FLOW FORMULATION

An alternative formulation for the Level 1 problem is an adaptation of the Dilworth Chain decomposition. The formulation, which uses a maximum flow procedure, is the basis for the vehicle scheduling algorithm developed by Bodin, Rosenfield, and Kydes in UCOST[14]. Using the bipartite graph representation  $G = [S, T; A]$  discussed earlier, figure 3.3 shows the sample problem constructed as a bipartite graph. The node sets  $S$  and  $T$  each contain all the nodes of the partially ordered set,  $P$ . Notice in this configuration that all feasible arcs  $(t_i, t_j)$   $t_i \in S, t_j \in T$  are included in the graph unlike the network depiction of the partially ordered set in figure 3.1. In addition to  $S$  and  $T$  two nodes are added to the network - a super source,  $s$ , and a super sink,  $t$ . Each node in  $S$  is connected to the super source, and each node in  $T$  is connected to the super sink. The capacity on all arcs connected to the source and sink is 1. Finally, one additional directed arc from the sink to the source is added to complete the circulation.

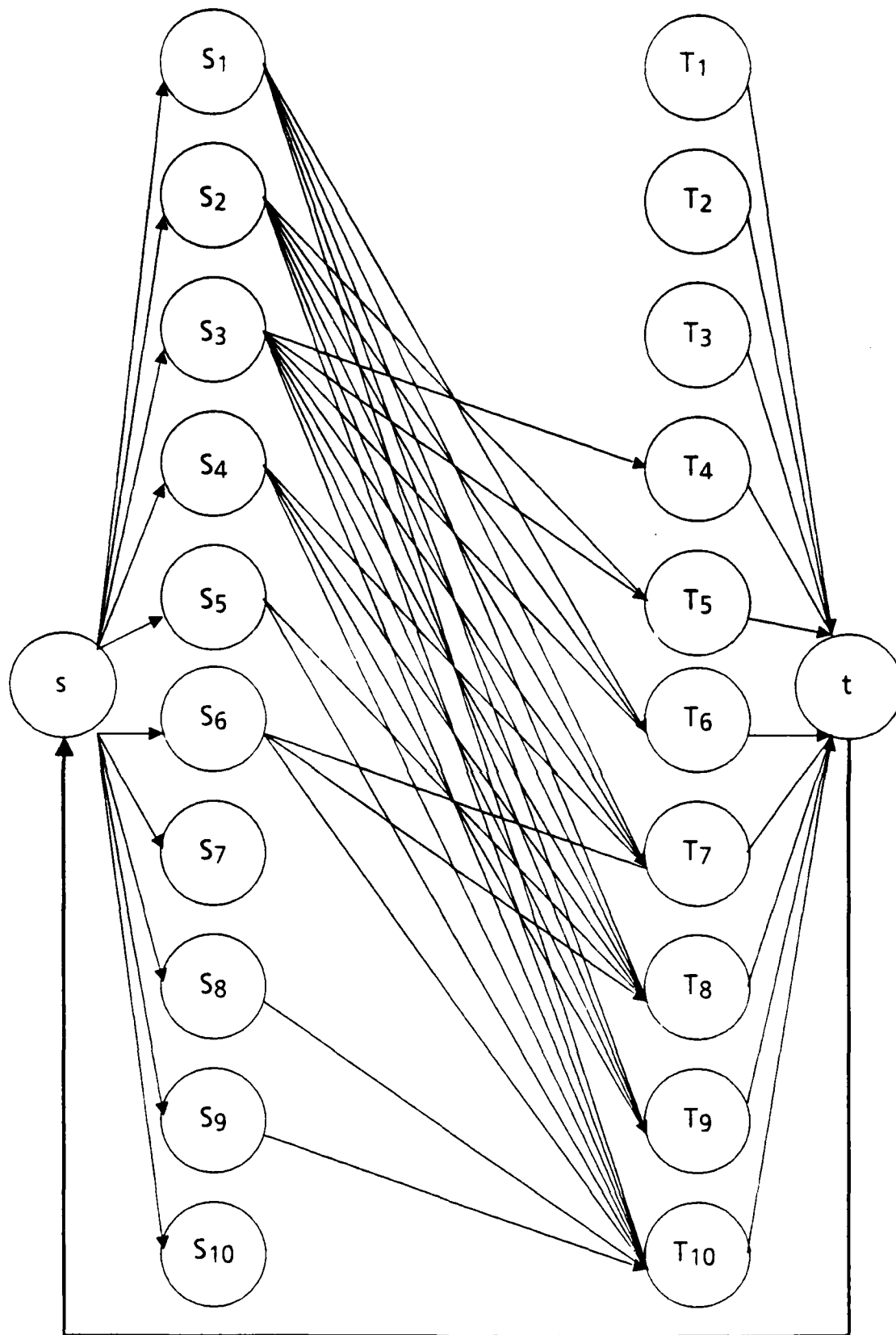


Figure 3.3 - Maximum Flow Representation

Using  $x_{ij}$  to represent the flow on arc  $(t_i, t_j)$  the formulation becomes

$$(3.4) \quad \text{Maximize } x_{ts}$$

$$(3.5) \quad \text{s.t.} \quad \sum_j x_{ij} - \sum_k x_{ki} = 0 \quad i, j, k \in S, T, s, t$$

$$(3.6) \quad 0 \leq x_{ij} \leq 1, \text{ integer}$$

Equation 3.5 is the flow balance equation requiring that the flow out of a node minus the flow into the node must equal zero, and 3.6 captures nonnegativity and flow capacity restriction for each arc. Finally, we let

$$D = \{ x_{ij} \in A; i \in S, j \in T; x_{ij} = 1 \}.$$

The arcs in  $D$  are used to determine the minimum number of disjoint chains in  $G$ . By the Konig - Egevary Theorem

$$(3.7) \quad \text{minimum number of chains} = |S| - |D|.$$

Using the optimal solution to the max flow formulation the arcs in  $D$  can be used to determine the task chains for each instructor. Let  $(S_i, T_j)$  be an arc in  $D$  where  $S_i$  is chosen so there is no flow into  $T_i$  (i.e.  $S_i$  is the start of a schedule). Eliminate arc  $(S_i, T_j)$  from  $D$  and find the arc  $(S_j, T_k) \in D$ . This arc is linked to the previous one since nodes  $S_j$  and  $T_j$  represent the same task. Continue the procedure until an arc is found  $(S_m, T_n)$  such that there is no flow out of node  $S_n$ . The chain sequence

$$(S_i, T_j), (S_j, T_k), \dots, (S_m, T_n)$$

represents a feasible schedule associated with tasks  $t_i, t_j, t_k, \dots, t_n$  in the partially ordered set  $P$ . The process is repeated in this manner until all  $|S| - |D|$  chains are found by eliminating all arcs in  $D$ . The max flow solution to the sample problem is in figure 3.4. The arcs in  $D$  are

$$D = (S_1, T_6), (S_2, T_5), (S_3, T_4), (S_4, T_9), (S_5, T_8), (S_6, T_7), (S_8, T_{10}).$$

The number of chains is  $|S| - |D| = 10 - 7 = 3$ . The sequence in each chain is  $\{1, 6, 7\}$ ,  $\{2, 5, 8, 10\}$ , and  $\{3, 4, 9\}$ .

A theorem of Hopcroft and Karp[38] shows the bipartite matching problem can be solved in  $O(|V|^{0.5} \cdot |A|)$  time. It is the asymptotically fastest algorithm known for the bipartite matching problem. The fact that this algorithm is a special case of the max-flow algorithm applied to a simple network was first pointed out by Even and Tarjan[22].

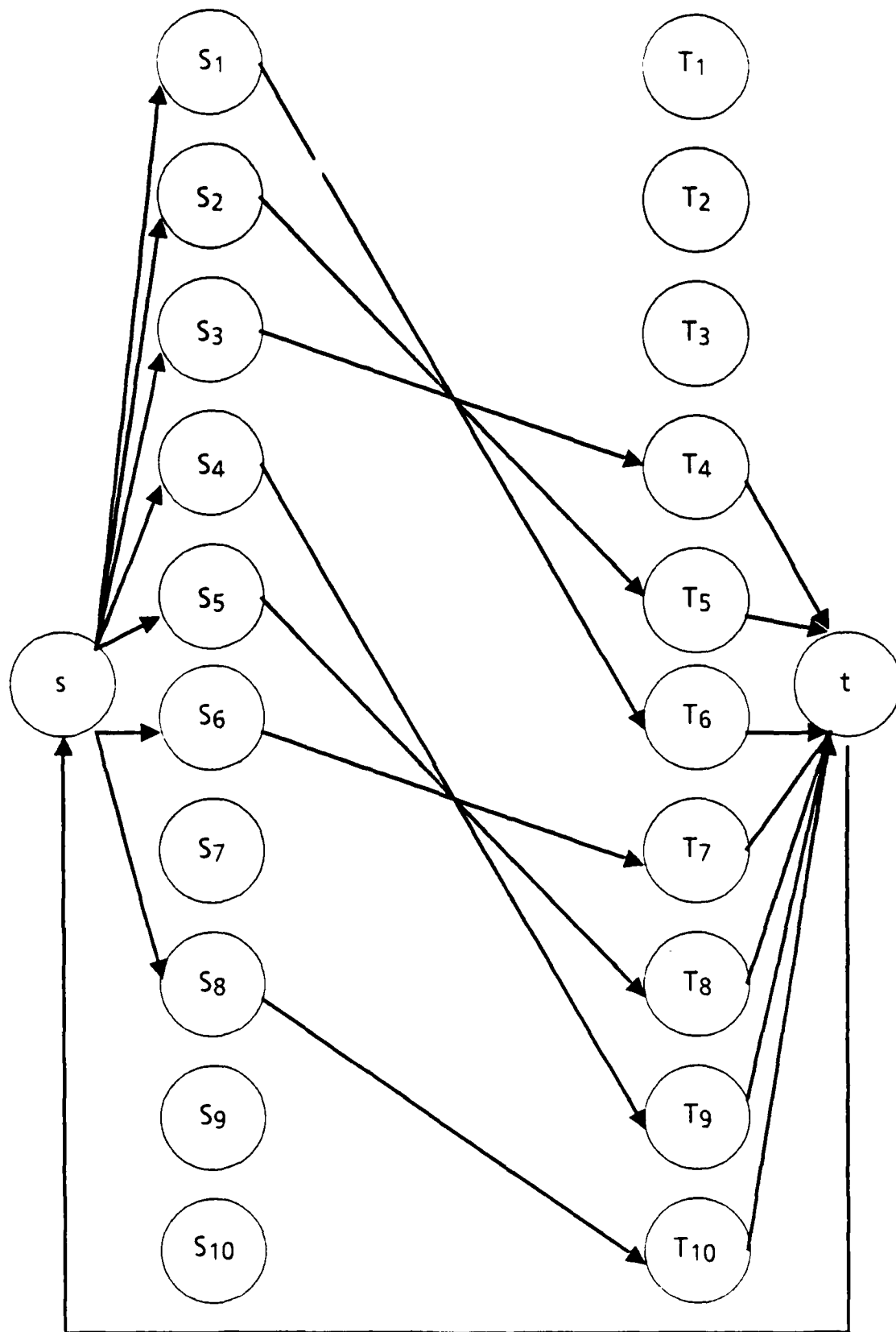


Figure 3.4 - Maximum Flow Solution

### 3.3 - MINIMUM COST FLOW FORMULATION

After using Dilworth's decomposition to determine the minimum number of instructors to accomplish all the tasks, the next step is to use these instructors in the most efficient or least cost manner. As was shown in the sample problem the minimal chain solution might not be unique. The Dilworth decomposition only provides the minimal number of chains and does not attempt to find a "best" solution in terms of some cost function. To find the least cost, minimal chain decomposition I will use the minimum cost network flow formulation. The use of this formulation to solve vehicle scheduling problems was first developed by Dantzig and Fulkerson[19].

Bradley, Hax, and Magnanti[15]; Papadimitriou and Steiglitz[50] and others discuss this formulation in detail. To transform the Level 1 problem into a *minimum cost flow* problem two nodes must be added to the partially ordered set  $P$ . The first node,  $s$ , is the source node which can be interpreted as the pool of instructors. The second node,  $b$ , is the sink node which can be interpreted as the officer's club bar. An arc is added from  $s$  to each task node  $t_1, t_2, \dots, t_n$  in  $P$  and from each task node to the sink node  $t$ . In all  $(2 \cdot \text{num. nodes})$  arcs are added. The cost assigned to each of these arcs is 0. The cost,  $c_{ij}$ , for each arc in  $P$  is proportional to the idle time between tasks  $t_i, t_j$  where

$$(3.8) \quad \text{Idle Time} = S_j - B_j - (E_i + DB_i).$$

For the sample problem I will assign a cost of 1 for every 15 minute block of idle time (or portion thereof) between two tasks. To prevent the number of arcs from getting too large and to align the problem with realistic scheduling, arcs representing idle time greater than a user specified amount ( $\alpha$ ) will be

excluded from the network. This will eliminate solutions with excessive idle time for an instructor. For the sample problem, I will restrict the idle time to 3 hours or less. Arcs longer than 2 hours will not be included in the network. The associated cost(idle time) matrix for the feasible arcs is in table 3.6. The resulting minimum cost flow network is in figure 3.4. The source node has a supply of 3 instructors, and the sink node has a demand of 3 instructors. The objective is to flow the 3 instructors through all the task nodes to the sink node with the least total idle time between tasks. The following linear programming formulation solves the problem.

$$(3.9) \quad \text{Minimize } \sum_i \sum_j c_{ij} x_{ij}$$

$$(3.10) \quad \text{s.t. } \sum_j x_{ij} - \sum_k x_{ki} = b_i \quad i \in P, s, t$$

$$(3.11) \quad \sum_j x_{ij} = 1 \quad j \in P$$

$$(3.12) \quad \sum_i x_{ij} = 1 \quad i \in P$$

$$(3.13) \quad 0 \leq x_{ij} \leq 1, \text{ integer}$$

$$x_{ij} = \begin{cases} 1 & \text{if arc (ij) is in the solution} \\ 0 & \text{otherwise} \end{cases}$$

Equation 3.10 is the flow balance equation requiring that the flow out of a node minus the flow into the node must equal the net supply(demand) at the node.  $b_i$  equals zero for all nodes in  $P$ . For  $s, t$   $b_i$  equals + or - the minimal number of instructors from the Dilworth decomposition. Equations 3.11 and 3.12 ensure that a task node is covered only once in the solution.

Table 3.6 - Cost Matrix for Feasible Arcs

Tasks	1	2	3	4	5	6	7	8	9	10
1	X	X	X	X	X	1			8	
2	X	X	X	X	1	3				
3	X	X	X	4						
4	X	X	X	X	X	X	7	7	5	
5	X	X	X	X	X	X	X	0	X	
6	X	X	X	X	X	X	1	1	X	
7	X	X	X	X	X	X	X	X	X	X
8	X	X	X	X	X	X	X	X	X	1
9	X	X	X	X	X	X	X	X	X	4
10	X	X	X	X	X	X	X	X	X	X

The solution to the minimization problem is the chain decomposition {1, 6, 7; 2, 5, 8, 10; 3, 4, 9} which is the same as the decomposition determined by the max flow labelling algorithm.

The resulting costs are

<u>Chain</u>	<u>Cost</u>
1-6-7	2
2-5-8-10	2
3-4-9	9
<u>Total</u>	<u>13</u>

The alternative decomposition {1, 6, 7; 2, 5, 8; 3, 4, 9, 10} determined by the staircase rule results in a total cost of 16. Thus, by using this two step process the solution provides the most efficient way, in terms of idle time, to schedule the minimum number of instructors needed to accomplish all the tasks.



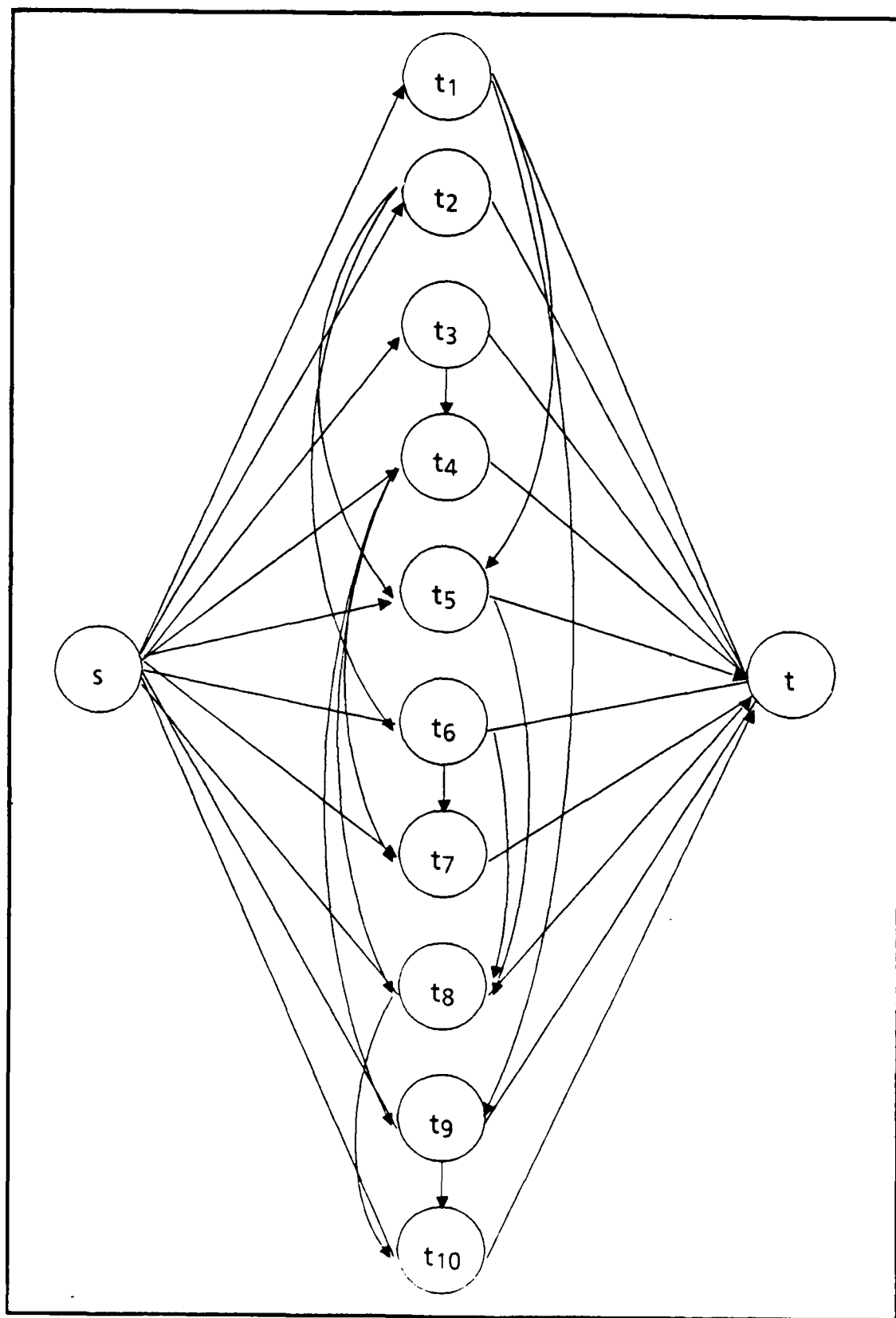


Figure 3.5 - Minimum Cost Network Flow Depiction

### 3.4 - HEURISTIC MODIFICATIONS

After determining the optimal solution to the relaxed Level 1 problem, the difficulty of meeting the relaxed constraints can now be addressed. The relaxed solution technique cannot directly accomodate the 12 hour duty day or the maximum of 3 tasks per instructor limitations[4]. This is evident in the solution to the relaxed sample problem in table 3.7.

Table 3.7 - Instructor Duty Schedule

Task Chain	Task Descriptions	No. Tasks	Duty Day
1 - 6 - 7	SOF - simulator - aircraft	3	0530 - 1650
2 - 5 - 8 - 10	RSU - Aircraft - simulator-sim.	<b>4</b>	<b>0600 - 1845</b>
3 - 4 - 9	Aircraft - aircraft - simulator	3	0515 - 1535

The solution violates both constraints(indicated by bold type). Of the two constraints the duty day restriction is the least binding and might possibly never be a factor. This occurs because the minimum cost flow formulation will attempt to pack the tasks in each chain with the minimum amount of idle time between tasks. Since the vast majority of tasks require 3 hours or less total time to complete, and since 3 tasks is maximum, the average time performing tasks will be less than 9 hours per instructor. This leaves a full 3 hours in the duty day to absorb the two idle periods between tasks. Thus, it is highly unlikely that the duty day constraint will ever be violated by a chain containing 3 or less tasks.

Although table 3.7 indicates the relaxed solution violates both constraints, reducing the number of tasks in all chains to 3 or less will

alleviate both problems. Obviously, the scheduler must add one more instructor to the schedule. The process of trimming chains and adding instructors is an interactive one. The squadron scheduler may have several options available. For instance, in the sample problem the scheduler could trim the first or last task of the long chain, or he could divide the chain into two chains of 2 tasks each. All of these divisions will result in slightly different total idle time. The scheduler considers various items such as workload balancing, seniority, time-off requests, etc. to determine the best schedule. Also, the scheduler could add lower priority tasks such as medical appointments, training sessions, etc. which are time flexible and can fit anywhere in the schedule.

Finally, if several chains of length 4 or more exist in the schedule the scheduler can incrementally increase the minimum number of instructors(if available) for the minimum cost flow formulation. The solution will always use the added instructors since the arc costs from P to s and t is zero. The least cost solution for the sample problem using 4 instructors is in table 3.8.

Table 3.8 - Least cost schedule

Task Chain	Task Descriptions	No. Tasks	Chain Cost	Duty Day
1 - 6 - 7	SOF - simulator - aircraft	3	2	0500 - 1650
2 - 5 - 8	RSU - Aircraft - simulator	3	1	0530 - 1615
3 - 4	Aircraft - aircraft	2	4	0445 - 1215
9 - 10	Simulator - simulator	2	4	1250 - 1845

Notice that the formulation did not merely trim a task off the longest chain to obtain the optimal solution. The highest cost arc is between tasks 4 and 9. Since there is a feasible arc from task 9 to task 10 with a cost less than 5, the formulation trims off task 10 from the long chain and eliminates the highest cost arc(4,9) by linking tasks 9 and 10. The resulting total cost is 11. This cost is less than the relaxed solution since the fourth instructor is added.

There are several other feasible solutions to the problem. Some of the alternate solutions have only slightly higher total idle time. A list of the alternate feasible solutions is in table 3.9.

Table 3.9 - Alternative solutions

Feasible Decompositions		Total Cost
Number	Chains	
1	{1,6,7},{2,5,8},{3,4},{9,10}	11
2	{1,6,7},{2},{5,8,10},{3,4,9}	12
3	{1,6,7},{2,5,8},{10},{3,4,9}	12
4	{1,6,7},{2,5,8},{3},{4,9,10}	12
5	{1,6,7},{2,5},{8,10},{3,4,9}	13

Notice that the solution which merely subdivides the infeasible chain into two feasible chains(decomposition no. 5) results in the highest cost. This shows that the "obvious" solution might not always be the best solution. However, this is not to imply that the scheduler will always use the least cost solution. Based on the scheduler's input some other slightly different yet higher cost solution may better fit the needs of the squadron.

After determining the task schedule for the entire squadron the scheduler assigns each task chain to individual instructors based on unit needs, instructor requests, and chain make-up. The scheduler then makes a final adjustment to the duty day. The length of day determined by the algorithm only includes the time required to accomplish all tasks. It does not include the individual instructor's initial briefing upon arrival at the squadron. The initial briefing occurs 30 minutes prior to the first activity of the day for each instructor. Thus, after determining an instructor's schedule, the squadron scheduler adds 30 minutes to the beginning of each chain to obtain the instructor report times. This process is equivalent to the vehicle scheduling procedure of adding vehicle deadheading time from a garage. The duty day time in table 3.8 includes the briefing time for each instructor.

# CHAPTER 4

## STUDENT SCHEDULING PROBLEM (LEVEL 2)

### 4.0 - INTRODUCTION

After the squadron scheduler finds a feasible set of task assignments for the instructors in the Level 1 problem, the unit schedulers can address the student scheduling problem. Although similar network structures exist in both problems, the Level 2 problem has a vastly different population of pilots, set of constraints, and an altogether different set of objectives.

As was mentioned in chapter 1 the student scheduling problem is addressed on a daily basis by the unit schedulers. The unit scheduler is responsible for equitably scheduling the unit's students to maintain proper timeline flow and to meet Air Training Command regulations and squadron guidelines[57]. Having received the Level 1 scheduling output which describes the daily activities of the unit's instructor force, each of the six unit schedulers attempts to "optimally" match students and instructors to produce an effective, smooth flowing schedule for the unit. Each unit schedules its students independently as the students progress through the various stages of training.

#### 4.01 - CONSTRAINTS

Recall that the constraints on the Level 2 problem go beyond those of the Level 1 problem. The student population has the same duty day and maximum number of tasks restrictions as the instructor force, and additional continuity constraints which limit the task types for each student. Thus, unlike the Level 1 problem which is concerned only with the precedence relationships among tasks, the Level 2 problem involves the proper matching of students and instructors. This matching concerns whether a given student is allowed to perform a task with the instructor previously assigned to that task by the Level 1 scheduler. In the vehicle scheduling or production planning context, this restriction is equivalent to determining whether a particular vehicle/machine has the proper capacity, tooling, etc. to perform an available task. In short, the student pilots do not form a homogeneous group of individuals. A summary of the Level 2 problem constraints are:

- 1) 3 tasks maximum per student per day
- 2) 2.75 hours minimum between task starts(turn time)
- 3) 12 hour maximum duty day
- 4) Limited instructor matchings available

#### 4.02 - SAMPLE PROBLEM

To aid in visualizing the formulation of the Level 2 problem I will continue to use the sample problem of the previous chapter. Assume that the ten tasks are all assigned to four instructors in a single unit. Assume also that the unit scheduler has six students available for assignment to the tasks. Actual unit scheduling problems usually involve fifteen instructors, thirty students, and over forty tasks per day(see appendix B). Table 4.1 is a summary of the results of the instructor scheduling problem. It contains the

task list with the instructor assignments determined by the Dilworth/Min-cost flow procedure. Column 4, the adjacency list, is an alternative representation of the array in table 3.2 listing all feasible matchings of tasks in the schedule.

Table 4.1 - Instructor -Task Assignment Summary

Task	Description	Instructor	Task Adjacency List
1	RSU	4	6 - 7 - 8 - 9
2	SOF	3	5 - 6 - 7 - 8 - 9
3	Aircraft	1	4 - 5 - 6 - 8 - 9
4	Aircraft	1	3 - 7 - 8 - 9 - 10
5	Aircraft	2	2 - 3 - 8 - 10
6	Simulator	4	1 - 2 - 3 - 7 - 8 - 10
7	Aircraft	4	1 - 2 - 4 - 6
8	Aircraft	2	1 - 2 - 3 - 4 - 5 - 6 - 10
9	Simulator	1	1 - 2 - 3 - 4 - 10
10	Simulator	2	4 - 5 - 6 - 8 - 9

Table 4.2 shows the preference list for the student - instructor matchings. In it the six students are listed with their instructors in order of preference, the most preferred being the student's assigned instructor.



Table 4.2 - Student Preference List

Student	Instructor preference		
	most-----least		
1	4	3	1
2	2	3	
3	1		
4	2	4	
5	4		
6	1	2	

#### 4.1 - PROBLEM FORMULATION

The goals of the unit scheduler are quite different than those of the squadron scheduler. The squadron scheduler's goal is to maximize the use of each instructor during the day thus providing the best work environment for the instructor. The unit scheduler, on the other hand, wishes to disperse daily activities among students so that no student is accomplishing several tasks in a given schedule. This allows a better training environment for the students as adequate preparation time is allotted for each activity. As a result, the objective of the unit scheduler is threefold. First, the unit scheduler attempts to schedule each student at least once a day if possible. This allows a good flow of activity for each student and prevents students from being idle for an entire day.

The second objective is to provide proper continuity of instruction for each student. If a student is involved with too many instructors he/she may receive inconsistent training due to the variety of techniques used by each instructor. Each student is assigned to one instructor for training and administrative purposes. In addition to the assigned instructor, each student receives training from one or more additional instructors as he/she progresses through the program. For continuity purposes it is best if a student's assigned instructor conducts roughly sixty percent of the training. The remaining forty percent is conducted by the alternate instructors.

The third objective of the unit scheduler clearly shows the difference between Level 2 and Level 1 scheduling. Whereas the squadron scheduler's goal is to minimize idle time for the instructors, the unit scheduler attempts to maximize idle time for the students. Due to the demanding nature of the training it is very difficult for a student to maintain a competent level of performance if there is little or no idle time between tasks. Both the safety of the mission and the student's ability to receive training are hindered if no rest periods exist between activities.

#### 4.11 - SIMPLE ASSIGNMENT PROBLEM

The nature of the unit scheduler's objectives indicate that the Level 2 problem falls into the general category of assignment problems. Most textbooks on Mathematical Programming, Networks, and Combinatorial Optimization cover solution techniques to simple assignment problems[15,50]. The assignment problem is a more involved version of the bipartite matching problem discussed in chapter 3. In addition to the bipartite graph,  $G = \{S, T; A\}$ , a number  $w_{ij} \geq 0$  for each arc  $(S_i, T_j) \in A$

represents the weight or disutility of the matching. We then find the matching with the minimum amount of weight. Figure 4.1 shows the sample problem as an assignment problem. The bipartite graph is comprised of the set of students,  $S$ , and the set of instructor-task matchings,  $T$ , from table 4.1. The assigned instructor for each task is adjacent to the task in figure 4.1. The set of connecting arcs in  $A$  are those which link each student in  $S$  to a feasible instructor/task in  $T$ . The weights on the arcs capture the instructor preference objective of the unit scheduler. Less weight is given to more preferred student-instructor pairings. Arcs linking a student with his/her assigned instructor have the minimum weight, while alternative pairings are given more weight according to the preference order for each student. For example, student one in the sample problem has an instructor preference list of 4,3,1 in table 4.2. Thus any arc in  $A$  connecting student one (node 1 in  $S$ ) with a task performed by instructor four (nodes 1,6,7 in  $T$ ) will have a weight of 1 since the instructor is the student's most preferred instructor. Similarly, arcs in  $A$  connecting student one with tasks in  $T$  performed by instructors three or one will have proportionately greater weights respectively. This weighting is accomplished for all arcs in  $A$ . Figure 4.1 shows the feasible arcs for the sample problem. There are 29 feasible arcs in all.

Finally, to convert the Level 2 problem into the assignment problem two adjustments must be made to the graph,  $G$ . First, the number of student nodes in  $S$  must equal the number of task nodes in  $T$ . Since this is usually not the case in most assignment problems, artificial or 'dummy' nodes must be added. In the sample problem four 'dummy' student nodes (labelled  $D_1, \dots, D_4$  in 4.1) are added. The second adjustment requires the graph  $G$  be 'complete'. That is, all nodes in  $S$  must be connected to all nodes in  $T$ . Since the arcs in  $A$  do not accomplish this, artificial arcs are added to  $G$  to make the graph complete.

These additional arcs are represented by dashed lines in figure 4.1. To prevent figure 4.1 from becoming too cluttered only the artificial arcs from student node 3 and 'dummy' node  $D_2$  are included in the depiction. Obviously, these arcs create infeasible student-instructor matchings because all feasible matchings are contained in the set  $A$ . To prevent these infeasible matchings from entering the solution a very large weight,  $M$ , is assigned to each artificial arc. Thus, the minimization algorithm will attempt to eliminate the high weight arcs from the solution. If a prohibited student-instructor matching cannot be eliminated from the optimal solution then the problem, as stated, is infeasible.

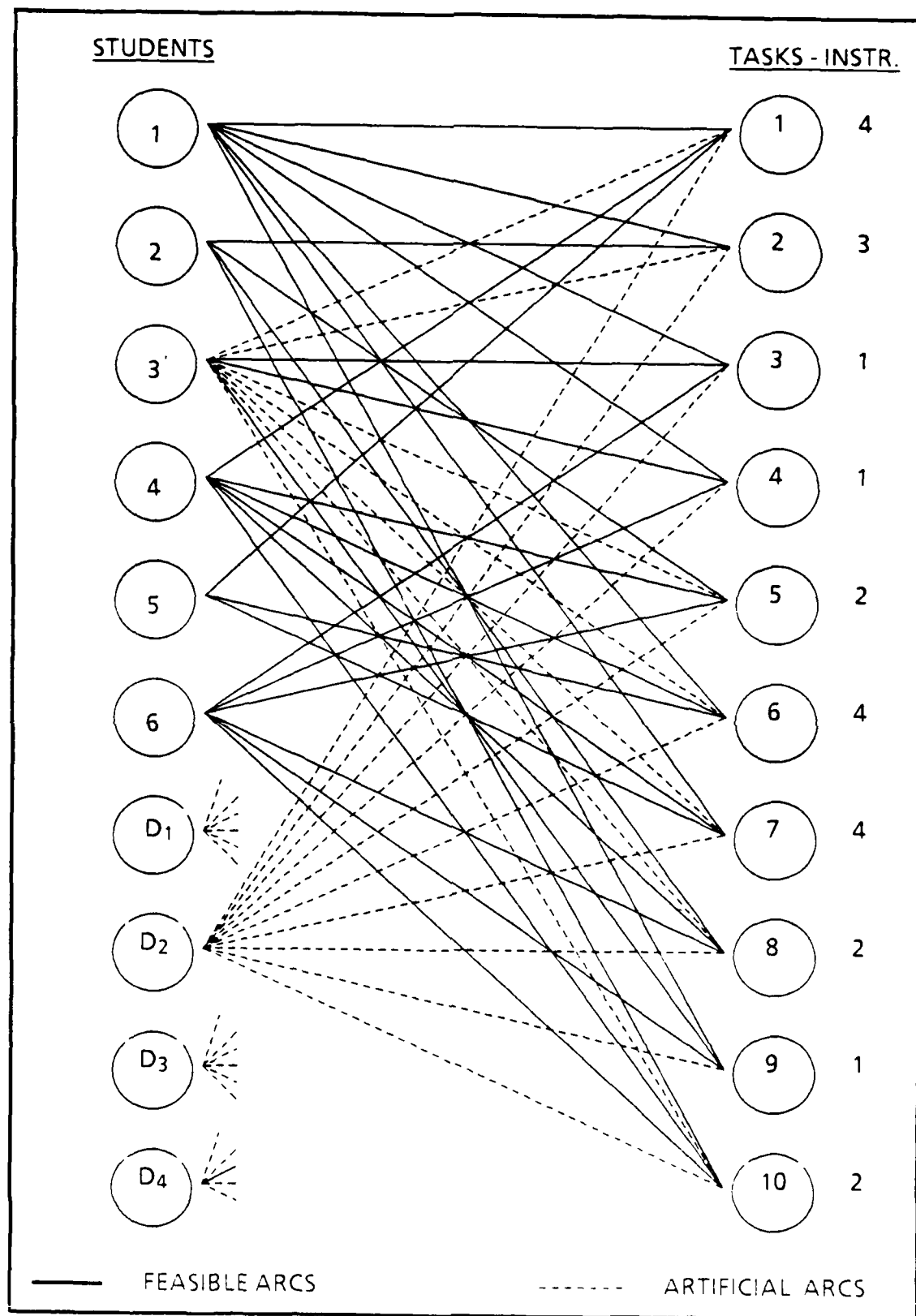


Figure 4.1 - Sample Assignment Problem

If we let the decision variable

$$x_{ij} = \begin{cases} 1 & \text{if student } i \text{ is assigned to instructor/task } j \\ 0 & \text{otherwise} \end{cases}$$

the optimal assignment results from the following formulation:

$$(4.1) \quad \text{Minimize} \quad \sum_i \sum_j w_{ij} x_{ij}$$

$$(4.2) \quad \text{Subject to} \quad \sum_j x_{ij} = 1 \quad (i = 1, 2, \dots, n)$$

$$(4.3) \quad \sum_i x_{ij} = 1 \quad (j = 1, 2, \dots, n)$$

$$(4.4) \quad 0 \leq x_{ij} \leq 1, \text{ integer} \quad (i, j = 1, 2, \dots, n)$$

Equation 4.2 allows each student to be assigned to exactly one instructor/task. Equation 4.3 indicates that each task is to be performed by exactly one student.

As written, the assignment problem is formally an integer program since the decision variables  $x_{ij}$  are restricted to be zero or one. However, by replacing the constraint in 4.4 with  $x_{ij} \geq 0$  and having a supply of one unit at each node in  $S$  and a demand of one unit at each node in  $T$ , the problem becomes a transportation problem. Due to the theory of total unimodularity[50] this formulation will always have integer solutions and a network flow algorithm will solve the integer problem directly.

The optimal simple assignment solution to the sample problem is indicated by the bold lines in figure 4.2. Notice that each of the six students is assigned to a task accomplished by his/her assigned instructor.

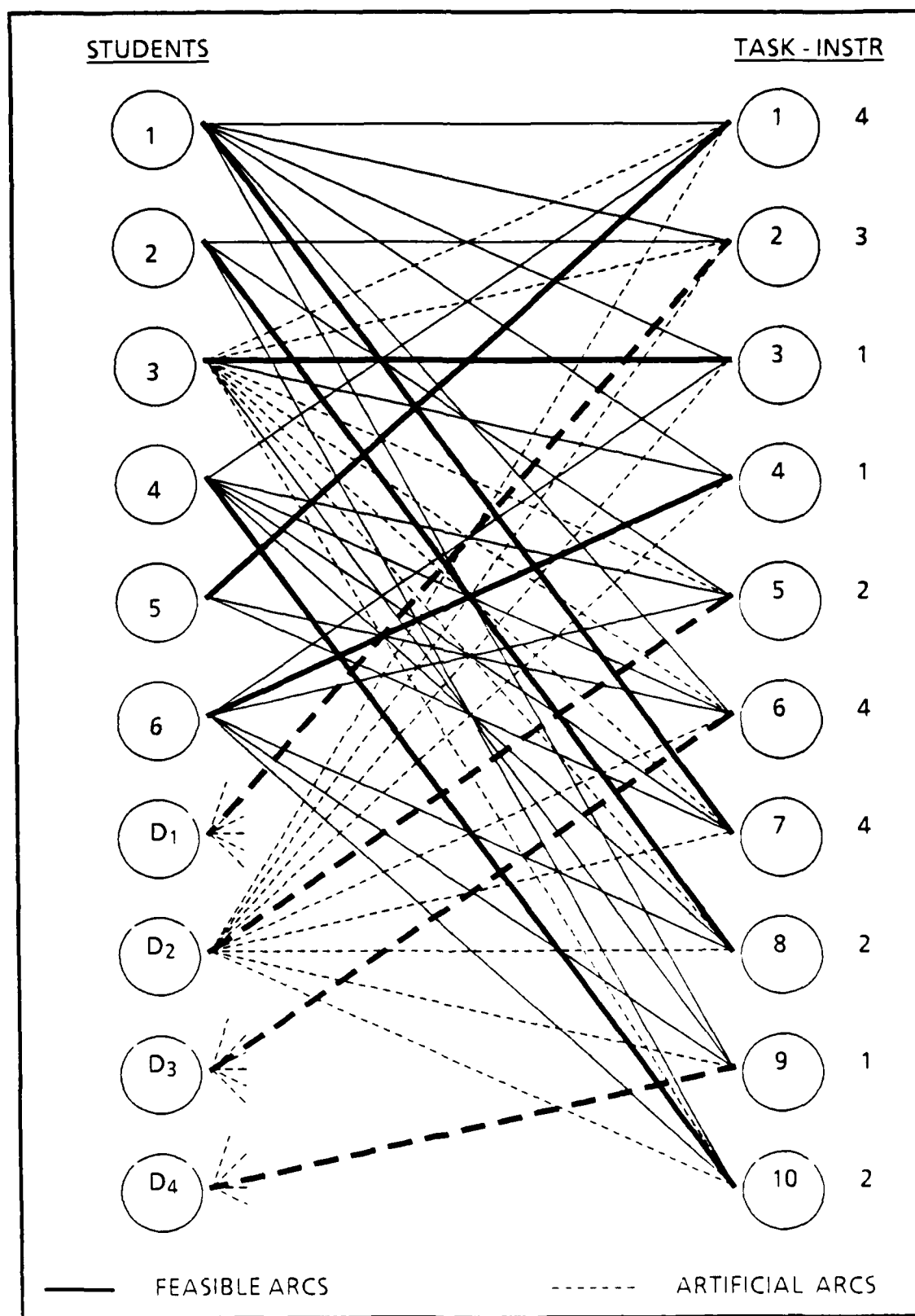


Figure 4.2 - Optimal Solution to Sample Assignment Problem

Although the simple assignment formulation quickly accomodates the unit scheduler's first two objectives by (1) attempting to assign each student a task, and by (2) scheduling events to include the arcs in  $G$  with the lowest total weights(most preferred pairings), it cannot accomodate the sequential nature of the tasks. Recall that the tasks in  $T$  have an ordered relationship which indicates that more than one task can be accomplished by a particular student in  $S$ . However, the simple assignment formulation allows only a one-to-one matching in the optimal solution due to equations 4.2 and 4.3. Thus the formulation assigns the most preferred set of tasks to the students and assigns the remaining tasks to the dummy nodes. There is no capability of assigning a remaining task to a student even though it may be feasible(i.e. an arc exists from  $t_i$  to  $t_j$  in the partially ordered set). For example, student 6 can accomplish both task 4 and task 9 (which was assigned to a dummy node by the simple assignment problem) with his/her assigned instructor. In the following three sections I will discuss formulations which can accomodate the ordered relationship.



#### 4.12 - INTEGER PROGRAMMING

One approach to solving the Level 2 problem optimally is through the use of integer programming. The student scheduling problem is similar in form to the capital budgeting problem discussed in literature[15]. The decision variables in the capital budgeting problem  $x_{ij}$  are taken to be 0 or 1 and represent a go / no-go decision with  $x_{ij} = 1$  indicating that student  $i$  is matched with task  $j$ . Assuming  $w_{ij}$  is the weight or cost of the matching the problem can be stated as:

$$(4.5) \quad \text{Minimize} \quad \sum_i \sum_j w_{ij} x_{ij} \quad (i=1, \dots, m), (j=1, \dots, n)$$

$$(4.6) \quad \text{Subject to:} \quad \sum_j x_{ij} \leq b_i \quad (i=1, 2, \dots, m)$$

$$(4.7) \quad \sum_i x_{ij} = 1 \quad (j=1, 2, \dots, n)$$

$$(4.8) \quad x_{ij} = 0 \text{ or } 1$$

Equation 4.6 ensures that student  $i$  does not perform more than a pre-specified total number of tasks,  $b_i$  (i.e. 1, 2, or 3 maximum). Equation 4.7 requires that all tasks be covered exactly once.

In this simple form the integer programming formulation fails to capture the conflicting nature of the tasks. That is, it is possible to assign two simultaneous tasks to a single student. It is necessary, then, to add multiple-choice constraints to the formulation based on the information in the adjacency list. For example, in the sample problem only one of tasks 1,2,3 may be accomplished by a single student. The constraint

$$(4.9) \quad x_{1,i} + x_{2,i} + x_{3,i} \leq 1 \quad (i=1, 2, \dots, m)$$

must be added to capture this logical constraint. Other logical constraints for the sample problem are:

$$(4.10) \quad x_{i1} + x_{i4} + x_{i5} \leq 1 \quad (i = 1, 2, \dots, m)$$

$$(4.11) \quad x_{i2} + x_{i4} \leq 1 \quad (i = 1, 2, \dots, m)$$

$$(4.12) \quad x_{i4} + x_{i5} + x_{i6} \leq 1 \quad (i = 1, 2, \dots, m)$$

$$(4.13) \quad x_{i6} + x_{i9} \leq 1 \quad (i = 1, 2, \dots, m)$$

$$(4.14) \quad x_{i5} + x_{i7} + x_{i9} \leq 1 \quad (i = 1, 2, \dots, m)$$

$$(4.15) \quad x_{i8} + x_{i7} + x_{i9} \leq 1 \quad (i = 1, 2, \dots, m)$$

$$(4.16) \quad x_{i7} + x_{i10} \leq 1 \quad (i = 1, 2, \dots, m)$$

In all, eight additional constraint equations must be added for each student to properly formulate the simple example as an integer program. This explosion of constrain equations is typical for integer programming problems and is prohibitive in formulating realistic problems.

#### 4.13 - SET COVERING/ COMPLETE ENUMERATION

An alternative approach to solving the Level 2 problem is through complete enumeration. By listing all possible combinations of solutions to the problem the best feasible combination can be selected. This process generates thousands of possible combinations for even the simplest problem and requires a large amount of processing time. Improvements can be made by quickly eliminating obviously unreasonable solutions once a "good" solution is found. The major airline industry uses this enumeration and elimination process in solving aircraft and crew scheduling. According to Simpson [55] it is not unlikely for an airline to have several million alternatives available when

searching for the optimal solution. Due to the amount of computer power required to solve problems through complete enumeration, it is impractical to use this technique for the Level 2 problem.

#### 4.14 - HEURISTICS

In many cases involving integer programming practitioners must turn to heuristics in order to "solve" real-world problems. Often the specific problem has special characteristics which lend themselves to heuristic techniques. Moreover, according to Fisher[24], even if an optimization method is applicable, the first step in such a method is usually the application of a heuristic to obtain a good starting solution.

However, several problems may arise when using the heuristic approach. First, the heuristic only provides an approximate solution to the integer program. Secondly, the heuristic method does not lend itself to sophisticated analysis of its performance. And third, the heuristic solution is usually highly problem specific and cannot be modified to solve other similar problems. Nonetheless, even though recent work by Cornuejols, Fisher and Nemhauser[18]; Geoffrion and Graves[30]; Marsten, Muller and Killion[45]; and others[42,58] provide a growing list of successful applications of optimization methods in solving real problems, there is still a large gap that only heuristic methods can currently fill.

## 4.2 - HEURISTIC METHOD FOR THE LEVEL 2 PROBLEM

One approach for obtaining an approximate solution to the Level 2 scheduling problem is a heuristic which utilizes a two-step simple assignment process. In the following three sections I will discuss the heuristic solution method; its advantages; its potential worst case problems, and methods to accomodate those problems.

### 4.21 - STEP 1

In the first step of the method the unit scheduler attempts to ensure that each student has at least one activity. In this step every effort is made to match a student with his/her assigned instructor. In short, the scheduler wishes to optimally assign each student once. In the Level 2 problem of matching  $m$  students to  $n$  tasks,  $m < n$ , the heuristic accomplishes this by using the network transportation formulation described in section 4.11. As was mentioned earlier, the minimum cost formulation will assign tasks to students in such a manner such that each student is assigned a task and the total weight is minimal. The first step, then, selects the best set of  $m$  assignments from all possible sets of  $m$  assignments. The solution will be optimal for the Step 1 problem and will also perform an infeasibility check. Since the formulation has a supply of 1 at each student node the solution requires that each student be scheduled once. With the minimum weight objective function the formulation will always utilize feasible arcs when possible since the weight of artificial arcs is prohibitively high. Thus, if the optimal Step 1 solution includes more than  $n-m$  arcs with  $w_{ij} = M$  the solution is infeasible. This "student lock-out" infeasibility is discussed in detail in section 4.24.

#### 4.22 - STEP 2

After optimally assigning  $m$  tasks to the student group the scheduler then attempts to assign the remaining  $n-m$  tasks to the available students. To do this using the assignment algorithm of Step 1 two updates must be made to the graph,  $G$ , of figure 4.1. The first update raises to  $M$  the weight on all arcs incident to the tasks assigned in Step 1. Thus any assignment of a student to these tasks in Step 2 is infeasible since the tasks were already assigned in the previous step. The second update involves the feasibility of remaining assignments based on the results of Step 1. Using the adjacency list the algorithm updates all remaining feasible arcs from Step 1 to determine if they are still feasible in Step 2. If student  $i$  is assigned to task  $j$  in Step 1 then, necessarily, the student is prohibited from accomplishing any remaining task which is not on the adjacency list of  $j$ . Thus, the weight of all arcs linking  $i$  to tasks which conflict with  $j$  is increased to  $M$ . After these updates, the set of arcs,  $A'$ , consist only of those arcs in  $A$  which are feasible for 1) the Instructor Preference matrix, 2) the Step 1 assignments, and 3) the Adjacency (no conflict) List. The Step 2 assignment problem with updated feasible arc set  $A'$  for the sample problem is in figure 4.3. The number of feasible arcs for this problem is reduced from 29 to 9. The unassigned tasks from Step 1 are in bold print.

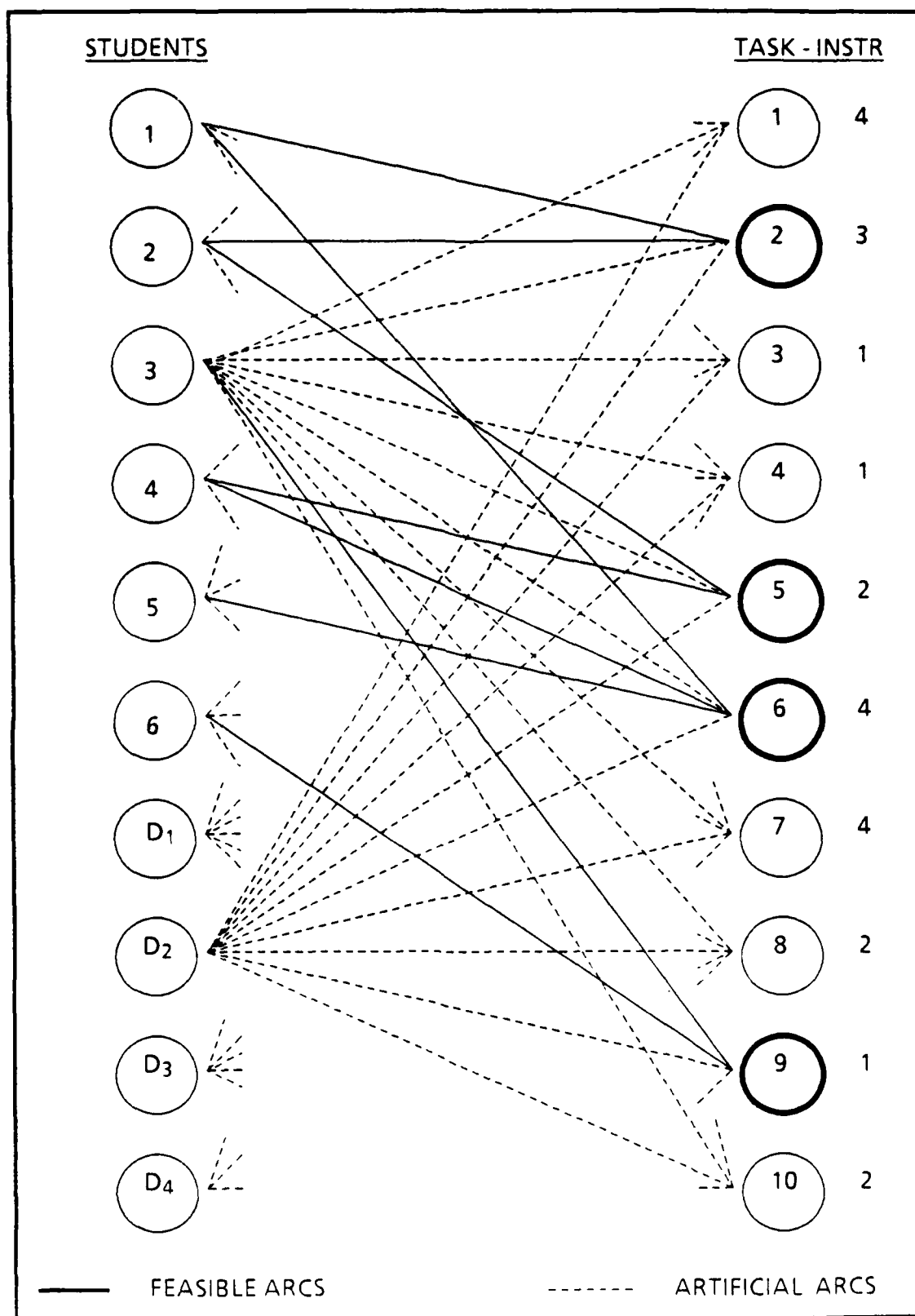


Figure 4.3 - Step 2 Sample Assignment Problem

With these updates, a second set of assignments is made using the same optimality criterion as in the previous step. In essence, after the updates, Step 2 is optimized as an independent problem. The set of assignments is optimal for the Step 2 problem. This does not imply that the combination of locally optimal solutions for the two steps is optimal for the schedule as a whole. However, if both steps have optimal solutions the combined solution to the entire schedule will be feasible and, in most cases, quite close to optimal. The combined solution for the sample problem is in figure 4.4. Notice that all tasks are assigned to students(i.e. no tasks are assigned to 'dummy' nodes), all multiple task assignments are feasible, and that 9 of the 10 matchings link the student with his/her preferred instructor.

Just as in Step 1, infeasibility can enter the problem in Step 2. Although the student lock-out infeasibility does not apply since all students are assigned a task in Step 1, it is possible to have a "task lock-out" infeasibility in this step. Task lock-out infeasibility occurs when no student is available to accomplish a specific task. This type of infeasibility is discussed in section 4.24.

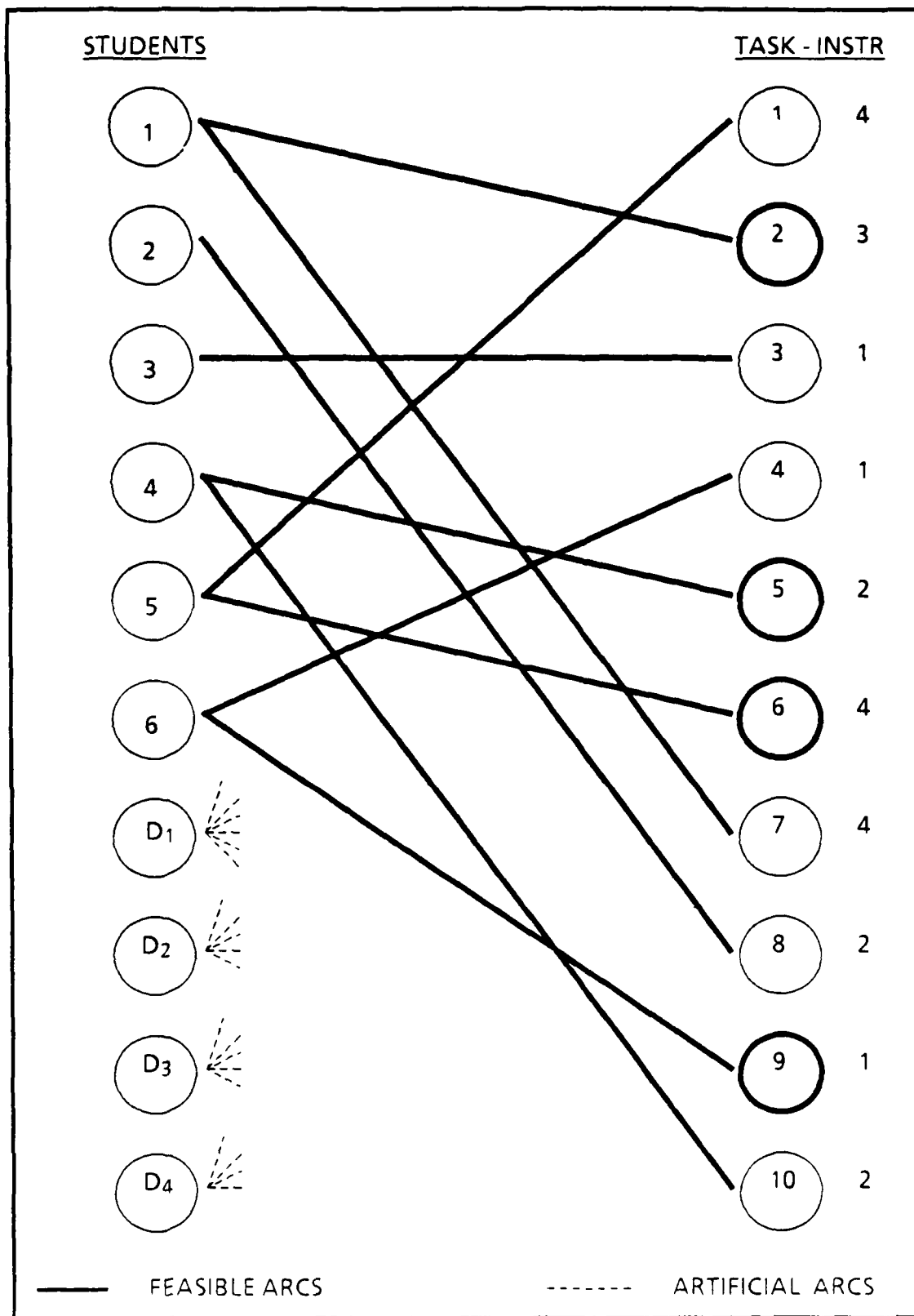


Figure 4.4 - Heuristic Solution to the Sample Assignment Problem



#### 4.23 - ADVANTAGES TO THE HEURISTIC METHOD

There are several advantages to the heuristic solution method for the Level 2 scheduling problem.

1) The first advantage is simplicity. Because the heuristic models the problem as a two step simple assignment problem, any network flow algorithm will solve the problem directly with integer solutions. Computer programming is straightforward, and many off the shelf network flow algorithms are available.

2) Another advantage is speed. Since the solution method uses a network flow algorithm, the Level 2 solution is obtained in seconds. The speed of the entire process is limited only by the time necessary for data entry.

3) A major advantage of the heuristic is the weight updating procedure. Integer programming and other optimization methods do not allow elaborate weight updating with such simplicity as the two step heuristic. In addition to updating arcs for feasibility after the Step 1 assignments, the heuristic can update remaining feasible arcs for desirability as well. Recall that the objectives of the unit scheduler are threefold.

1. Schedule each student at least once (Step 1)
2. Match students with more preferred instructors (Step 1, 2)
3. Maximize student idle time between events (Step 2)

The third objective, previously unaddressed, can easily be accommodated by the heuristic. Based on the assignments of Step 1, the scheduler can assign lower weights to those arcs in  $A'$  which provide greater idle time between feasible tasks for each student. This arc weight modification results in Step 2 assignments which favor greater idle time for the students involved.

4) A fourth advantage is acceptability. The heuristic method employed to solve the Level 2 problem closely models actual scheduling practices used

by unit schedulers on a daily basis. Rarely does a unit scheduler have the time to optimally assign the entire schedule by hand. His/her realistic goal is to provide each student with one "good" instructor-task matching and to merely 'fill' the remaining tasks with feasible pairings. The two step assignment method accomplishes these goals easily in much the same manner as the unit scheduler. This will aid in the method's acceptability to current unit schedulers since it does not require radical changes in scheduling practices.

5) Finally, the Level 2 heuristic is an optimization-based heuristic. Optimization methods are an integral part in the design of the heuristic. This master-slave relationship is very effective in solving many real world problems which do not lend themselves to optimization techniques directly. Ball et al.[5] demonstrates the advantage of using matching algorithms as an ingredient of the heuristic for vehicle scheduling.

#### 4.24 - PROBLEMS WITH THE HEURISTIC METHOD

As was mentioned in sections 4.21 and 4.22 two types of infeasibility, 'student lock-out' and 'task lock-out', can occur in the Level 2 problem. The student lock-out infeasibility, which occurs in the Step 1 process, results in an unassigned student. Figure 4.5 shows a simple example of this type of infeasibility. If a single instructor is the only member of the student preference list for 's' students and he/she performs 't' tasks,  $t < s$ , in the unit schedule then  $s-t$  students will be locked-out of the schedule. This student lock-out infeasibility is unrelated to the solution method employed and can only be avoided through proper planning by the unit scheduler. The scheduler must develop the preference list so instructors are assigned to students in

proportion to the availability of the instructor. Thus, a supervisor who is limited to one student activity per day should not be a primary instructor to more than one student. Also, those students who are assigned to supervisors should have sufficient depth in the preference list to ensure enough options exist in case the supervisor is unavailable. The sample problem is an example of proper planning to avoid this type of infeasibility. In table 4.1 instructor #3 is the supervisor and is assigned a single task by the unit scheduler. Notice in table 4.2 that no student has instructor #3 as a primary instructor and two students(1,2) have the supervisor as an alternate instructor. This scheduling foresight results in greater flexibility in the schedule and virtually eliminates student lock-out infeasibility.

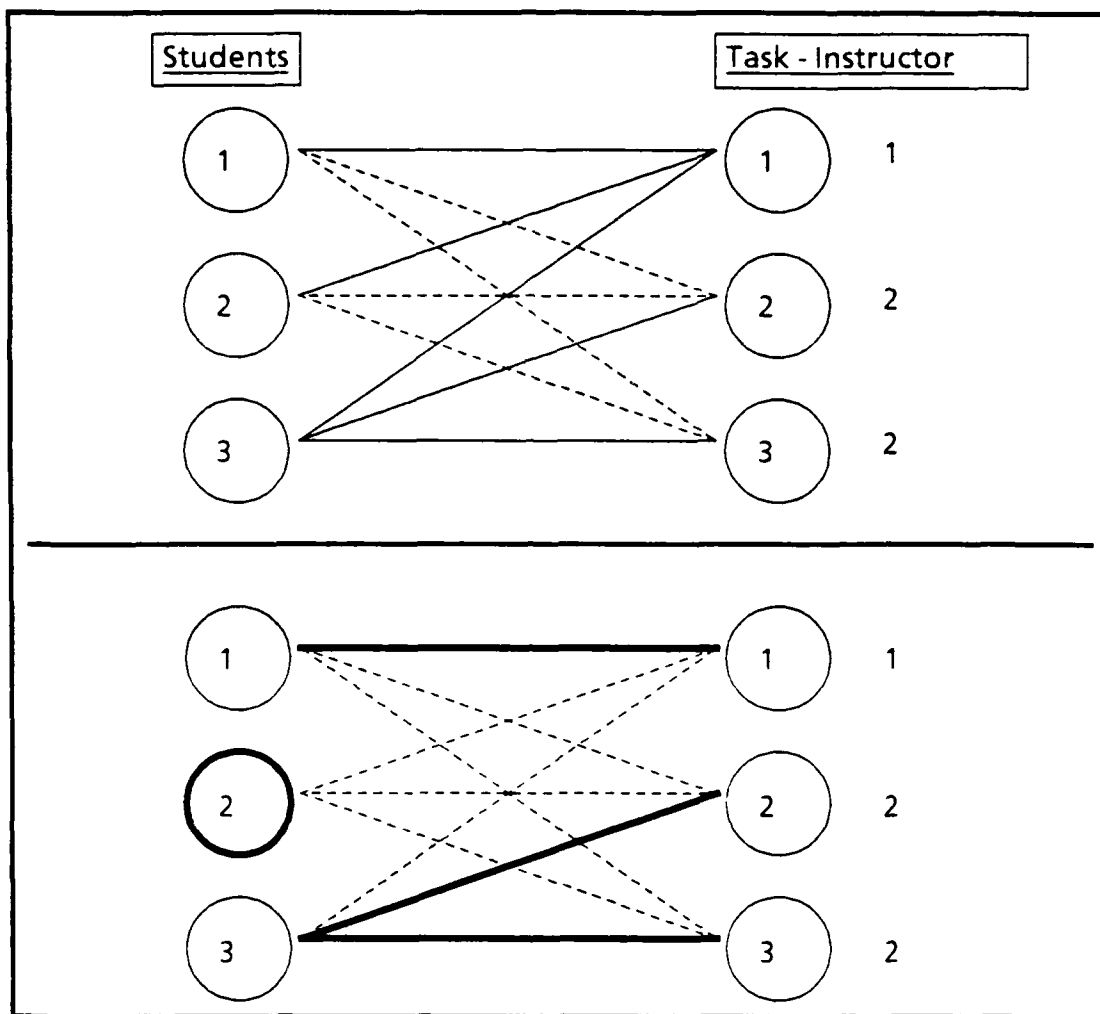


Figure 4.5 - Student Lock-out Infeasibility

The second type of infeasibility, task lock-out, occurs in Step 2 of the heuristic and results in an unassigned task. Task lock-out results primarily from the heuristic method although it can occur in optimization methods as well. However, the two step heuristic method may result in an infeasible solution where an optimization method would not. Figure 4.6 provides an example where the heuristic solution is infeasible while an optimization solution is feasible. In the example only tasks 1 and 3 can be performed by a single student. The heuristic method in 4.6b incorrectly assigns task 1 to

student 2 in Step 1 because of its low cost. Unfortunately, this assignment results in infeasibility in Step 2 since no student is available for task 3. Thus, task 3 is improperly locked-out of the solution. The correct solution in 4.6c optimally assigns all tasks to students at the lowest overall cost.

Because the Step 1 assignment process does not consider its effect on the Step 2 process, task lock-out infeasibility may result. Although the problem is a serious one, for the vast majority of cases it is highly unlikely to occur. This is due to the density of feasible arcs,  $A$ , in the graph. Three factors contribute to the density. First, the student preference list usually contains two or more instructors for each student. Thus, students will have feasible arcs to several instructor-task nodes in the unit schedule.

Second, the instructor force is small relative to the students. The average instructor is accomplishing several tasks in the daily schedule. This has a multiplicative effect on the number of feasible arcs for each student in the graph. Also, the large student/instructor ratio results in a low task/student ratio in the schedule. The task/student ratio usually hovers near 1.5 which indicates only 50% of the student pool is needed to solve the Step 2 problem.

Third, proper construction of the student preference lists adds to the density of  $A$ . Just as in the case of student lock-out, the scheduler can avoid task lock-out in Step 2 by properly assigning instructors to students. Task lock-out would occur if an instructor who is not on several student's lists is performing many tasks in the schedule. Thus, although students are available, none match properly with the instructor of the task. By assigning those instructors who will be doing most of the work to the majority of students sufficient density in  $A$  will occur to prevent task lock-out infeasibility.

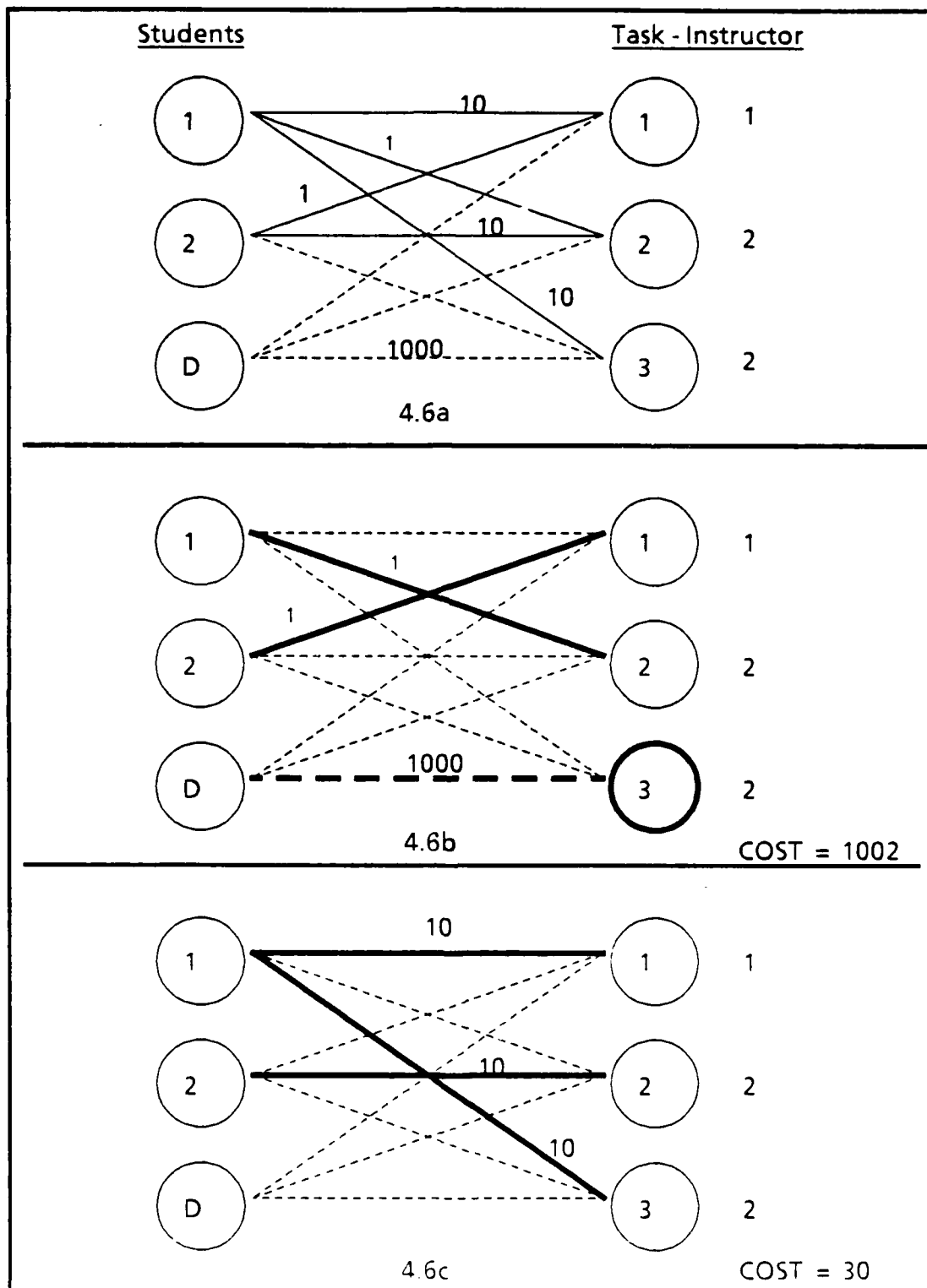


Figure 4.6 - Task Lock-out Infeasibility

The sample problem illustrates these three points well. Three instructors(1,2,4) are performing three tasks each. Also, these instructors fill all of the primary assignments and one-half of the secondary assignments in the student preference list. Thus, even though two students(3,5) have only one assigned instructor each and the task/student ratio is a high 1.67, the heuristic method solves the problem with no infeasibility. A lower task/student ratio and greater depth in the student preference list will make the possibility of task lock-out infeasibility due to the heuristic method even more remote.

# CHAPTER 5

## COMPUTATIONAL RESULTS

### 5.0 - INTRODUCTION

After successfully applying the algorithms of chapters 3 and 4 to the sample problem, the next logical step is to test them on actual USAF/ATC scheduling problems. The 559<sup>th</sup> Flying Training Squadron located at Randolph AFB, San Antonio, Texas supplied the test data which contains information about tasks, instructors, and students for the week of February 24-28, 1986. This data is included in appendicies A, B, and C. Unfortunately, due to the dynamic nature of the 559<sup>th</sup> scheduling environment, the number of schedulers involved, and the inability to work side by side; no direct comparison is possible between the algorithms of this paper and the actual scheduling results used by the 559<sup>th</sup>. Hopefully, greater interaction will result as an outgrowth of this paper and more conclusive analysis of the scheduling methods used may be conducted.

This chapter is divided into two sections. In the first section I will briefly discuss the Level 1 program and describe the computational results of the solution method. The second section focuses on the Level 2 program and its results. A more detailed discussion of both programs is in appendix D. All



programs are in Fortran 77 and were written, compiled, and executed on an IBM PC/XT.

### 5.1 - LEVEL 1 PROGRAM RESULTS

Recall that the Level 1 problem is twofold. The first problem is to determine the minimum number of instructors needed to accomplish all scheduled tasks. Then the most efficient way of using the instructors is found. The Level 1 program uses the minimum cost network flow code RELAX developed at M.I.T. by Bertsekas and Tseng[9,10]. The program uses RELAX to solve both phases of the Level 1 scheduling problem.

Phase 1 of the program recasts RELAX as a maximum flow code to determine the lower bound on the number of instructors as outlined in section 3.6. The program then uses the phase 1 output as input to phase 2. Phase 2 uses RELAX to solve the minimum-cost flow problem described in section 3.7. Finally, a simple heuristic checks the task string length for each instructor and trims those strings longer than three tasks.

Table 5.1 is a compilation of the 559<sup>th</sup> task data in appendix A. The table displays the task breakdown, by type, for each day of the week. Aircraft tasks require 3 hours to accomplish, simulator tasks 2 hours 15 minutes, cross country tasks are all day affairs, and SOF/RSU/Other tasks are variable in length.

Table 5.1 - Task breakdown by type and day

TASK TYPE	MON.	TUES.	WED.	THURS.	FRI.
Aircraft	50	55	57	55	49
Simulator	28	26	30	25	30
Cross Country/O&B	5	6	5	4	13
RSU/SOF/Other	7	8	7	7	7
TOTAL	90	95	99	91	99

Table 5.2 displays the phase 1 and phase 2 output on the number of instructors needed to fill the daily schedules. On average, the program determined the lower bound(phase 1 output) in approximately 20 seconds with the longest running under 30 seconds. The phase 2 numbers also required less than 30 seconds. Row 3 shows the difference in the output. This difference is a function of the length-of-day and task-chain length restrictions imposed on the Level 1 problem. Recall the phase 1 output is the solution to the relaxed problem without these constraints. In phase 2 the program attempts to match the phase 1 output but adds an instructor for every constraint violation in the relaxed solution. Thus, the phase 2 schedule output will always be feasible for the number of instructors listed by the phase 2 program.

Row 4 of table 5.2 displays the percentage of violations in the phase 1 solution with respect to the total number of tasks scheduled. The average percentage of violations for the week is 5.3%. Thus, the relaxed solution output of phase 1 is, on average, 95% accurate and requires only minor adjustments by the heuristic. Based on this test, the percentage of violations appears to decrease on those days with greater number of tasks. Only the phase 2 output for Monday is significantly different than the other days.

However, there is nothing unique about the task breakdown or schedule makeup for that day which would indicate a high percentage of violations in the phase 1 solution. The deviation may be due to the low total number of tasks and low aircraft/simulator ratio on Monday. Excluding the output for Monday, the average percentage of violations drops to 4.2% for the remaining four days.

Table 5.2 - Number of Instructors Needed

PHASE	MON.	TUES.	WED.	THURS.	FRI.
PHASE 1 (Lower Bound)	31	38	37	34	42
PHASE 2 (# In Schedule)	40	43	41	38	45
PHASE 2 - PHASE 1	9	5	4	4	3
% Violation	10.0 %	5.3%	4.0%	4.4%	3.0%

Figures 5.1 is a summary of the daily phase 2 schedules generated by the Level 1 program. The average total elapsed time from program initiation to schedule printout was less than 90 seconds with little variance. The output contains feasible task strings for the instructors and flags all duty day violations. The heuristic program prints "Duty day violation" and adds an instructor for all task strings with duration longer than 12 hours. Only four such violations exist for the entire week. The vast majority of singleton task strings in the schedules are tasks of long duration such as cross country missions or SOF duties. Two and three task strings are made up primarily of the shorter duration aircraft, simulator, and RSU tasks.

TASK STRING NUMBER	PHASE 2 DAILY SCHEDULES				
	MON.	TUES.	WED.	THURS.	FRI.
1	79	65	88	79	80
2	80	66	89	81	81
3	81	67	90	82	82
4	82	82	91	83	83
5	83	83	92	84	84
6	1-19-89	84	94	86	85
7	2-20-38	85	1-21-98	90	86
8	3-21-39	86	2-23-46	1-18-37	87
9	4-88-34	87	3-24-47	2-19-38	88
10	76	89	4-25-48	3-20-39	89
11	5-22-40	93	5-27-50	4-21-75	90
12	6-24-36	1-23-46	6-28-51	5-22-41	91
13	78	2-24-47	7-29-52	6-23-42	92
14	7-23-41	3-25-48	8-30-53	7-67-73	1-20-98
15	8-26-44	4-26-49	9-73-80	52	2-21-41
16	9-25-37	5-27-50	10-35-81	8-25-44	3-22-42
17	10-28-86	6-28-51	11-32-55	9-26-45	4-23-43
18	D. D. V.*	7-29-52	12-33-56	10-27-46	5-60-68
19	11-29-42	8-30-53	13-36-85	11-29-48	6-24-44
20	12-27-45	9-31-54	58	12-30-49	7-26-40
21	13-31-49	10-32-55	14-37-86	13-31-50	8-27-47
22	14-32-50	11-33-70	15-38-87	14-32-87	9-29-49
23	15-33-75	12-35-72	59	15-33-53	10-30-72
24	16-66-74	13-36-73	16-39-95	16-34-54	11-31-74
25	17-35-77	56	60	17-36-80	12-64-73
26	18-30-43	14-37-74	17-40-99	56	13-32-75
27	51	15-38-75	61-18-41	57-65-35	14-33-76

Figure 5.1 - Phase 2 Schedules for the Week

TASK STRING NUMBER	PHASE 2 DAILY SCHEDULES				
	MON.	TUES.	WED.	THURS.	FRI.
28	52-57-64	57	62-26-49	55	15-35-78
29	72	16-39-76	63-97-44	58-71-78	16-36-79
30	53-59-67	17-40-77	64-70-77	59-64-51	17-34-77
31	46	58	65-71-78	60-28-47	50
32	54-60-68	18-41-78	66-31-54	61-68-40	51-19-39
33	47	19-42-79	67-74-82	62-69-76	52-59-67
34	55-61-69	59	68-75-83	63-70-77	99
35	48	20-43-80	69-76-84	66-72-91	53-61-69
36	56-63-71	88	93-34-57	88	54-28-48
37	58-65-73	21-44-81	D. D. V.*	85-24-43	56-63-71
38	84-62-70	60-34-71	96-72-79	89-74	57-62-70
39	87-85-90	61-69-95	19-42		58-66-46
40	D. D. V.*	64-94-91	20-43		93-65-95
41		92-22-45	22-45		D. D. V.*
42		62-69			96-25-45
43		63-90			18-38
44					55-94
45					97-37

Figure 5.1 - Phase 2 Schedules for the Week

### 5.11 - SCHEDULE ADJUSTMENTS

If the number of instructors planned for by the squadron scheduler is less than the number required to fill the phase 2 schedule in row 2 of table 5.2 above, the scheduler has two options. The scheduler can add instructors to the schedule, if available and rerun the program to obtain an improved feasible schedule. If no additional instructors are available, the current number of tasks is infeasible and the scheduler must eliminate low priority tasks from the schedule. For example, in the schedule for Monday (see figure 5.1), if the 1655 simulator task (#78) in bold print in line 13 is a low priority task, the scheduler can easily eliminate it and reduce by one the required number of instructors.

Conversely, if the number of instructors required by the phase 2 schedule is less than the number available, the scheduler can add tasks to the schedule (meetings, appointments, etc.) or relieve the extra instructors from duties for the day.

After the squadron scheduler makes minor adjustments to the phase 2 schedule to best suit the squadron's needs, he/she then divides the task strings among the six units in the squadron. This decomposition is based on the "contracts", mentioned in chapter 1, submitted by each unit scheduler. The actual unit contracts for the week are in appendix B. From these contracts the squadron scheduler knows the desired task makeup of each unit for every day of the week. For example unit "B" requested the following sixteen tasks for its seven instructors for Wednesday, Feb. 26<sup>th</sup>:

- 1) 1 SOF task
- 2) 1 RSU task
- 3) 3 Aircraft missions
- 4) 6 Simulator missions

Table 5.3 shows the contracted work schedule, broken down by instructor, for unit B. Instructor #1 is the supervisor and must perform the SOF task while instructor #6 is qualified to perform the RSU task. All instructors can perform any combination of aircraft or simulator tasks, but no instructor may have more than three tasks. Finally, unit B is to work the early shift in the squadron.

Table 5.3 - Unit B Contract, by Instructor

INSTRUCTOR NUMBER	TASK PERIOD		
	1	2	3
1	OFF	OFF	SOF
2	OFF	1	OFF
3	1	1	1
4	1	1	1
5	1	1	1
6	1	RSU	1
7	1	1	OFF
TOTAL = 16	5	6	5

Using the phase 2 schedule for Wednesday, unit B's contract, and knowing unit B is on the early shift: the squadron scheduler could select the task assignments listed in table 5.4. In all, six task strings are used to fill the contract for unit B exactly with all the items requested above. One task string is divided between instructors #2 and #7.

Table 5.4 - Assigned Schedule for Unit B , by Instructor

INSTRUCTOR NUMBER	TASK-STRING LINE NUMBER (from fig. 5.1)	TASK PERIOD		
		1	2	3
1	6	OFF	OFF	94 (SOF)
2	15	OFF	80 (SIM)	OFF
3	28	62 (SIM)	26 (ACFT)	49 (ACFT)
4	32	66 (SIM)	31 (ACFT)	54 (ACFT)
5	27	61 (SIM)	18 (ACFT)	41 (ACFT)
6	29	63 (SIM)	97 (RSU)	44 (ACFT)
7	15	9 (ACFT)	73 (SIM)	OFF
TOTAL = 16		5	6	5

The squadron scheduler would repeat this process for the remaining five units until all 99 tasks in the Wednesday schedule are filled.

## 5.2 - LEVEL 2 PROGRAM RESULTS

The Level 2 problem discussed in chapter 4 addresses the student assignment process at the unit level. As with the Level 1 program, the Level 2 optimization-based heuristic program uses the minimum-cost network flow code RELAX in both steps of the program.



Both Step 1 and Step 2 of the heuristic program recast RELAX as a transportation network code to solve the student assignment problems described in section 4.2. For each step RELAX required less than 3 seconds to determine the optimal student-task pairings for the test problems. This speed is primarily a function of smaller problem size encountered by the unit scheduler.

For the Level 2 test I will continue to use the unit B data for Wednesday, February 26<sup>th</sup>. The Level 1/Phase 2 schedule for the instructors of unit B, summarized in table 5.4, is the input to the two step Level 2 program. Additional data required by the Level 2 program is the Student Preference Matrix for the unit B students. The actual preference matrix from appendix C for the ten students in unit B is displayed in table 5.5.

Table 5.5 - Student Preference matrix

STUDENT NUMBER	INSTRUCTOR NUM.			
	1st	2st	3rd	4th
1	2	7	3	
2	6	3		
3	5	6		
4	7	6	1	2
5	2	1		
6	4	3	5	
7	7	3		
8	5	3		
9	6	2		
10	4	5		

Notice in the table the effective assignment of instructors to students accomplished by the unit B scheduler. Instructor #1, the supervisor, is not a most preferred instructor for any student. Also, the supervisor is only included in the lists for two students (4,5). The remaining 23 entries in the matrix are evenly divided both in number and order of preference among the six remaining unit B instructors. This effective planning results in no student or instructor being dominant in the assignment process, increases scheduling flexibility, and greatly reduces the likelihood of encountering student or task lock-out infeasibility in the solution. The task/student ratio is a reasonable 1.6. This, too, reduces the possibility of infeasibility.

Table 5.6 contains the results of the Level 2 program for unit B. This schedule displays the task number, instructor and student for each task, and a brief description of each task. The time required from Level 2 program initiation to printed output was less than 15 seconds. No task or student lock-out infeasibility occurred as each task is assigned to a student, and each student performs at least one activity. Of the 16 assignments, 12 match a student with his/her 1<sup>st</sup> preference instructor, 3 match the student with the 2<sup>nd</sup> preference instructor, and 1 requires a student to perform a task with a 3<sup>rd</sup> preference instructor. The task assignments for the six students performing two tasks each (1,2,3,7,9,10) are all feasible and have an average idle time of 2.16 hours between tasks.

AD-A172 321

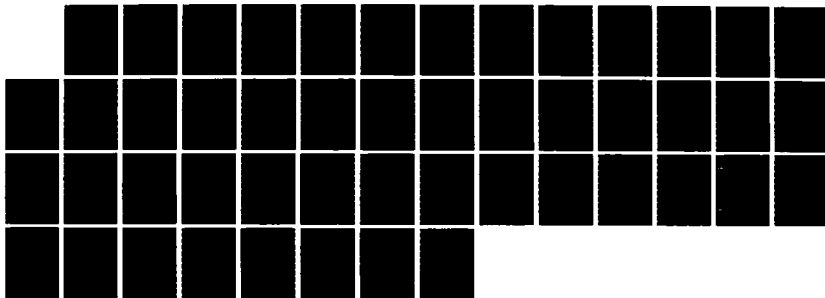
AIDING USAF/UPT (UNDERGRADUATE PILOT TRAINING) AIRCREW  
SCHEDULING USING NETWORK FLOW MODELS(U) AIR FORCE INST  
OF TECH WRIGHT-PATTERSON AFB OH R M HUELSKAMP JUN 86  
AFIT/CI/NR-86-90T

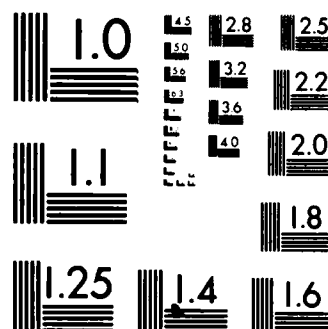
2/2

UNCLASSIFIED

F/G 5/9

NL





MICROCOPY RESOLUTION TEST CHART  
NATIONAL BUREAU OF STANDARDS 1963 A

Notice in the table the effective assignment of instructors to students accomplished by the unit B scheduler. Instructor #1, the supervisor, is not a most preferred instructor for any student. Also, the supervisor is only included in the lists for two students (4,5). The remaining 23 entries in the matrix are evenly divided both in number and order of preference among the six remaining unit B instructors. This effective planning results in no student or instructor being dominant in the assignment process, increases scheduling flexibility, and greatly reduces the likelihood of encountering student or task lock-out infeasibility in the solution. The task/student ratio is a reasonable 1.6. This, too, reduces the possibility of infeasibility.

Table 5.6 contains the results of the Level 2 program for unit B. This schedule displays the task number, instructor and student for each task, and a brief description of each task. The time required from Level 2 program initiation to printed output was less than 15 seconds. No task or student lock-out infeasibility occurred as each task is assigned to a student, and each student performs at least one activity. Of the 16 assignments, 12 match a student with his/her 1<sup>st</sup> preference instructor, 3 match the student with the 2<sup>nd</sup> preference instructor, and 1 requires a student to perform a task with a 3<sup>rd</sup> preference instructor. The task assignments for the six students performing two tasks each (1,2,3,7,9,10) are all feasible and have an average idle time of 2.16 hours between tasks.

# CHAPTER 6

## CONCLUSIONS AND EXTENSIONS

### 6.0 - THESIS REVIEW

Undergraduate Pilot Training is a dynamic, high pressure program which produces front line aviators for the United States Air Force. The eleven month curriculum contains a complicated assortment of academic, flight, and simulator training. Scheduling the instructors, students, and activities on a daily basis is the responsibility of the squadron scheduler and six unit schedulers. For many years the manual method of scheduling currently used by the schedulers was adequate due to the nature of training. Small class sizes and more dependable aircraft systems resulted in fewer scheduling constraints. In recent years, however, the need for optimization based scheduling has become paramount. Class sizes have increased dramatically, and the aging aircraft fleet has become less reliable. As constraints on the scheduling process grow even tighter, feasible solutions to daily schedules become more elusive. The current scheduling process consumes many man-hours as the manual heuristic becomes less effective.

In this paper we attempt to alleviate some of the scheduling difficulties by developing a micro computer based algorithm which will quickly find

feasible solutions to both the squadron and unit level scheduling problems. In the past, micro computers lacked the necessary capacity to solve the UPT scheduling problem, and larger mini or mainframe computers were not available for use by the UPT squadrons. However, with the advent of powerful micro computers and by dividing the scheduling process into two smaller problems we obtain tractable problems which can be solved on a micro computer.

In chapter 3 we address the instructor scheduling problem and formulate it as a network flow problem. Using a maximum flow formulation and Dilworth's theorem we find the minimum number of instructors needed to accomplish all tasks in the schedule. Then, using the minimum cost flow formulation we tightly schedule tasks to instructors in order to best utilize the instructor force.

With the Level 1 output of chapter 3 we then decompose the problem into the six smaller units. The Level 2 optimization-based heuristic in chapter 4 assigns students to tasks based on the previous Level 1 instructor assignments. We formulate the student scheduling problem as an assignment problem. The heuristic utilizes a 2 step network transportation formulation to feasibly assign all tasks to students. With this result the scheduling process is complete. The Level 1 and Level 2 programs assign tasks to instructors and students in a manner which accommodates each individual's needs and preferences.

## 6.1 - CONCLUSIONS

As a result of this research effort we have made several conclusions about the current UPT aircrew scheduling efforts and the solution method proposed in this paper.

1) Our solution method is much faster. Currently, seven to ten squadron officers expend up to 100 man-hours daily on the UPT scheduling problem. The solution methods in this paper require only a few minutes on a micro computer to generate feasible schedules for the entire squadron.

2) Our solution method is less expensive. The current scheduling method not only requires a great amount of time, it also demands an extremely high skill level to implement. Thus, the squadron must use experienced instructors to construct daily schedules. The micro computer based method in this paper requires a much lower skill level for day-to-day operation. The skill of the experienced scheduler is captured by the various cost functions, task priorities, and preference matrices. Thus, fewer and less skilled people can effectively complete the daily schedule, and highly skilled officers are available for more important instructional duties.

3) Our solution method results in better schedules. Due to the complexity of the scheduling problem and the inadequacies listed above, the manual method often results in ineffective or infeasible use of resources. The optimization based solution method in this paper exploits the underlying network structure of the problem, performs a fast infeasibility check on the problem, and always produces feasible schedules. Also, the method schedules instructors tightly to eliminate long duty days. Thus, fewer instructors can accomplish the daily schedule in less time.



4) Our solution method is interactive. Studies have shown that the most successful computer based scheduling packages are those which are a tool, not a replacement, for the master scheduler. The interactive nature of our solution method adds flexibility by providing an expert scheduler the ability to modify the schedule to best fit the squadron's needs. The interactive approach also greatly simplifies the programs as complicated or "fuzzy" decisions are left to the master scheduler.

Thus, the union of a master scheduler and an effective, optimization based solution method results in a low cost scheduling process. The interactive process produces feasible schedules in minutes and releases highly skilled instructors to perform more important tasks.

### 6.3 - EXTENSIONS

There are several areas which one can explore as an extension to this thesis. Preferably, any future research on the UPT scheduling problem can be sponsored by the USAF Air Training Command and involve a high level of interaction between the researcher and the practitioner. For this reason future research efforts would be most effective if conducted in conjunction with Air Training Command headquarters in San Antonio, Texas.

The first extension is to analyze the effects of different cost functions on the solution method. The use of non-linear or quadratic cost functions may more accurately reflect the desired practices of the squadron. This would enhance the acceptability of the solution method by providing more realistic schedules. Again, without extensive interaction with actual UPT schedulers elaborate cost function updates may be largely ineffective.

A second extension is to further analyze the phase 2 performance of the Level 2 method. The worst case performance of the Level 2 heuristic is improper infeasibility and can result from a number reasons. Thus, further investigation of the robustness of the heuristic is possible. Variables affecting the heuristic method are 1) the total number of tasks, instructors, and students in the schedule, 2) the task/student ratio, and 3) the depth of the student preference lists. Analysis of the heuristic method in these areas would determine the usefulness of the method on larger and more complex problems.

Investigating the applicability of exact algorithms for the Level 2 scheduling problem is a third extension of this thesis. Although we mention in chapter 4 that exact algorithms currently are not executable for the UPT problem on micro computers, the power and capabilities of these computers is rapidly advancing. Thus, one could investigate the applicability of set covering, integer programming, branch and bound, and/or Lagrangian relaxation methods to better solve the Level 2 problem.

Finally, the UPT scheduling problem is one which is amenable to the field of Expert Systems. Expert systems work best on those problems which have simple structure but require a large degree of expertise to solve. The dynamic nature of the UPT scheduling environment demands experienced squadron and unit schedulers who must adapt student and instructor assignments to changing weather and revised task schedules. The mental checklists used by the schedulers would be a basis for the expert system which could then be used by less skilled workers.

## REFERENCES

1. E. Baker, *Efficient Heuristic Solutions for the Airline Crew Scheduling Problem*. D.B.A. Thesis, University of Maryland, College Park, Maryland (1979).
2. E. Baker, L. Bodin and M. Fisher, *The Development and Implementation of a Heuristic Set Covering Based System for Air Crew Scheduling*. Working paper #80-015, University of Maryland (December 1980).
3. E. Balas and M. Padberg, "Set Partitioning: A Survey", *SIAM Review*, 18(4), 710-761 (1976).
4. M. Ball, *A Comparison of Relaxations and Heuristics for Certain Crew and Vehicle Scheduling Problems*. Presented at National ORSA/TIMS Meeting, Washington, D.C. (1980).
5. M. Ball, L. Bodin and R. Dial, "Experimentation with a Computerized System for Scheduling Mass Transit Vehicles and Crews". *Comp. Scheduling of Public Transport Urban Passenger Vehicle and Crew Scheduling*, 313-336. North Holland, Amsterdam (1981).
6. R. Baron and L. Shapiro, *Data Structures and Their Implementation*. Van Nostrand Reinhold Co., 56-68, (1980).
7. T. Bartlett, "An Algorithm for the Minimum Number of Transport Units to Maintain a Fixed Schedule". *Naval Res. Logistics Quarterly*, 4, 139-149 (1957).
8. G. Bennington and K. Rebibo, "Overview of RUCUS Vehicle Scheduling Program (BLOCKS)". *Workshop on Automated Techniques for Scheduling of Vehicle Operators for Urban Public Transportation Services* (Edited by D. Bergmann and L. Bodin) (1975).
9. D. Bertsekas and P. Tseng, *Relaxation Methods for Minimum Cost Ordinary and Generalized Network Flow Problems*. Laboratory for Information and Decision Systems Report LIDS-P-1462, M.I.T. (May 1985).
10. D. Bertsekas and P. Tseng, *Relax: A Computer Code for the Minimum Cost Network Flow Problems*. Laboratory for Information and Decision Systems Report LIDS-P-1469, M.I.T. (May 1985).
11. L. Bodin and R. Dial, "Hierarchical Procedures for Determining Vehicle and Crew Requirements for Mass Transit Systems". *Transportation Resources Record*, 746, 53-64 (1980).
12. L. Bodin and B. Golden, "Classification in Vehicle Routing and Scheduling". *Networks* 11(2), 97-108 (1981).

13. L. Bodin, B. Golden, A. Assad and M. Ball, "Routing and Scheduling of Vehicle and Crews: The State of the Art". *J. Computers and Operations Research*, 10(2), (1983).
14. L. Bodin, D. Rosenfield and A. Kydes, "UCOST, A Micro Approach to a Transit Planning Problem". *Journal of Urban Analysis* 5(1), 47-69 (1978).
15. S. Bradley, A. Hax and T. Magnanti, *Applied Mathematical Programming*, Addison-Wesley Publishing Co. Reading, Mass. 310-402, (1977).
16. C. Carpenter, "Computer Use in Nursing Management". *J. of Nursing Admin.*, 17-21, (Nov. 1983).
17. G. Clarke and J. Wright, "Scheduling of Vehicles From a Central Depot to a Number of Delivery Points". *Ops. Res* 12, 568-581 (1964).
18. G. Cornuejols, M. Fisher and G. Nemhauser, "Location of Bank Accounts to Optimize Float: an analytic study of exact and approximate algorithms". *Management Sci.*, 23, 789-810 (1977).
19. G. Dantzig and D. Fulkerson, "Minimizing the Number of Tankers to Meet a Fixed Schedule". *Naval Res. Logistics Quart.* 1, 217-222 (1954).
20. M. Davis, "A Resource Assignment and Management Information System for Event Scheduling in a Flight Training Environment". *Interfaces* 10(4), 68-74 (1980).
21. J. Edmonds and R.M. Karp, "Theoretical Improvements in Algorithmic Efficiency for Network Flow Problems". *Journal of the Assn. of Computing Machinery*, 19, 248-264 (1972).
22. S. Even and R. Tarjan, "Network Flow and Testing Graph Connectivity". *J. SIAM Comp.*, 4(4), 507-512 (1975).
23. W. Finnegan, "A Network Model for Bidline Generation". *FEC Technical Report*, Federal Express Corporation, Memphis, Tenn. (1977).
24. M. Fisher, "Worst-case Analysis of Heuristic Algorithms". *Management Sci.* 26(1), 1-17 (January 1980).
25. M. Fisher, "The Lagrangian Relaxation Method for Solving Integer Programming Problems". *Management Sci.* 27(1), 1-17 (1980).
26. M. Fisher and R. Jaikumar, "An Algorithm for the Space-Shuttle Scheduling Problem". *Ops. Res.* 26(1), 166-182 (1978).
27. M. Fisher, R. Jaikumar, L. N. Van-Wassenhove, *A Multiplier Adjustment Method for the Generalized Assignment Problem*, unpublished, University of Penn. (1981).
28. L. Ford and D. Fulkerson, *Flows in Networks*. Princeton University Press, Princeton, N.J. (1962).
29. H. Gabbay, *An Overview of Vehicular Scheduling Problems*. MIT Operations Research Center Technical Report # 103 (September 1974).

30. A. Geoffrion and G. Graves, "Multicommodity Distribution System Design by Benders Decomposition". *Management Sci.* **20**, 822-844 (1974).
31. I. Gertsbach and S. Helman, "Minimal Resources for Fixed and Variable Job Schedules". *Ops. Res.* **26**(1), 68-85 (1978).
32. B. Gillett and L. Miller, "A Heuristic Algorithm for the Vehicle Dispatch Problem". *Ops. Res.* **22**, 340-349 (1974).
33. F. Glover, R. Glover and C. McMillan, "The General Employee Scheduling Problem: An Implemented, Heuristic Solution System". *Management Science Report Series 84-1*, (1984).
34. V. Godin, "Interactive Scheduling: Historical Survey and State of the Art". *AIEE Transactions*, **10**(3), 331-337 (1978).
35. R. Graham, E. Lawler, J. Lenstra and A. Rinnooy Kan, "Optimization and Approximation in Deterministic Sequencing and Scheduling: A Survey". *Ann. Discrete Math.* **5**, 287-326 (1979).
36. S. Graves, "A Review of Production Scheduling". *Ops. Res.* **29**(4), 646-675 (1981).
37. S. Graves and J. Shapiro, *Problem Formulations and Numerical Analysis in Integer Programming and Combinatorial Optimization*, Working paper, Operations Research Center OR-095-79, M.I.T. (1979).
38. J. Hopcroft and R. Karp, "A  $n^{5/2}$  Algorithm for Maximum Matching in Bipartite Graphs", *J. SIAM Comp.* **4**(4), 507-512, (1975).
39. H. Kuhn, "The Hungarian Method for the Assignment Problem". *Naval. Res. Logistics Quart.*, **2**, 83-97, (1955).
40. E. L. Lawler, *Combinatorial Optimization: Networks and Matroids*, Holt, Reinhart, and Winston, New York, New York (1976).
41. J. Lenstra and A. Rinnooy Kan, "Complexity of Vehicle Routing and Scheduling Problems". *Networks* **11**(2), 221-227 (1981).
42. J. Leung, *Polyhedral Structure of Fixed Charge Problems and a Problem in Route Planning*, PhD. Thesis, M.I.T (1985).
43. T. Magnanti, "Combinatorial Optimization and Vehicle Fleet Planning: Perspectives and Prospects". *Networks* **11**(2), 179-214 (1981).
44. T. Magnanti and R. Wong, "Network Design and Transportation Planning: Models and Algorithms". *Trans. Sci.* **18**(1), 1-55 (1984).
45. R. Marsten, M. Muller and C. Killion, "Crew Planning at Flying Tiger: A Successful Application of Integer Programming". *Management Sci.* **25**(12), 1175-1183 (1979).
46. R. Marsten and F. Shephardson, "Exact Solution to Crew Scheduling Problems Using the Set Partitioning Model: Recent Successful Applications". *Networks* **11**(2), 167-177 (1981).

47. C. Monma and M. Segal, "A Primal Algorithm for Finding Minimum-Cost Flows in Capacitated Networks with Applications". *The Bell System Technical Journal*, **61**(6), 949-968 (1982).
48. J. Orlin, "Maximum Throughput Dynamic Network Flows". *Math Prog.* **27**, 210-223 (1983).
49. J. Orlin, "Minimizing the Number of Vehicles to Meet a Fixed Periodic Schedule: An Application of Periodic Posets". *Operations Research*, 760-776, (1982).
50. C. Papadimitriou and K. Steiglitz, *Combinatorial Optimization*. Prentice-Hall, Englewood Cliffs, N.J. (1982).
51. W. Roege, *Pilot Scheduling in a Fighter Squadron*, MS. Thesis, M.I.T. (1983).
52. R. Russel and W. Igo, "An Assignment Routing Problem". *Networks* **9**(1), 1-17 (1979).
53. L. Schrage, "Formulation and Structure of More Complex/Realistic Routing and Scheduling Problems". *Networks* **11**(2), 229-232 (1981).
54. M. Segal, "The Operator Scheduling Problem: A Network Flow Approach". *Ops. Res.* **22**, 808-823 (1974).
55. R. Simpson, *Scheduling and Routing Models for Airline Systems*. Flight Transportation Laboratory, Report FTL-R68-3, M.I.T., (December 1969).
56. L. Smith, D. Bird and A. Wiggins, "A Computerized System to Schedule Nurses That Recognizes Staff Preferences". *Hospital and Health Services Admin.*, 19-35 (Fall 1979).
57. USAF Air Training Command, *Undergraduate Pilot Training*, Regulation 55-1 Vol 1. (1984).
58. C. Westerberg, B. Bjorklund, and E. Hultman, "An Application of Mixed Integer Programming in a Swedish Steel Mill", *Interfaces* (February 1977).

## APPENDIX A

This appendix contains the five daily schedules developed manually by the 559 FTS squadron scheduler. Using contract inputs from each unit the squadron scheduler constructed the complete schedule and assigned tasks to units. Aircraft and cross-country start times are located in the center section of the schedule; simulator start times are in the upper right corner; and SOF/RSU/other start times are in the lower right corner. Using these schedules and the Student preference lists of appendix C the unit schedulers construct daily unit schedules.

# DAILY FLYING PLAN

559 F. Billygoats

Mon 24 Feb 86 G 1 SIMS 1 2 3 4

001	0845 A	1130 Uog	1415 BLEY	1659 B	1944	0630 D	D		
004	0848	1133	1418	1703	1947	0700	D	D	
007	0851 F	1136 Uog	1421 D...#	1706 B	1950	0755 C	C	C	
011	0854	1139	1424	1709	1953	0825	E	E	
013	0857	1142	1427	1712	1956	0920 A	A	A	
016	0901 F	1145 A	1430 D...#	1715	1959	0950	F	F	
019	0904	1148	1433	1718	2003	1045 D	D	D	
022	0907	1151	1436	1721	2006	1115	C	C	
025	0910 F	1154 A	1439 E...#	1724	2009	1210 C	E	E	
028	0913	1157	1442	1727	2012	1240	A	A	
031	0916 F	1201 C ob	1445 *1630	1730	2015	1335 F	B	B	
034	0919	1204	1448	1733	2018	1405	B	D	
037	0922	1207	1451	1736	2021	1500 D	D	D	
040	0925 SE	1210 A	1454 E...#	1739	2024	1530	A	A	
043	0928	1213	1457 ^1406	1742	2027	1625 U	U	U	
046	0931	1216	1501	1745	2030	1655	B	B	
049	0934 D	1219 C ob	1504 *1648	1748	2033	1750			
052	0937	1222	1507 ^1421	1751	2036	1820			
055 D	0940 D	1225 F	1510 A...#	1754	2039				
058	0943	1228	1513	1757	2042				
062	0946	1231	1516 ^1430	1801	2045				
065 D	0949 D	1234 A ob	1519 *1704	1804	2048	Sunrise: 0704			
068	0952	1237	1522	1807	2051	Sunset : 1828			
071	0955	1240	1525 ^1439	1810	2054				
074 D	0958 D	1243 F	1528 A...#	1813	2057				
077	1002	1246	1531	1816	2101				
080	1005	1249	1534	1819	2104				
083 C	1008 D	1252 F	1537 F...#	1822	2107				
086	1011	1255	1540 ^1454	1825	2110	SOF			
089 C	1014 D	1258 F	1543 F...#	1828	2113	0555 Ogle			
092	1017	1302	1546	1831	2116	1033 Meyer			
095	1020	1305	1549	1834	2119	1512 Huse			
098 E	1023 F ob	1308 *1452	1552 SE	1837	2122				
101	1026	1311	1555	1840	2125	1951 Close			
104	1029	1314	1558 ^1510	1843	2128				
107 E	1032 D	1317 305xc	1602 *****	1846 *****	2131 *****	RSU			
110	1035	1320	1605	1849	2134	0645 D/D			
113 E	1038 C ob	1323 *1508	1608 Uog	1852	2137	0946 E/D			
116	1041	1326	1611	1855	2140	1248 CK/A			
119	1044	1329	1614 ^1528	1858	2143	1549 F/A			
122 E	1047 E	1332 B	1617 Uog	1902	2146	1851 Close			
125	1050	1335	1620	1905	2149				
128	1053	1338	1623 ^1537	1908	2152	Disoatcher			
131 E	1056 E	1341 B	1626 Dot	1911	2155	0510 Open :			
134	1059	1344	1629	1914	2158	1951 Close:			
137 Dot	1103 E	1347 B	1632 B	1917	2202				
140	1106	1350	1635	1920	2205	Snack Bar			
143	1109	1353	1638	1923	2208	0555 C/C			
146 A	1112 C ob	1356 *1541	1641 B	1926	2211	1200 B/B			
149	1115	1359	1644	1929	2214	1806 Close			
152	1118	1403	1647	1932	2217				
155 A	1121 Uog	1406 B...#	1650 B	1935	2220				
158	1124	1409	1653	1938	2223				
161	1127	1412	1656	1941	2410				

Total sorties: 82

Cap: 20/3

\*\*\*\*\* PT \*\*\*\*\*

	Local	OBL	OBR	XC	NITE	Sims	A: 0512 - 0612	B: 1017 - 1117
PIT	42	6	6	0	0	30		
UPGRADE	5	0	0	0	0	2		
SUPPORT	22	0	0	1	0	0		



TC 206 B

Mon 24 Feb 86 G



# DAILY FLYING PLAN

559 FT Billygoats

Tue 25 F

86 G

SIMS

501	0845 A	1130 C	1415 D	1659 Uog	1944
504	0848	1133	1418	1703	1947
507	0851 A	1136 Uog	1421 D	1706 ATCSE	1950
510	0854	1139	1424	1709	1953
513	0857	1142	1427	1712	1956
516	0901 A	1145 Upg	1430 D	1715 ATCSE	1959
519	0904	1148	1433	1718	2003
522	0907	1151	1436	1721	2006
525	0910 SE	1154 C ob	1439 *1624	1724	2009
528	0913	1157	1442	1727	2012
531	0916 Chou	1201 E	1445 D	1730	2015
534	0919	1204	1448	1733	2018
537	0922	1207	1451	1736	2021
540	0925 F	1210 C ob	1454 *1639	1739	2024
543	0928	1213	1457	1742	2027
546	0931	1216	1501	1745	2030
549 D	0934 F	1219 E	1504 C	1748	2033
552	0937	1222	1507	1751	2036
555 D	0940 F	1225 E	1510 C	1754	2039
558	0943	1228	1513	1757	2042
702	0946	1231	1516	1801	2045
705 D	0949 F	1234 C ob	1519 *1704	1804	2048
708	0952	1237	1522	1807	2051
711	0955	1240	1525	1810	2054
714 D	0958 D	1243 E	1528 B	1813 Kngy	2057
717	1002	1246	1531	1816	2101
720	1005	1249	1534	1819	2104
723 D	1008 D	1252 A	1537 B	1822 Sch	2107
726	1011	1255	1540	1825	2110
729 Rowcl	1014 D	1258 A	1543 B	1828 Dot	2113
732	1017	1302	1546	1831	2116
735	1020	1305	1549	1834	2119
738 Dot	1023 D	1308 F	1552 B	1837 F.nt	2122
741	1026	1311	1555	1840	2125
744	1029	1314	1558	1843	2128
747 E	1032 D	1317 A ob	1602 *1746	1846	2131
750	1035	1320	1605	1849	2134
753 E	1038 D	1323 F	1608 SE	1852	2137
756	1041	1326	1611	1855	2140
759	1044	1329	1614	1858	2143
803 E	1047 B	1332 F ob	1617 *1802	1902	2146
806	1050	1335	1620	1905	2149
809	1053	1338	1623	1908	2152
812 E	1056 B	1341 F	1626 A	1911	2155
815	1059	1344	1629	1914	2158
818 E	1103 B	1347 F ob	1632 *1817	1917	2202
821	1106	1350	1635	1920	2205
824	1109	1353	1638	1923	2208
827 C	1112 B	1356 D	1641 Upg	1926	2211
830	1115	1359	1644	1929	2214
833	1118	1403	1647	1932	2217
836 C	1121 B	1406 D	1650 Upg	1935	2220
839	1124	1409	1653	1938	2223
842	1127	1412	1656	1941	2405

Sunrise: 0703

Sunset : 1829

need IP for Dr. Chou

SOF

0549 E-Collins  
0927 King  
1305 Wagner  
1643 Hamilton  
2022 Close

RSU

0639 D/D  
0932 C/D  
1225 F/A  
1518 B/A  
1811 Close

Disoatcher

0504 Open :  
2022 Close:

Snack Bar

0549 C/C  
1137 B/B  
1726 Close



	Local	OBL	OBR	XC	NITE	Sims
PIT	53	6	6	0	0	32
UPGRADE	5	0	0	0	0	3
SUPPORT	10	0	0	0	1	1

ATC 206 B

Tue 25 Feb 86 G

## DAILY FLYING PLAN

559 FTS Billygoats

Wed 26 Feb 86 G 1 SIMS

							1	2	3	4
0601	0845 E	1130 C	1415 B	1659	3305	1944	0630 D		D	
0604	0848	1133	1418	1703		1947	0700	D		D
0607	0851 A	1136 C	1421 B	1706 B		1950	0755 C		C	
0610	0854	1139	1424	1709		1953	0825	E		A
0613	0857	1142	1427	1712		1956	0920 F		F	
0616	0901 A	1145 C ob	1430 *1615	1715 B		1959	0950	D		D
0619	0904	1148	1433	1718		2003	1045 B		B	
0622	0907 SE	1151 DVOrt	1436 B	1721 B		2006	1115	C		C
0625	0910	1154	1439	1724		2009	1210 C		U	
0628	0913	1157	1442	1727		2012	1240	E		E
0631	0916 F	1201 Uog	1445 B	1730 B		2015	1335 A		F	
0634	0919	1204	1448	1733		2018	1405	F		B
0637	0922 F	1207 Uog	1451 C	1736		2021	1500 C		C	
0640	0925	1210	1454	1739		2024	1530	A		A
0643	0928	1213	1457	1742		2027	1625 U		A	
0646	0931 F	1216 E	1501 C	1745		2030	1655	B		B
0649	0934	1219	1504	1748		2033	1750			
0652	0937	1222	1507	1751		2036	1820			
0655 D	0940 F	1225 E	1510 C	1754		2039				
0658	0943	1228	1513	1757		2042				
0702 D	0946 D	1231 E	1516 C	1801		2045				
0705	0949	1234	1519	1804		2048				
0708	0952	1237	1522	1807		2051				
0711 D	0955 D	1240 E	1525 C	1810		2054				
0714	0958	1243	1528	1813		2057				
0717 D	1002 D	1246 A ob	1531 *1716	1816		2101				
0720	1005	1249	1534	1819		2104				
0723	1008	1252	1537	1822		2107				
0726 Dot	1011 D	1255 A	1540 A.ct	1825		2110				
0729	1014	1258	1543	1828		2113				
0732 ATCSE	1017 D	1302 A	1546 A	1831		2116				
0735	1020	1305	1549	1834		2119				
0738	1023	1308	1552	1837		2122				
0741 C	1026 D	1311 F	1555 A	1840		2125				
0744	1029	1314	1558	1843		2128				
0747	1032	1317	1602	1846		2131				
0750 C	1035 B	1320 F	1605 Chown	1849		2134				
0753	1038	1323	1608	1852		2137				
0756 C	1041 B	1326 F ob	1611 *1755	1855		2140				
0759	1044	1329	1614	1858		2143				
0803	1047	1332	1617	1902		2146				
0806 C	1050 B	1335 F	1620 Rowc	1905		2149				
0809	1053	1338	1623	1908		2152				
0812 E	1056 B	1341 F ob	1626 *1811	1911		2155				
0815	1059	1344	1629	1914		2158				
0818	1103	1347	1632	1917		2202				
0821 E	1106 C	1350 F	1635 Uog	1920		2205				
0824	1109	1353	1638	1923		2208				
0827 E	1112 C	1356 SE	1641 Dot	1926		2211				
0830	1115	1359	1644	1929		2214				
0833	1118	1403	1647	1932		2217				
0836 E	1121 C ob	1406 *1550	1650 ATCSE	1935		2220				
0839	1124	1409	1653	1938		2223				
0842	1127	1412	1656	1941		2386				

Sunrise: 0702

Sunset : 1830

IP for DVort

SOF

0602 Meyer

1046 Ogle

1530 B-Collins

2015 Close

RSU

0652 C/D

0957 E/D

1303 B/A

1609 F/A

1915 Close

Dispatcher

0517 Open :

2015 Close:

Snack Bar

0602 C/C

1216 B/B

1830 Close

Total sorties: 81

Cap: 21/3

\*\*\*\*\* PT \*\*\*\*\*

	Local	OBL	OBR	XC	NITE	Sims	D: 1311 - 1411
PIT	58	5	5	0	0	30	E: 1525 - 1625
UPGRADE	3	0	0	0	0	2	
SUPPORT	10	0	0	0	0	0	

ATC 206 B

Wed 26 Feb 86 G

-109-

559 FTS Billygoats



Thu 27 : 5 86 G |~~~~ SIMS ~~~~|

0601	0845 Dot	1130 C	1415 Uog	1659	1944	0600 D	D
0604	0848	1133	1418	1703	1947	0630 \	D D D
0607	0851 AtcSE	1136 C	1421 Upg	1706	1950	0725 C	C C E
0610	0854	1139	1424	1709	1953	0755	C E
0613	0857	1142	1427	1712	1956	0850 E	E D
0616	0901 AtcSE	1145 C	1430 A	1715	1959	0920	U A
0619	0904	1148	1433	1718	2003	1015 D	A C
0622	0907	1151	1436	1721	2006	1045	A C
0625	0910 3305	1154 F ob	1439 *1624	1724	2009	1140 C	C F
0628	0913	1157	1442	1727	2012	1210	F E
0631	0916 Uog	1201 F	1445 A. ct	1730	2015	1305 E	E B
0634	0919	1204	1448	1733	2018	1335	B A
0637	0922	1207	1451	1736	2021	1430 U	A F
0640	0925 Uog	1210 F	1454 F	1739	2024	1500	A B
0643	0928	1213	1457	1742	2027	1555 F	B B
0646	0931	1216	1501	1745	2030	1625	B B
0649	0934 D	1219 E	1504 F	1748	2033	1720 M	
0652	0937	1222	1507	1751	2036	1750	
0655	0940 D	1225 E	1510 4ship	1754	2039		
0658	0943	1228	1513	1757	2042		
0702	0946	1231	1516	1801	2045		
0705	0949 D	1234 E	1519 4ship	1804	2048	Sunrise: 0701	
0708	0952	1237	1522	1807	2051	Sunset : 1831	
0711	0955	1240	1525	1810	2054		
0714 D	0958 D	1243 E	1528 4ship	1813	2057		
0717	1002	1246	1531	1816	2101		
0720	1005	1249	1534	1819	2104		
0723 D	1008 D	1252 B	1537 4ship	1822	2107		
0726	1011	1255	1540	1825	2110	SOF	
0729 D	1014 D	1258 B	1543 Chwob	1828 *2013	2113	0614 Watson	
0732	1017	1302	1546	1831	2116	1035 Huse	
0735	1020	1305	1549	1834	2119	1456 England	
0738 D	1023 D	1308 B	1552 Dotob	1837 *2022	2122		
0741	1026	1311	1555	1840	2125	1917 Close	
0744	1029	1314	1558	1843	2128		
0747 C	1032 D	1317 B	1602 B	1846	2131	RSU	
0750	1035	1320	1605	1849	2134	0704 D/D	
0753 C	1038 SE	1323 SE	1608 B	1852	2137	0950 C/D	
0756	1041	1326	1611	1855	2140	1237 A/A	
0759	1044	1329	1614	1858	2143	1524 B/A	
0803 C	1047 C ob	1332 *1517	1617 B	1902	2146	1811 Close	
0806	1050	1335	1620	1905	2149		
0809	1053	1338	1623	1908	2152	Dispatcher	
0812 E	1056 A	1341 3305	1626 B	1911	2155	0529 Open :	
0815	1059	1344	1629	1914	2158	1917 Close:	
0818 E	1103 A	1347 F ob	1632 *1817	1917	2202		
0821	1106	1350	1635	1920	2205	Snack Bar	
0824	1109	1353	1638	1923	2208	0614 C/C	
0827 E	1112 A ob	1356 *1541	1641	1926	2211	1150 B/B	
0830	1115	1359	1644	1929	2214	1726 Close	
0833	1118	1403	1647	1932	2217		
0836 E	1121 C	1406 Dot	1650	1935	2220	** Annual spin *	
0839	1124	1409	1653	1938	2223	** seminar **	
0842	1127	1412	1656	1941	2255	* 0800 and 1500	

Total sorties: 71

Cap: 20/3

\*\*\*\*\* PT \*\*\*\*\*

	Local	OBL	OBR	XC	NITE	Sims	A: 1730 - 1830
PIT	42	4	4	0	0	30	B: 0937 - 1037
UPGRADE	4	0	0	0	0	2	C: 1617 - 1717
SUPPORT	13	0	0	0	0	1	D: 1317 - 1417



ATC 385 B

THE 23 FEB 1960

-110-

FEB CTC 8:11ycate

## DAILY FLYING PLAN

559 FTS Billygoats

Fri 28 Feb 86 G 1 SIMS 1 2 3 4

0601	0845 A	1130 E	1415 D	1659	1944	0700 D	D		
0604	0848	1133	1418	1703	1947	0730	D	D	D
0607	0851 Uog	1136 C xc	1421 *****	1706 *****	1950 *****	0825 E	E	E	A
0608	0854	1139	1424	1709	1953	0855	E	E	A
0613	0857	1142	1427	1712	1956	0950 X	B	B	
0616	0901 Uog	1145 E	1430 D	1715	1959	1020	D	D	D
0619	0904	1148	1433	1718	2003	1115 E	D	D	
0622	0907 B	1151 E	1436 D	1721	2006	1145	S	S	S
0625	0910	1154	1439	1724	2009	1240 S	S	B	
0628	0913	1157	1442	1727	2012	1310	S	S	S
0631	0916 B	1201 A xc	1445 *****	1730 *****	2015 *****	1405 S	A	A	
0634	0919	1204	1448	1733	2018	1435	D	D	X
0637	0922 B	1207 B	1451 D	1736	2021	1530 F	C	C	
0640	0925	1210	1454	1739	2024	1600	M	B	
0643	0928	1213	1457	1742	2027	1655 B	B	B	
0646	0931 SE	1216 B	1501 D	1745	2030	1725			
0649	0934	1219	1504	1748	2033				
0652	0937	1222	1507	1751	2036				
0655	0940 D	1225 C xc	1510 *****	1754 *****	2039 *****				
0658	0943	1228	1513	1757	2042				
0702	0946 D	1231 B	1516 F	1801	2045				
0705	0949	1234	1519	1804	2048				
0708	0952	1237	1522	1807	2051				
0711	0955 F ob	1240 *1425	1525 F	1810	2054				
0714	0958	1243	1528	1813	2057				
0717 D	1002 D	1246 C xc	1531 *****	1816 *****	2101 *****				
0720	1005	1249	1534	1819	2104				
0723	1008	1252	1537	1822	2107				
0726 D	1011 D	1255 A	1540 A xc	1825 *****	2110 *****				
0729	1014	1258	1543	1828	2113				
0732 D	1017 D	1302 C xc	1546 *****	1831 *****	2116 *****				
0735	1020	1305	1549	1834	2119				
0738	1023	1308	1552	1837	2122				
0741 D	1026 F ob	1311 *1455	1555 A xc	1840 *****	2125 *****				
0744	1029	1314	1558	1843	2128				
0747	1032	1317	1602	1846	2131				
0750 E	1035 D	1320 C xc	1605 *****	1849 *****	2134 *****				
0753	1038	1323	1608	1852	2137				
0756 E	1041 D	1326 Uog	1611 A xc	1855 *****	2140 *****				
0759	1044	1329	1614	1858	2143				
0803	1047	1332	1617	1902	2146				
0806 E	1050 D	1335 C xc	1620 *****	1905 *****	2149 *****				
0809	1053	1338	1623	1908	2152				
0812 E	1056 F	1341 Uog	1626 B	1911	2155				
0815	1059	1344	1629	1914	2158				
0818	1103	1347	1632	1917	2202				
0821 ATCSE	1106 F	1350 E. ct	1635 B	1920	2205				
0824	1109	1353	1638	1923	2208				
0827 Dot	1112 E	1356 C xc	1641 *****	1926 *****	2211 *****				
0830	1115	1359	1644	1929	2214				
0833	1118	1403	1647	1932	2217				
0836 3305	1121 E	1406 D	1650 B	1935	2220				
0839	1124	1409	1653	1938	2223				
0842	1127	1412	1656	1941	2314				

Sunrise: 0700

Sunset: 1831

SOF

0617 King

1043 Wagner

1509 Smith

1935 Close

RSU

0707 D/D

0959 E/D

1251 A/A

1543 F/A

1835 Close

Disoatcher

0532 Open:

1935 Close:

Snack Bar

0617 C/C

1203 B/B

1750 Close

Total sorties: 66

Cap: 21/3

\*\*\*\*\* PT \*\*\*\*\*

Local OBL OBR XC NITE Sims C: 1641 - 1741

PIT 42 2 2 11 0 21 E: 1436 - 1536

UPGRADE 4 0 0 0 0 2 F: 0610 - 0710

SUPPORT 5 0 0 0 0 7

ATC 206 B Fri 28 Feb 86 G

-111-

559 FTS Billygoats



## **APPENDIX B**

This appendix contains the contracts submitted by the unit schedulers to the squadron scheduler for the week. Each contract requests tasks by type for every day of the week. The requests are based upon instructor availability, duty day limitations, and student training requirements. These contracts are used by the squadron scheduler to determine total task assignments as well as task string assignments to individual units.

[illegible]

are alluring - 10 13 17

**RANDOLPH TW**

## WEEKLY SCHEDULING REQUEST

[illegible]



WEEKLY SCHEDULING REQUEST																			
INSTRUCTOR PILOTS	MONDAY			TUESDAY			WEDNESDAY			THURSDAY			FRIDAY			SATURDAY			FLIGHT
Meyer	1	1	1	1	1	1	1	MTG	1	1	1	OFF	1	1	1				D
Ward	T	1	Y																WEEK OF
Embrey	RSU	1	1	RSU	1	1	1	1	1	RSU	1	1	RSU	1	1				24 Feb
Mackie	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				X-C REMARKS
Sparks	1	1	1	1	1	1	H	H	G's	1	1	1	1	1	1				
Hartman	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
Edwards	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
McMurry	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
<div style="display: flex; justify-content: space-between;"> <div> <p>GUEST HELP</p> <p>Cliff</p> <p>Cunningham</p> <p>Duke</p> </div> <div> <p>IP AVAILABLE</p> <p>TEAM CAPABILITY</p> <p>NUMBER OF TRAINEES</p> <p>X ACFT INCREMENT</p> <p>+ ATTRITION FACTOR</p> <p>AIRCRAFT REQUIREMENT</p> <p>X SIM INCREMENT</p> <p>SIMULATOR REQUIREMENT</p> </div> <div> <p>T-1 LOCAL AIRCRAFT</p> <p>T-1 OUT AND BACKS</p> <p>T-1 CROSS COUNTRIES</p> <p>T-3 AIRCRAFT</p> <p>T-3 REMARKS *ORTS</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> <p>36</p> </div> </div>																			
<div style="display: flex; justify-content: space-between;"> <div> <p>SIMULATORS</p> <p>SIMULATORS REQUESTED</p> <p>PHYSICAL TRAINING</p> <p>REMARKS</p> </div> <div> <p>MONDAY</p> <p>TUESDAY</p> <p>WEDNESDAY</p> <p>THURSDAY</p> <p>FRIDAY</p> <p>SATURDAY</p> <p>TOTAL</p> </div> <div> <p>36</p> <p>36</p> <p></p></div></div>																			

24. 28 WEEKLY SCHEDULING REQUEST 28																																																						
INSTRUCTOR PILOTS	MONDAY		TUESDAY		WEDNESDAY		THURSDAY		FRIDAY		SATURDAY		FLIGHT																																									
Collins													<div style="text-align: center; font-size: 1.5em;">E</div> <div style="text-align: center;">WEEK OF</div> <div style="text-align: center; font-size: 1.2em;">24-28</div> <div style="text-align: center; font-size: 1.2em;">Feb</div> <div style="text-align: center; font-size: 0.8em;">X-C REMARKS</div>																																									
Cannon																																																						
KARMAH																																																						
O'Brien																																																						
Richardson																																																						
Hogancamp																																																						
Warkowski																																																						
GUEST HELP																																																						
LT Col NEGLY																																																						
CAPT BERGER																																																						
CAPT BRUNING																																																						
CAPT WILKIE																																																						
CAPT MUGLIS																																																						
IPS AVAILABLE	7	7	7	6	6	6	7	6	6	7	6	6	<div style="font-weight: bold;">TOTALS</div> <div style="font-size: 1.2em;">35.5</div>																																									
TEAM CAPABILITY	-0-	-0-	-0-	-0-	-0-	-0-	-0-	-0-	-0-	-0-	-0-	-0-																																										
NUMBER OF TRAINEES	8	8	8	8	8	8	8	8	8	8	8	8																																										
X ACFT INCREMENT	.68	.68	.68	.68	.68	.68	.68	.68	.68	.68	.68	.68																																										
ATTRITION FACTOR	.769	.769	.769	.769	.769	.769	.769	.769	.769	.769	.769	.769																																										
AIRCRAFT REQUIREMENT	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	7.1	<div style="font-weight: bold;">TOTALS</div> <div style="font-size: 1.2em;">18.8</div>																																									
X SIM INCREMENT	.47	.47	.47	.47	.47	.47	.47	.47	.47	.47	.47	.47																																										
SIMULATOR REQUIREMENT	3.76	3.76	3.76	3.76	3.76	3.76	3.76	3.76	3.76	3.76	3.76	3.76																																										
T-1 LOCAL AIRCRAFT	4	3	4	4	4	4	4	4	4	4	4	4																																										
T-1 OUT AND BACKS																																																						
T-1 CROSS COUNTRIES													<div style="font-weight: bold;">TOTALS</div> <div style="font-size: 1.2em;">41<sup>43*</sup></div>																																									
T-3 AIRCRAFT		2							1																																													
T-3 REMARKS																																																						
<div style="display: flex; justify-content: space-between;"> <div style="width: 60%;"> <div style="text-align: center; font-weight: bold;">SIMULATORS</div> <table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">MONDAY</th> <th colspan="2">TUESDAY</th> <th colspan="2">WEDNESDAY</th> <th colspan="2">THURSDAY</th> <th colspan="2">FRIDAY</th> <th colspan="2">SATURDAY</th> <th>TOTAL</th> </tr> </thead> <tbody> <tr> <td>SIMULATORS REQUESTED</td> <td>3</td><td>3</td> <td>3</td><td>3</td> <td>3</td><td>3</td> <td>3</td><td>3</td> <td>3</td><td>2</td> <td></td><td>29</td> </tr> </tbody> </table> </div> <div style="width: 35%;"> <div style="text-align: center; font-weight: bold;">SORTIES</div> <table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>ACFT</th> <th>SIMS</th> </tr> </thead> <tbody> <tr> <td>REQUESTED</td> <td>41</td> <td>29</td> </tr> <tr> <td>- REQUIRED</td> <td>35.5</td> <td>18.8</td> </tr> <tr> <td>• <input checked="" type="checkbox"/> GAIN • <input type="checkbox"/> LOSS</td> <td>.8</td> <td>2.7</td> </tr> <tr> <td>ESTIMATED POSITION</td> <td>2.3</td> <td>3.7</td> </tr> </tbody> </table> </div> </div>														MONDAY		TUESDAY		WEDNESDAY		THURSDAY		FRIDAY		SATURDAY		TOTAL	SIMULATORS REQUESTED	3	3	3	3	3	3	3	3	3	2		29		ACFT	SIMS	REQUESTED	41	29	- REQUIRED	35.5	18.8	• <input checked="" type="checkbox"/> GAIN • <input type="checkbox"/> LOSS	.8	2.7	ESTIMATED POSITION	2.3	3.7
MONDAY		TUESDAY		WEDNESDAY		THURSDAY		FRIDAY		SATURDAY		TOTAL																																										
SIMULATORS REQUESTED	3	3	3	3	3	3	3	3	3	2		29																																										
	ACFT	SIMS																																																				
REQUESTED	41	29																																																				
- REQUIRED	35.5	18.8																																																				
• <input checked="" type="checkbox"/> GAIN • <input type="checkbox"/> LOSS	.8	2.7																																																				
ESTIMATED POSITION	2.3	3.7																																																				
<div style="display: flex; justify-content: space-between;"> <div style="width: 60%;"> <div style="text-align: center; font-weight: bold;">PHYSICAL TRAINING</div> <div style="text-align: center; font-weight: bold;">REMARKS</div> <div style="text-align: center; font-size: 1.2em;">* orientation AFA</div> </div> <div style="width: 35%;"></div> </div>																																																						
SIGNATURE OF FLIGHT COMMANDER						SIGNATURE OF SECTION COMMANDER																																																

*Janec*  
SATURDAY

-118-  
TION IS

## APPENDIX C

This appendix contains the student preference lists for units A, B, and C. The lists display each student's name on the right and a listing of instructors to the right. The assigned instructor is circled. The unit scheduler uses the list to determine proper matchings of students the the instructors assigned by the squadron scheduler.

COURSE FV3AAD CLASS 0013 SECTION: 0  
STUDENT INSTRUCTOR NAMES AND FLIGHT CATEGORIES LISTED IN ORDER OF OCCURENCE (LATEST FIRST)

OVER  
TWELVE

CLARDY WI	HARTMAN S -F	MEYER FRA -IC	EMBRY ST -CI	CLIAAT CH -C	
DE LA PEN	MEKLE WI -FCI	BROOKS RO -I	KARHANN D -CF	MEYER FRA -C	
DEDET ROY	MEYER FRA -FCI	MCHURRY J -C	WARD SCOT -IFC		
HANSEN DU	EMBRY ST -C	HOGANCAMP -F	MEKLE WI -C	REDNOUR R -CF	SAHELS OL -CFI
HUGENBERG	SAMELS OL -FIC	MCHURRY J -CI	WAGNER RO -I	MERKLE WI -C	
JENSEN DA	SAMELS OL -F	MEYER FRA -C	MCHURRY J -I	WARD SCOT -ICF	CLIAAT CH -C
KIRNAK MI	EMBRY ST -C	REDNOUR R -F	MEKLE WI -ICF	MEYER FRA -I	CLIAAT CH -I
KNOX DAVI	HARTMAN S -CF	LUKE THOM -I	MCHURRY J -FCI	SAHELS OL -F	REDNOUR R -C
LEINER JE	HARTMAN S -FIC	MEKLE WI -C	SHANBLIN -F		WARD SCOT -C,
MOHAMMED	HARTMAN S -ICF	MEYER FRA -C	REDNOUR R -FC	MCHURRY J -C	
MURPHY SA	MEYER FRA -I	EMBRY ST -ICF	REDNOUR R -I	HARTMAN S -F	CLIAAT CH -C
OSTROSKI	CUNNINGHA -CIF	EMBRY ST -FI	SAHELS OL -C	WAGNER RO -C	CUNNINGHA -C
PRYOR PAU	SAMELS OL -IC	RICHARDSO -F	CLIAAT CH -C	HARTMAN S -I	
TANK DANI	REDNOUR R -FIC	HARTMAN S -F	LUKE THOM -C	MEYER FRA -F	SAHELS OL -C
WHITNEY R	MEKLE WI -FC	REDNOUR R -FCI	MCHURRY J -I	MEYER FRA -C	CLIAAT CH -F

-120-

Assigned IP is circled

(00111:26)

OVER  
TWELVE

COURSE FV5A0 CLASS 0014 SECTION: 0  
INSTRUCTOR NAMES AND FLIGHT CATEGORIES LISTED IN ORDER OF OCCURENCE (LATEST FIRST)

BONDS JAN	GOLDSMITH -IC	WILLIS DA -C	CALL WILL -C
BORN RICH	GRAY TOM -C	GILLIS JU -C	BRAY KENN -IC
CRAVEN RA	GRAY TOM -C	NEILAN MI -C	CALL WILL -C
HADLEY W	GRAY TOM -I	WILLIS DA -C	COLLINS J -C
MACDOUGAL	SHAMBLIN -C	COLLINS J -C	GOLDSMITH -C
MONRAD JO	BRAY KENN -C	BEARD MIK -I	RICHARD J -C
PARKINURST	WILLIS DA -IFG	BRAY KENN -C	WILMOT DA -C
RANDOLPH	BRAY KENN -C	CALL WILL -CI	NEILAN MI -C
SCHMELTZ	GRAY TOM -IC	GOLDSMITH -I	BEARD MIK -C
SMITH LOU	RICHARD J -IC	BEARD MIK -C	CALL WILL -C
VIGNARDI	GILLIS JU -C	BRAY KENN -FIC	

*Assigned IP is circled*

COURSE FVDAAG CLASS 6618 SECTION: 0  
STUDENT INSTRUCTOR NAMES AND FLIGHT CATEGORIES LISTED IN ORDER OF OCCURENCE (LATEST FIRST)

**OVER  
TWELVE**

HERLONG C BERGER ST -O

USPICH

**CUNDEU 1ST** **OBRIGEN JE -0**

7255 DM

MATTISON (KARHANN D -C

**BRUNING S -C**

PAZZEI RD COLLINS J - C

**RICHARDS, E**

PEPPER IN HOGANCAMP - C

~~PRICE JEFF CANNON RO - C~~

COPIES

REITMEIST O'BRIEN JE -C

CANNON RO - C

Wickowski

STEWART D COLLINS J -C

WACKOWSKI - C.

## APPENDIX D

This appendix contains the programs used to solve the Level 1 and Level 2 problems. In it we briefly explain how to structure input data, run the programs. Both programs are in Fortran 77 and were compiled and executed on an IBM PC/XT.

### D.1 - LEVEL 1 PROGRAM

Both the Level 1 and Level 2 use two input files DATA.MST and SCHED.MST. DATA.MST is the file containing the master data for the programs. It contains the following five items: 1) the total number of tasks in the schedule, 2) the number of instructors available for the day, 3) the number of local aircraft tasks, 4) the number of simulator tasks, and 5) the number of cross-country/out & back tasks. Each entry is a 3 digit number and occupies a separate line. SCHED.MST contains the start times for all tasks in the daily schedule. The order of entry is 1) all local aircraft tasks, 2) simulator tasks, 3) cross country tasks, 4) other tasks. Task start times need not be in order within a block but the block order must be maintained (e.g. all simulator tasks must be in block 2). Entries are in the 4 digit 24 hour clock (e.g. 1315 for 1:15 p.m.) and each entry occupies a separate line. Due to the variable nature of the "other" tasks both the start and end times for these tasks are required. Enter them as an 8 digit number (e.g. 10061421 for a task starting at 10:06 a.m. and ending at 2:21 p.m.). Examples of DATA.MST and



SCHED.MST are included with the Level 1 program. With this input data the Level 1 program will run with the prompt DLWTH15. Output will consist of an infeasibility check and task strings similar to those in figure 5.1. Also, an output file STRTEND is created by the program which contains the start and end times of all tasks in minutes.

data.wed

099  
035  
057  
030  
005

sched.wed

0655  
0702  
0711  
0717  
0741  
0750  
0756  
0806  
0812  
0821  
0827  
0836  
0845  
0851  
0901  
0916  
0922  
0931  
0940  
0946  
0955  
1002  
1011  
1017  
1026  
1035  
1041  
1050  
1056  
1106  
1212  
1130  
1136  
1216  
1125  
1231  
1240  
1255  
1302  
1311  
1320  
1325  
1350  
1415  
1421

1436  
1445  
1451  
1501  
1510  
1516  
1525  
1546  
1555  
1706  
1715  
1721  
0600  
0600  
0630  
0630  
0725  
0725  
0755  
0755  
0850  
0850  
0920  
0920  
1015  
1015  
1045  
1045  
1140  
1210  
1210  
1305  
1305  
1335  
1335  
1430  
1430  
1500  
1500  
1555  
1625  
1625  
1121  
1145  
1246  
1326  
1341  
05581046  
10311530  
15152015  
06371000  
09451313  
12581620  
16001915

```

C      ***** FINDING THE MINIMUM # OF INSTRUCTORS*****
C
PROGRAM DILWORTH
REAL*8 TCost
INTEGER C(1800),X(1800),U(1800),RC(1800),B(200)
INTEGER STARTN(1800),ENDN(1800),CAP(1800)
INTEGER I1(200),I2(200),FOU(200),NXTOU(1800),FIN(200)
INTEGER NXTIN(1800),I7(1800),LARGE,TOT,COUNT
INTEGER STK(1800),STKH(1800),STKM(1800)
INTEGER ETKH(1800),ETKM(1800),ETK(1800)
LOGICAL*2 L1(200),L2(200),REPEAT
COMMON /ARRAYS/STARTN/ARRAYE/ENDN/ARRAYU/U/ARRAYX/X
COMMON /ARRAY9/RC/ARRAYB/B/BLK1/I1/BLK2/I2/BLK3/FOU
COMMON /BLK4/NXTOU/BLK5/FIN/BLK6/NXTIN/BLK7/I7
COMMON /L/N,NA,LARGE
COMMON /BLK8/L1
COMMON /BLK9/L2/BLKR/REPEAT

C
C      ***** INPUTTING THE DATA *****
C
OPEN(5,FILE='DUMP')
OPEN(33,FILE='DATA.MST')
READ(33,10)NT
10  FORMAT(I3)
READ(33,11)NIP
11  FORMAT(I3)
READ(33,12)NACFT
12  FORMAT(I3)
READ(33,17)NSIMS
17  FORMAT(I3)
READ(33,18)NOB
18  FORMAT(I3)
CLOSE(33)

C
OPEN(15,FILE='SCHED.MST')
DO 15 I=1,NACFT
  READ(15,14)STKH(I),STKM(I)
14  FORMAT(2I2)
  STK(I)=STKH(I)*60+STKM(I)-60
  ETK(I)=STK(I)+180
15  CONTINUE

C
DO 20 I=NACFT+1,NACFT+NSIMS
  READ(15,19)STKH(I),STKM(I)
19  FORMAT(2I2)
  STK(I)=STKH(I)*60+STKM(I)-30
  ETK(I)=STK(I)+135
20  CONTINUE

C
DO 24 I=NACFT+NSIMS+1,NACFT+NSIMS+NOB
  READ(15,21)STKH(I),STKM(I)
21  FORMAT(2I2)
  STK(I)=0000
  ETK(I)=1400

```

```

24  CONTINUE
C
DO 23 I=NACFT+NSIMS+NOB+1,NT
  READ(15,22)STKH(I),STKM(I),ETKH(I),ETKM(I)
22  FORMAT(4I2)
  STK(I)=STKH(I)*60+STKM(I)
  ETK(I)=ETKH(I)*60+ETKM(I)
23  CONTINUE
  CLOSE(15)
C
C
C  ***** OUTPUTTING START AND END TIMES IN MINUTES *****
C
OPEN(90,FILE='STRTEND')
DO 27 I=1,NT
  WRITE(90,25) STK(I),ETK(I)
25  FORMAT(2I5)
27  CONTINUE
  CLOSE(90)
C
C
C  ***** CREATING DUMMY NODES *****
C
DO 35 I=1,NT
  STK(NT+I)=STK(I)
  ETK(NT+I)=ETK(I)
35  CONTINUE
C
C
C  ***** GENERATING NETWORK ARCS *****
C
J=0
N=2*NT+2
DO 40 I=1,NT
  DO 45 L=NT+1,2*NT
    IF((STK(L).LT.ETK(I)).OR.(STK(L).GT.ETK(I)+180))GOTO 45
    J=J+1
    STARTN(J)=I
    ENDN(J)=L
    U(J)=1
    C(J)=0
  45  CONTINUE
40  CONTINUE
C
C
C  ***** GENERATING ARCS FROM s AND t *****
C
DO 50 I=J+1,J+NT
  STARTN(I)=N-1
  ENDN(I)=I-J
  U(I)=1
  C(I)=0
50  CONTINUE
C
DO 55 I=J+NT+1,J+2*NT
  STARTN(I)=I-J
  ENDN(I)=N
  U(I)=1

```

```

      C(I)=0
55  CONTINUE
C
C      ***** CREATING s-t ARC *****
C
      NA=J+2*NT+1
      STARTN(NA)=N
      ENDN(NA)=N-1
      U(NA)=1000000
      C(NA)=-1
C
C      ***** PLUGGING INTO RELAX *****
C
      LARGE=20000000
      CALL INIDAT
      REPEAT=.FALSE.
      DO 60 I=1,NA
        RC(I)=C(I)
60  CONTINUE
C
      DO 65 I=1,N
        B(I)=0
65  CONTINUE
C
      CALL RELAX
C
C      ***** CALCULATING NUMBER OF INSTRUCTORS *****
C
      MIN=NT-X(NA)
      IF(MIN.GT.NIP) THEN
        WRITE(*,67)NIP
67  FORMAT('0','NO FEASIBLE SOL. EXISTS FOR',I4,' INSTRUCTORS')
        WRITE(*,68)MIN
68  FORMAT(' ','THE LOWER BOUND ON THE # OF INSTRUCTORS IS:',I6)
        GO TO 192
      ENDIF
C
C      ***** DETERMINING THE MINIMUM COST *****
C      ***** (COST = TOTAL IDLE TIME) WAY *****
C      ***** OF USING THE MIN # OF I.P.'S *****
C
      B(N-1)=-MIN
      B(N)=-B(N-1)
      NA=NA-1
99  J=0
C
C      ***** COLLAPSING THE NETWORK *****
C
      DO 110 I=1,NT
        DO 105 L=1,NT
          IF((STK(L).LT.ETK(I)).OR.(STK(L).GT.ETK(I)+180))GO TO 105
          J=J+1
          STARTN(J)=I
          ENDN(J)=L

```

```

      U(J)=1
      C(J)=STK(L)-ETK(I)
      B(I)=0
105  CONTINUE
110  CONTINUE
C
C ***** MOVING "ARCS TO t" TO COLLAPSED NETWORK *****
C
      DO 120 I=J+NT+1,NA
      STARTN(I)=I-J-NT
      ENDN(I)=N
      U(I)=1
      C(I)=0
120  CONTINUE
C
C ***** PLUGGING NEW NETWORK INTO RELAX *****
C
      CALL INIDAT
      DO 125 I=1,NA
      RC(I)=C(I)
      CAP(I)=U(I)
125  CONTINUE
      WRITE(*,85)MIN
85   FORMAT('0','THE LOWER BOUND ON THE # OF INSTRUCTORS IS:',I6)
      WRITE(*,100)NT
100  FORMAT('0','THE TOTAL NUMBER OF TASKS SCHEDULED IS:',I5)
      WRITE(*,101)J
101  FORMAT('0','THE TOTAL NUMBER OF ARCS GENERATED IS:',I6)
999  CALL RELAX
      IF(REPEAT) WRITE(*,1000)TOT
1000 FORMAT('0','THE PREVIOUS UPPER BOUND ON COST =',I7)
C
C ***** CALCULATING THE COST *****
C
      TOT=0
      DO 140 I=1,J
      IF(X(I).NE.1) GO TO 140
      TOT=TOT+C(I)
140  CONTINUE
C
C ***** OUTPUT *****
C
      WRITE(*,102)
102  FORMAT('0','A POSSIBLE SET OF TASK ASSIGNMENTS IS:')
      COUNT=0
      DO 500 I=1,NT
      DO 600 K=1,J
      IF(X(K).NE.1) GO TO 600
      IF((I.EQ.STARTN(K)).OR.(I.EQ.ENDN(K))) GO TO 500
600  CONTINUE
      WRITE(*,400)I
400  FORMAT(I6)
      COUNT=COUNT+1
500  CONTINUE

```

```

C
C ***** THIS IS THE HEURISTIC WHICH LIMITS *****
C ***** INSTRUCTORS TO 3 TASKS OR LESS *****
C
NV=0
DO 800 I=1,J
  IF(X(I).NE.1) GO TO 800
  DO 700 K=1,J
    IF(X(K).NE.1) GO TO 700
    IF(STARTN(K).NE.ENDN(I)) GO TO 700
    WRITE(*,300)STARTN(I),ENDN(I),ENDN(K)
300   FORMAT(3I6)
    COUNT=COUNT+1
C
C ***** DUTY DAY CHECK *****
C
  IF(ETK(ENDN(K)).GT.STK(STARTN(I))+720) THEN
    WRITE(*,320)
320   FORMAT(' ','DUTY DAY VIOLATION')
    NV=NV+1
  END IF
C
  X(I)=0
  X(K)=0
  DO 750 M=1,J
    IF(X(M).NE.1) GO TO 750
    IF(STARTN(M).EQ.ENDN(K)) THEN
      WRITE(*,755) ENDN(M)
755   FORMAT(I6)
      COUNT=COUNT+1
      X(M)=0
    ELSE IF(ENDN(M).EQ.STARTN(I)) THEN
      WRITE(*,760) STARTN(M)
760   FORMAT(I6)
      COUNT=COUNT+1
      X(M)=0
    END IF
750   CONTINUE
  GO TO 800
700 CONTINUE
800 CONTINUE
DO 130 I=1,J
  IF(X(I).NE.1) GO TO 130
  WRITE(*,127) STARTN(I),ENDN(I)
127  FORMAT(2I6)
  COUNT=COUNT+1
C
C ***** DUTY DAY CHECK *****
C
  IF(ETK(ENDN(I)).GT.STK(STARTN(I))+720) THEN
    NV=NV+1
    WRITE(*,880)
880   FORMAT(' ','DUTY DAY VIOLATION')
  END IF

```



```

C
130 CONTINUE
C
C
C ***** OUTPUT *****
C
      WRITE(*,888) NV
888  FORMAT('0','THE NUMBER OF DUTY DAY VIOLATIONS =',I4)
C
      L=COUNT+NV
      WRITE(*,890)
890  FORMAT('0','THE SCHEDULE ABOVE IS FEASIBLE')
      WRITE(*,895) L
895  FORMAT(' ','FOR ',I3,' INSTRUCTOR PILOTS')
      GO TO 9999
C
      IF((COUNT.EQ.B(N)).AND.(NV.EQ.0)) THEN
        WRITE(*,160)
160  FORMAT('0','THE SCHEDULE ABOVE IS OPTIMAL')
        WRITE(*,170) L
170  FORMAT(' ','FOR ',I3,' INSTRUCTORS')
        WRITE(*,175)TOT
175  FORMAT(' ','THE OPTIMAL COST =',I7)
        GO TO 192
      END IF
C
C
      IF(L.GT.NIP) THEN
        WRITE(*,70)
70  FORMAT('0','THE SCHEDULE ABOVE IS INFEASIBLE')
        WRITE(*,71) L
71  FORMAT(' ','SINCE IT REQUIRES',I3,' INSTRUCTORS')
        WRITE(*,72)NIP
72  FORMAT(' ','AND ONLY ',I2,' ARE AVAILABLE')
        GO TO 192
      END IF
C
C
      IF(L.GT.B(N)) THEN
        WRITE(*,180)
180  FORMAT(' ','THE SCHEDULE ABOVE FEASIBLE')
        WRITE(*,185) L
185  FORMAT(' ','FOR ',I3,' INSTRUCTORS')
        WRITE(*,190)TOT
190  FORMAT(' ','THE UPPER BOUND ON COST(IDLE TIME) =',I7)
      ENDIF
C
C
192  WRITE(*,193)
193  FORMAT('0','DO YOU WISH TO MODIFY THE SCHEDULE?')
194  WRITE(*,195)
195  FORMAT(' ','TYPE IN 1 FOR YES --- 0 FOR NO')
      READ(*,197)ISENS
197  FORMAT(I1)

```

```

      IF(ISENS.EQ.1) THEN
        REPEAT = .TRUE.
199    WRITE(*,200)
200    FORMAT('0','ENTER THE DESIRED # OF INSTRUCTORS IN SCHEDULE')
        WRITE(*,201)MIN
201    FORMAT(' ','THE NUMBER MUST BE GREATER THAN OR EQUAL TO',I4)
        READ(*,202)INEW
202    FORMAT(I2)
        IF(INEW.LT.MIN) GO TO 199
        IF(INEW.GT.NIP) NIP = INEW
        B(N) = INEW
        B(N-1) = -INEW
C
C
        GO TO 99
      ENDIF
      IF(ISENS.NE.0) GO TO 194
9999  CLOSE(5)
      STOP
      END

```

THE LOWER BOUND ON THE # OF INSTRUCTORS IS: 38

THE TOTAL NUMBER OF TASKS SCHEDULED IS: 95

THE TOTAL NUMBER OF ARCS GENERATED IS: 1203

THE PREVIOUS UPPER BOUND ON COST = 0

A POSSIBLE SET OF TASK ASSIGNMENTS IS:

65		
66		
67		
82		
83		
84		
85		
86		
87		
89		
93		
1	23	46
2	24	47
3	25	48
4	26	49
5	27	50
6	28	51
7	29	52
8	30	53
9	31	54
10	32	55
11	33	70
12	35	72
13	36	73
56		
14	37	74
15	38	75
57		
16	39	76
17	40	77
58		
18	41	78
19	42	79
59		
20	43	80
88		
21	44	81
60	34	71
61	68	95
64	94	91
92	22	45
62	69	
63	90	

THE NUMBER OF DUTY DAY VIOLATIONS = 0

THE SCHEDULE ABOVE IS FEASIBLE  
FOR 43 INSTRUCTOR PILOTS  
Stop - Program terminated.

## D.2 - LEVEL 2 PROGRAM

In addition to the input files for the Level 1 program the Level 2 program requires two additional input files which are unique to each unit. The first is the unit's Student preference matrix, called ARRAY, which ranks the instructors. The second file is the task assignments for the unit instructors. This file, called TASK, contains the mission number and assigned instructor number for each unit task. Examples of Assign and TASK are included with the Level 2 program. With these two additional input files the Level 2 program will run with the prompt UNIT6. Output will consist of a complete unit schedule including the mission number, instructor number, student number, and a brief description of each unit task as in table 5.6.

```

C      ***** DEVELOPING THE UNIT SCHEDULE *****
C
PROGRAM UNIT
REAL*8 TCOST
CHARACTER*10 NM(20),NMS(40)
INTEGER C(1600),X(1600),U(1600),RC(1600),B(80),ETKH(200)
INTEGER STARTN(1600),ENDN(1600),IP(50),T(50),ETKM(200)
INTEGER I1(80),I2(80),FOU(80),NXTOU(1600),FIN(80),F3(200)
INTEGER NXTIN(1600),I7(1600),LARGE,TOT,S,R,MSN(50),D5(200)
INTEGER COST(30,50),ASGN(30,6),ST(200),ET(200),F2(200)
INTEGER MATE(50,50),ASGT(30,2),A(50),DATA(5),F1(200)
INTEGER STK(50),ETK(50),D1(200),D2(200),D3(200),D4(200)
LOGICAL*2 L1(80),L2(80),REPEAT
COMMON /ARRAYS/STARTN/ARRAYE/ENDN/ARRAYU/U/ARRAYX/X
COMMON /ARRAY9/RC/ARRAYB/B/BLK1/I1/BLK2/I2/BLK3/FOU
COMMON /BLK4/NXTOU/BLK5/FIN/BLK6/NXTIN/BLK7/I7
COMMON /L/N,NA,LARGE
COMMON /BLK8/L1
COMMON /BLK9/L2/BLKR/REPEAT
C
C      ***** INPUTTING THE DATA *****
C
OPEN(60,FILE='DATA.MST')
DO 8005 I=1,5
  READ(60,8010) DATA(I)
8010  FORMAT(I3)
8005  CONTINUE
CLOSE(60)
C
NTOT=DATA(1)
NACFT=DATA(3)
NSIMS=DATA(4)
NOB=DATA(5)
C
WRITE(*,7777)
7777  FORMAT('0','INPUT THE NUMBER OF STUDENTS TO BE SCHEDULED:')
READ(*,7778) NSTUD
7778  FORMAT(I2)
WRITE(*,7779)
7779  FORMAT('0','INPUT THE NUMBER OF UNIT TASKS TO BE SCHEDULED:')
READ(*,7780) NT
7780  FORMAT(I2)
C
C      ***** INPUTTING THE TASK ARRAY *****
C
OPEN(10,FILE='TASK')
DO 10 I=1,NT
  READ(10,11) MSN(I),IP(I)
11  FORMAT(2I3)
10  CONTINUE
CLOSE(10)

```

```

WRITE(*,2000)
2000 FORMAT('0','INSTRUCTOR ASSIGNMENTS FROM DILWORTH RUN:')
WRITE(*,2005)
2005 FORMAT(' ','TASK # MISSION # INSTRUCTOR #')
DO 1610 I=1,NT
WRITE(*,1611) I,MSN(I),IP(I)
1611 FORMAT(I4,I10,I15)
1610 CONTINUE
C
C ***** INPUTTING THE UNIT TASK TIMES *****
C
OPEN(80,FILE='SCHED.MST')
WRITE(*,9003)
9003 FORMAT('0','MASTER SCHEDULE TIMES FOR UNIT ACTIVITIES:')
DO 1 I=1,NTOT
READ(80,2)D1(I),D2(I),D3(I)
2 FORMAT(I2,I1,I1)
1 CONTINUE
CLOSE(80)
C
DO 6 I=1,NT
F1(I)=D1(MSN(I))
F2(I)=D2(MSN(I))
F3(I)=D3(MSN(I))
WRITE(*,4)F1(I),F2(I),F3(I)
4 FORMAT(I4,I1,I1)
6 CONTINUE
C
C ***** INPUTTING TASK START AND END TIMES (IN MINUTES)**
C
OPEN(100,FILE='STRTEND')
DO 8121 I=1,NTOT
READ(100,8111) D4(I),D5(I)
8111 FORMAT(2I5)
8121 CONTINUE
CLOSE(100)
WRITE(*,6180)
6180 FORMAT('0','START AND END TIMES(IN MINUTES):')
DO 6300 I=1,NT
ST(I)=D4(MSN(I))
ET(I)=D5(MSN(I))
WRITE(*,6200)ST(I),ET(I)
6200 FORMAT(2I8)
6300 CONTINUE
C
C ***** INPUTTING THE ASSIGNMENT ARRAY *****
C
OPEN(20,FILE='ASSIGN')
DO 20 I=1,NSTUD
READ(20,12)(ASGN(I,J),J=1,4)
12 FORMAT(4I3)
20 CONTINUE
CLOSE(20)
WRITE(*,2001)

```

```

2001 FORMAT('0','STUDENT PREFERENCE MATRIX')
      WRITE(*,2011)
2011 FORMAT(' ','INSTRUCTOR #s')
      DO 1620 I=1,NSTUD
        WRITE(*,1613) (ASGN(I,J),J=1,4)
1613 FORMAT(4I3)
1620 CONTINUE
C
C ***** CREATING FEASIBILITY MATRIX (MATE) *****
C
      DO 4000 I=1,NT
        DO 3900 J=1,NT
          IF((ST(J).GE.ET(I)).AND.(ST(J).LE.ET(I)+300))THEN
            MATE(I,J)=301-(ST(J)-ET(I))
          ELSE
            MATE(I,J)=7777
          END IF
        3900 CONTINUE
      4000 CONTINUE
C
C ***** WRITE OUT MATE *****
C
      WRITE(*,4050)
4050 FORMAT('0','MATE MATRIX BASED ON FEAS. OF TASK MATCHINGS')
      DO 4200 I=1,NT
        WRITE(*,4100) (MATE(I,J),J=1,NT)
4100 FORMAT(16I5)
4200 CONTINUE
C
C ***** INITIALIZING COST ARRAY ELEMENTS TO 8888 *****
C
      DO 100 I=1,NSTUD
        DO 50 J=1,NT
          COST(I,J)=8888
        50 CONTINUE
      100 CONTINUE
C
C ***** UPDATING COST ARRAY ELEMENTS *****
C
      DO 1000 I=1,NSTUD
        DO 500 J=1,4
          DO 250 L=1,NT
            IF (ASGN(I,J).EQ.IP(L)) THEN
              COST(I,L)=J
              COUNT=COUNT+1
            END IF
          250 CONTINUE
        500 CONTINUE
      1000 CONTINUE
C
C ***** GENERATING ASSIGNMENT ARCS *****
C

```

```

      R=0
      N=2*NT
1001 J=0
      M=0
      R=R+1
C
      DO 1100 I=1,NSTUD
        DO 1050 K=1,NT
          J=J+1
          STARTN(J)=I
          ENDN(J)=K+NSTUD
          U(J)=1
          C(J)=COST(I,K)
          IF(C(J).LT.5000) M=M+1
1050  CONTINUE
1100  CONTINUE
      IF(M.EQ.0) GO TO 9990
C
C
C      ***** DUMMY NODES AND ARCS *****
C
      DO 1200 I=NSTUD+NT+1,N
        DO 1150 K=1,NT
          J=J+1
          STARTN(J)=I
          ENDN(J)=K+NSTUD
          C(J)=8888
          U(J)=1
1150  CONTINUE
C
1200  CONTINUE
C
      NA=J
C
C      ***** CHECKING # ARCS EQUALS # NODES SQUARED *****
C
      NACHK=NT*NT
      IF(NACHK.NE.NA) THEN
        WRITE(*,101)
101  FORMAT('','WE HAVE A PROBLEM BOB')
        WRITE(*,102) NA
102  FORMAT('','THE NUMBER OF ARCS IS:',I8)
        WRITE(*,103) NACHK
103  FORMAT('','IT SHOULD BE: ',I8)
        GO TO 9999
      END IF
C
C      ***** NODAL SUPPLY AND DEMAND *****
C
      DO 1300 I=1,NSTUD
        B(I)=-1
1300  CONTINUE
      DO 1400 I=NSTUD+1,NSTUD+NT
        B(I)=1

```



```

1400 CONTINUE
      DO 1500 I=NSTUD + NT + 1,N
        B(I)=-1
1500 CONTINUE
C
C ***** REDUCED COSTS *****
C
      DO 1600 I=1,NA
        RC(I)=C(I)
1600 CONTINUE
C
C ***** OUTPUTTING DATA *****
C
      WRITE(*,1612)NA
1612 FORMAT('0','NUM ARCS: ',I8)
      WRITE(*,2002) R
2002 FORMAT('0','COST MATRIX',I4)
      R=R+1
      DO 1630 I=1,NSTUD
        WRITE(*,1627)(COST(I,J),J=1,NT)
1627 FORMAT(16I5)
1630 CONTINUE
C
      LARGE = 2000000
      CALL INIDAT
      REPEAT = .FALSE.
C
C
C CALL RELAX
C
      DO 1800 L=1,NSTUD
      DO 1700 I=1,NA
        IF(X(I).NE.1) GO TO 1700
        IF(STARTN(I).EQ.L) THEN
          ASGT(L,1)=STARTN(I)
          ASGT(L,2)=ENDN(I)-NSTUD
        END IF
1700 CONTINUE
1800 CONTINUE
C
C ***** STORING STUDENT ASSIGNMENTS *****
C
      DO 1810 J=1,NA
        IF((X(J).EQ.1).AND.(C(J).LT.5000)) THEN
          A(ENDN(J)-NSTUD)=STARTN(J)
        END IF
1810 CONTINUE
C
C ***** RAISING COST OF ASSIGNED TASKS *****
C
      DO 3000 I=1,NSTUD
        K=ASGT(I,2)
        DO 2500 J=1,NSTUD
          COST(J,K)=8888

```

```

2500  CONTINUE
3000  CONTINUE
C
C
      WRITE(*,2900) R
2900  FORMAT('0','COST MATRIX',I4)
      R = R + 1
      DO 3100 I = 1, NSTUD
        WRITE(*,3050)(COST(I,J), J = 1, NT)
3050  FORMAT(16I5)
3100  CONTINUE
C
C
      ***** UPDATING THE COST MATRIX BASED *****
      ***** ON MATE VALUES AND PRIOR ASSIGNMENTS *
C
      DO 6000 I = 1, NSTUD
        K = ASGT(I, 2)
        DO 5000 J = 1, NT
          IF(COST(I,J).GE.5000) GO TO 5000
          IF(MATE(K,J).LT.350) THEN
            COST(I,J) = COST(I,J)*MATE(K,J)
          ELSE
            COST(I,J) = COST(I,J)*MATE(J,K)
          END IF
6000  CONTINUE
C
6000  CONTINUE
C
      ***** WRITING OUT COST MATRIX UPDATE *****
C
      WRITE(*,6050) R
6050  FORMAT('0','COST MATRIX',I4)
      DO 6100 I = 1, NSTUD
        WRITE(*,6075)(COST(I,J), J = 1, NT)
6075  FORMAT(16I5)
6100  CONTINUE
C
      ***** LOOPING FOR NEXT ASSIGNMENT PASS *****
C
      GO TO 1001
C
      ***** WRITING OUT RESULTS *****
C
      OPEN(200, FILE = 'INST')
      DO 6900 I = 1, 20
        READ(200, 6910) NM(I)
6910  FORMAT(A10)
6900  CONTINUE
      OPEN(210, FILE = 'STUD')
      DO 6930 I = 1, 40
        READ(210, 6920) NMS(I)
6920  FORMAT(A10)
6930  CONTINUE
C

```

```

9990 WRITE(*,7000)
7000 FORMAT('1','THE ASSIGNMENTS ARE:')
      WRITE(*,7010)
7010 FORMAT('0','MISSION INSTRUCTOR #  STUDENT #  TASK TYPE')
      DO 8000 I=1,NT
        IF(MSN(I).LE.NACFT) THEN
          WRITE(*,7050)MSN(I),IP(I),A(I),F1(I),F2(I),F3(I)
7050   FORMAT(' ',I4,I13,I15,I7,I1,I1,' AIRCRAFT')
          GO TO 8000
        ELSE IF(MSN(I).LE.NACFT + NSIMS) THEN
          WRITE(*,7075)MSN(I),IP(I),A(I),F1(I),F2(I),F3(I)
7075   FORMAT(' ',I4,I13,I15,I7,I1,I1,' SIMULATOR')
          GO TO 8000
        ELSE IF(MSN(I).LE.NACFT + NSIMS + NOB) THEN
          WRITE(*,7080)MSN(I),IP(I),A(I),F1(I),F2(I),F3(I)
7080   FORMAT(' ',I4,I13,I15,I7,I1,I1,' CROSS COUNTRY/ O&B')
          GO TO 8000
        ELSE
          WRITE(*,7085)MSN(I),IP(I),A(I),F1(I),F2(I),F3(I)
7085   FORMAT(' ',I4,I13,I15,I7,I1,I1,' SOF/RSU/OTHER')
          END IF
8000 CONTINUE
C
C
9999 STOP
      END

```

END

10-86

DTIC